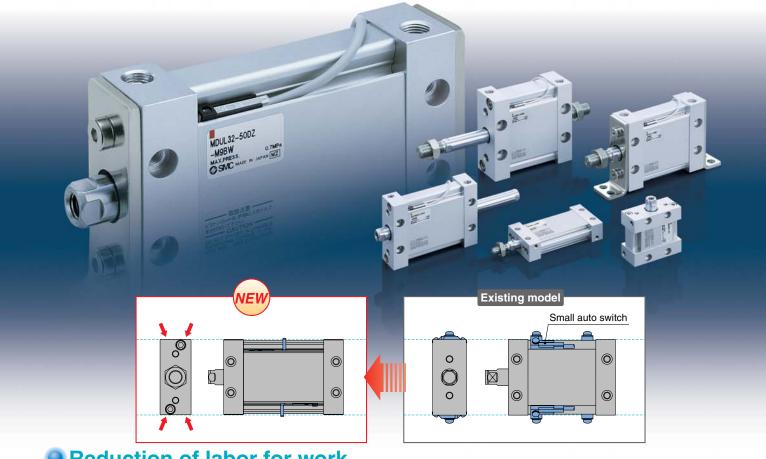
## Plate Cylinder

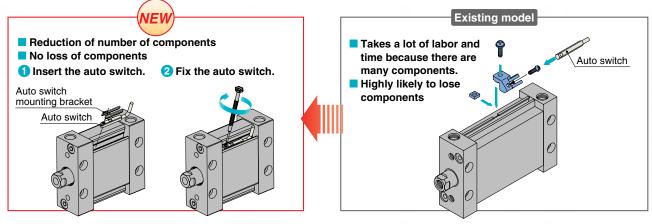
New

**Series MU** ø25, ø32, ø40, ø50, ø63

It is possible to mount small auto switches in 4 directions. No stick-out **Easy mounting** 



**Reduction of labor for work** 



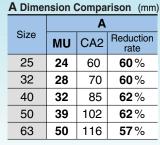
Available with a stroke up to 300 mm



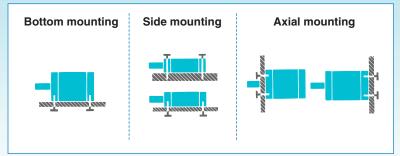


Width: Max. 62% reduction (in comparison with SMC CA2 cylinder)

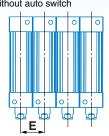




Can be mounted without brackets and in flexible ways.



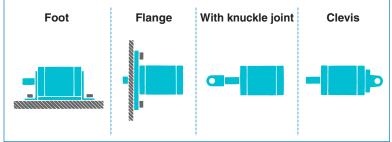
Can be mounted with short pitch.



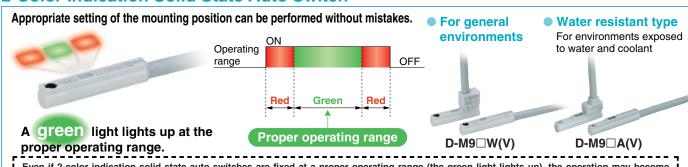
	(111111)
Size	E
25	24
32	28
40	32
50	39
63	50
	•

Note) When the auto switch is mounted, the minimum mounting pitch is restricted as shown in the catalog.

Various brackets are available to accommodate a wide range of applications.



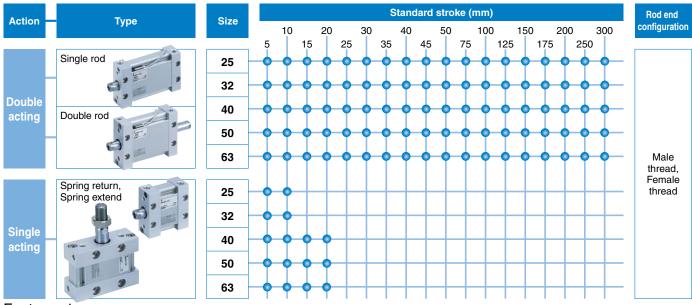
#### 2-Color Indication Solid State Auto Switch



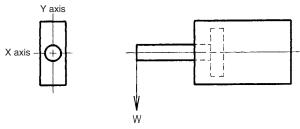
Even if 2-color indication solid state auto switches are fixed at a proper operating range (the green light lights up), the operation may become unstable depending on the installation environment or magnetic field disturbance.

