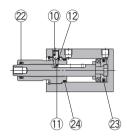
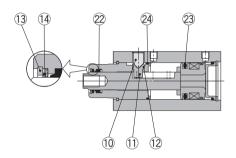
Series IVK 912, 916, 920, 925 932, 940, 950, 963



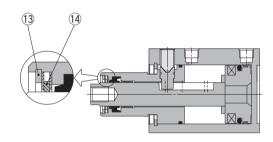
New MK12, 16



New MK20 to 32



New MK40 to 63



* The numbers are the same as the "Construction" of the MK series catalog (CAT.ES20-214).

Seal Kit List

No.	Description	Material	Note
10	Hexagon socket head set screw	Chromium molybdenum steel	Sharp end section: 90°
11)	Guide pin	Stainless steel	Nitriding
12	O-ring	NBR	
13	Round R-type retaining ring	Carbon tool steel	Except ø12, ø16
14)	Coil scraper	Phosphor bronze	Except ø12, ø16
22	Rod seal	NBR	
23	Piston seal	NBR	
24)	Gasket	NBR	

13 is a non-replaceable part, so it is not included in the seal kit.

Replacement Parts: Seal Kit

Bore size (mm)	Kit no.	Contents	
12	CQSB12-PS	Cot of left man 23 23 24	
16	CQSB16-PS	Set of left nos. 22, 23, 24	
20	MK20Z-PS		
25	MK25Z-PS	Set of left nos. (4), (2), (3), (2)	
32	MK32Z-PS		
40	MK2T40-PS		
50	MK2T50-PS		
63	MK63Z-PS		

- * Seal kit includes numbers in the table. Order the seal kit, based on each
- * Since the seal kit does not include a grease pack, order it separately. Grease pack part no.: GR-S-010 (10 g)

Replacement Parts: Guide Pin Kit

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Bore size (mm)	Kit no.	Contents				
12	MK12Z-GS					
16	MK16Z-GS					
20	MK20Z-GS					
25	MK25Z-GS	Set of left nos. ①, ①, ①				
32	MK32Z-GS	Set of left flos. (b), (f), (2)				
40	MK40Z-GS					
50	MK50Z-GS					
63	MK63Z-GS					

- * Guide pin kit includes numbers in the table. Order the guide pin kit, based on each bore size.
- * For the replacement procedure of the replacement parts/seal and guide pin kits, refer to the Operation Manual.