(Magnetic body, external magnetic field, proximal installation of cylinders with built-in magnet and actuators, temperature change, other factors for magnetic force fluctuation during operation, etc.)

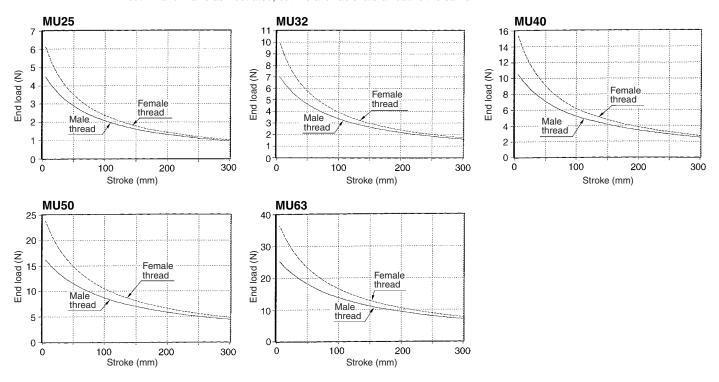
#### **Series Variations**



## Series MU Rod End Allowable Load



\* In case of a plate cylinder, although there is the case that a load is applied in both X and Y axis as illustrated, but the allowable lateral load is the same.

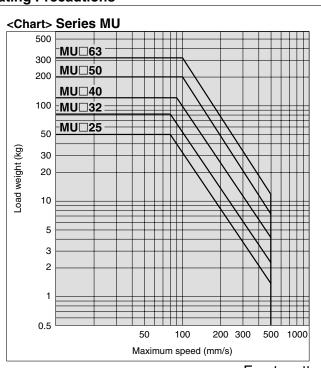


#### **Plate Cylinder Operating Precautions**

#### 1. Operating speed

Make sure to connect a speed controller to the cylinder and adjust its speed to 500 mm/s or less.

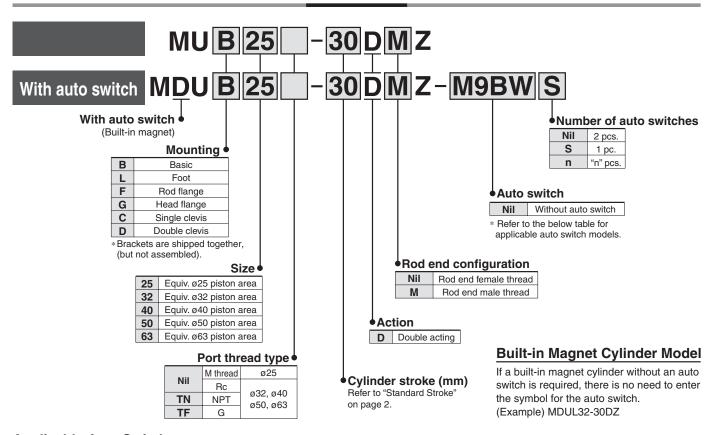
When a load is applied to the rod end, adjust the speed so that the maximum speed should be no more than that shown in the chart for the corresponding load weight.





## **Plate Cylinder: Double Acting, Single Rod** Series MU ø25, ø32, ø40, ø50, ø63

#### **How to Order**



#### Applicable Auto Switches/Refer to Best Pneumatics No. 2 for further information on auto switches

<u> </u>	Applicable Auto Switches/neter to best Friedmatics No. 2 for further information on auto switches.																	
		Flootrical	light	140	Load voltage			Auto swit	ch model	Lead	wire I	ength	ı (m)	Dra wired				
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)	D	C	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applicable load			
				3-wire (NPN)		5 V, 12 V		M9NV	M9N				0	0	IC circuit			
ے				3-wire (PNP)		5 V, 12 V		M9PV	M9P	•	•	•	0	0	IC Circuit			
switch				2-wire		12 V		M9BV	M9B				0	0	_			
	Diagnostic indication (2-color indication)			3-wire (NPN)		5 V, 12 V		10 1/	M9NWV	M9NW	•	•	•	0	0	IC circuit		
auto				3-wire (PNP)				M9PWV	M9PW				0	0	ic circuit	Delevi		
		Grommet	Yes	2-wire	24 V	12 V	_	M9BWV	M9BW				0	0	_	Relay, PLC		
state	\\/				l	3-wire (NPN)		5 V, 12 V		M9NAV**	M9NA**	0	0		0	0	IC circuit	
	Water resistant (2-color indication)			3-wire (PNP) 2-wire		12 V		M9PAV**	M9PA**	0	0		0	0	IC Circuit			
Solid	(2-color indication)							M9BAV**	M9BA**	0	0		0	0				
0,	Magnetic field resistant (2-color indication)			2-wire (Non-polar)				_	P3DW Note 2)	•	_	•	•	0	_			
Reed auto switch		Crommat	Yes	3-wire (NPN equivalent)	_	5 V	_	A96V	A96	•	_	•	_	_	IC circuit	_		
Reed to swif		Grommet		2 wire	24 V	12 V	100 V	A93V	A93	•	_	•	_	_	_	Relay,		
ani			None	2-wire	24 V	12 V	100 V or less	A90V	A90	•	_	•	_	_	IC circuit	PLC		

<sup>\*\*</sup> Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.

- \* Lead wire length symbols: 0.5 m ······Nil (Example) M9NW
  - 1 m ······ M (Example) M9NWM
  - 3 m ······ L (Example) M9NWL 5 m ···· Z (Example) M9NWZ
- \* For details about auto switches with pre-wired connector, refer to Best Pneumatics No. 2.
- \* Auto switches are shipped together, (but not assembled).

\* Solid state auto switches marked with "O" are produced upon receipt of order.

Note 1) The D-M9□V/M9□WV/M9□AV/A9□V auto switches cannot be mounted on the ported surface with some cylinder strokes and sizes of fittings. This should be checked beforehand.

Note 2) The magnetic field resistant auto switch (D-P3DW□) is available only with ø40 to ø63 of the existing MU series. Refer to page 23 for the how-to-order.

#### **Specifications**



Bore size (mm)	25	32	40	50	63					
Action		Doubl	e acting, Sing	le rod						
Fluid			Air							
Proof pressure			1.05 MPa							
Maximum operating pressure			0.7 MPa							
Minimum operating pressure			0.05 MPa							
Ambient and fluid temperature	e									
Lubrication		Not re	equired (Non-	lube)						
Piston speed		5	0 to 500 mm/	S						
Stroke length tolerance			+1.4 0							
Cushion		F	Rubber bumpe	r						
Mounting	Foot, Ro	d flange, Head	d flange, Sing	le clevis, Doul	ole clevis					
Rod end configuration	Ro	d end male th	read, Rod en	d female thre	ad					
Allowable rotational torque	0.25	N·m	0.55 N·m	1.25 N·m	2.0 N·m					
Rod non-rotating accuracy	±1°	±0.8°		±0.5°						

#### **Standard Stroke**

Size Standard stroke (mm) Maximum manufacturable stroke

25, 32, 40
50, 63
510, 15, 20, 25, 30, 35, 40, 45, 50
75, 100, 125, 150, 175, 200, 250, 300



\* Other intermediate strokes can be manufactured upon receipt of order. Please contact SMC. 
\*\* Strokes longer than 300 mm are not available.

#### Mounting Bracket/Part No.

Size Mounting bracket	25	32	40	50	63
Foot Note 1)	MU-L02	MU-L03	MU-L04	MU-L05	MU-L06
Flange	MU-F02	MU-F03	MU-F04	MU-F05	MU-F06
Single clevis	MU-C02	MU-C03	MU-C04	MU-C05	MU-C06
Double clevis Note 3)	MU-D02	MU-D03	MU-D04	MU-D05	MU-D06



- Note 1) When ordering foot bracket, order 2 pieces per cylinder.
- Note 2) Accessories for each mounting bracket are as follows. Foot/Flange/Single clevis: Body mounting bolt

Double clevis: Clevis pin, Type C retaining ring for axis, Body mounting bolt

- Note 3) Clevis pin and retaining ring are shipped together with double clevis.
- Note 4) The tightening torque for body mounting bolts is shown in the below table.
- Note 5) The application of a locking agent (Example: Loctite® 242) to body mounting bolts is recommended.

#### **Recommended Tightening Torque for Mounting Bracket on Body**

Bore size	Thread size	Tightening torque (N·m)
MU25	M5 x 0.8	4.9 to 5.9
MU32	M6 x 1	8.28 to 10.12
MU40	M8 x 1.25	19.8 to 24.2
MU50	M10 x 1.5	39.6 to 48.4
MU63	M12 x 1.75	68.4 to 83.6



#### **Theoretical Output**



									(N)
Size	Rod size	Operating	Piston area		Op	erating pro	essure (MF	Pa)	
Size	(mm)	direction	(mm²)	0.2	0.3	0.4	0.5	0.6	0.7
25	12	OUT	491	98	147	196	246	295	344
25	12	IN	378	76	113	151	189	227	265
32	14	OUT	804	161	241	322	402	482	563
32	14	IN	650	130	195	260	325	390	455
40	16	OUT	1257	251	377	503	629	754	880
40	10	IN	1056	211	317	422	528	634	739
50	20	OUT	1963	393	589	785	982	1178	1374
30	20	IN	1649	330	495	660	824	989	1154
63	20	OUT	3117	623	935	1247	1559	1870	2182
03	20	IN	2803	561	841	1121	1402	1682	1962

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

#### Weight

						(kg)
	Size	25	32	40	50	63
	Basic	0.17	0.27	0.39	0.75	1.16
Basic weight	Foot	0.24	0.41	0.60	1.09	1.79
	Flange/Rod end, Head end	0.27	0.41	0.62	1.21	1.99
	Single clevis	0.23	0.39	0.61	1.15	1.84
	Double clevis (With pin)	0.24	0.43	0.65	1.22	1.92
Additional	weight per each 50 mm of stroke	0.09	0.14	0.19	0.28	0.38
	Single clevis (Double clevis pivot bracket)	0.06	0.12	0.22	0.40	0.68
Mounting bracket weight	Double clevis (With pin) (Single clevis pivot bracket)	0.07	0.16	0.26	0.47	0.76
,giit	Single knuckle joint	0.03	0.04	0.07	0.16	0.16
	Double knuckle joint (With pin)	0.05	0.09	0.14	0.29	0.29

#### **Additional Weight**

						(g)
Bore size (mm)	)	25	32	40	50	63
Rod end male thread	Male thread	12	23	27	53	53
Hod end male inread	Nut	8	10	17	32	32

Note) Weight of single clevis and double clevis includes 2 bolts for mounting bracket.

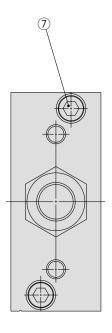
Calculation:

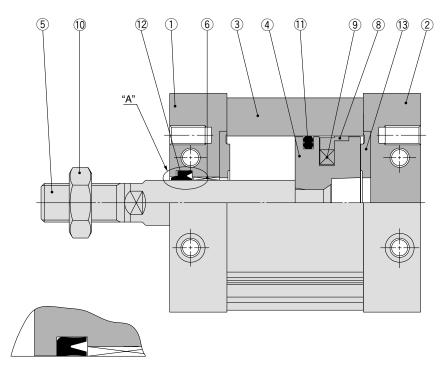
(Example) MUL32-100DZ

- Basic weight ...... 0.41 (Foot, Equivalent to ø32)
- Additional weight ..... 0.14/50 stroke
- Stroke ..... 100 stroke

 $0.41 + 100/50 \times 0.14 = 0.69 \text{ kg}$ 

#### Construction





"A" section MU□25

#### **Component Parts**

<b>O O</b> .	iiponent i ai t	•				
No.	Description	Material	Note			
1	Rod cover	Aluminum alloy	Anodized			
2	Head cover	Aluminum alloy	Anodized			
3	Cylinder tube	Aluminum alloy	Hard anodized			
4	Piston	Aluminum die-casted	Chromated			
5	Piston rod	Carbon steel	Hard chrome plated			
6	Bushing	Oil-impregnated sintered alloy				
7	Hexagon socket head bolt	Stainless steel				
8	Wear ring	Resin				
9	Magnet	_	Only built-in magnet type			
10	Rod end nut	Rolled steel	Only attached to rod end male thread			
11	Piston seal	NBR				
12	Rod seal	NBR				
13	Bumper	Urethane				

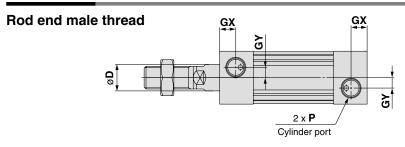
#### Replacement Parts/Seal Kit

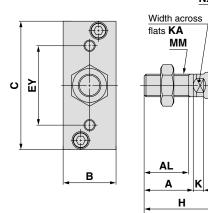
Bore size (mm)	Kit no.	Contents
25	MUB25-PS	
32	MUB32-PS	Oak of man about
40	MUB40-PS	Set of nos. above
50	MUB50-PS	, <u>e</u> , e
63	MUB63-PS	

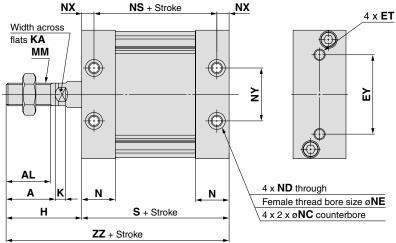
- \* Seal kit includes ① to ③. Order the seal kit, based on each bore size.
- $\ast$  Since the seal kit does not include a grease pack, order it separately. Grease pack part no.: GR-S-010 (10 g)

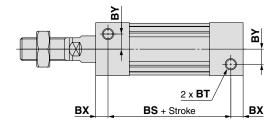


#### **Basic: MUB**

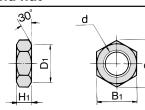








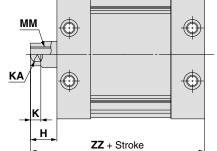
#### Rod end nut



						(mm)
Part no.	Size	d	H1	B1	C <sub>1</sub>	D <sub>1</sub>
NT-03	25	M10 x 1.25	6	17	19.6	16.5
NT-MU03	32	M12 x 1.25	7	19	21.9	18
NT-04	40	M14 x 1.5	8	22	25.4	21
NT-05	50, 63	M18 x 1.5	11	27	31.2	26

<sup>\*</sup> A nut is attached to the rod Rod end nut material: Carbon steel end male thread as standard. Surface treatment: Nickel plated

Rod end female thread



\* Dimensions except mentioned on the right are the same as male thread type.

However, K and KA dimensions are the same as male thread type.

are ure	are the same as male threat type.														(mm)		
Model	Stroke range (mm)	Α	AL	В	BS	BT	ВХ	BY	С	D	ET	EY	GX	GY	Н	K	KA
MUB2	5 to 300	22	19.5	24	37	M5 x 0.8 depth 7.5	9	7	54	12	M5 x 0.8 depth 11	26	10	5	36	5.5	10
MUB3	5 to 300	26	23.5	28	45	M6 x 1 depth 12	6.5	8	68	14	M6 x 1 depth 11	42	8.5	5.5	40	5.5	12
MUB4	5 to 300	30	27	32	44	M8 x 1.25 depth 13	8	9	86	16	M8 x 1.25 depth 11	54	9	7	45	6	14
MUB5	5 to 300	35	32	39	54	M10 x 1.5 depth 14.5	10	9	104	20	M10 x 1.5 depth 15	64	11.5	8	53	7	18
MUB6	5 to 300	35	32	50	53	M12 x 1.75 depth 18	11	12	124	20	M12 x 1.75 depth 15	72	11.5	10	56	7	18

													(mm)
Model	мм	N	NC	ND	ND NE NS NX NY P		Р			NIV		٠	77
Model	IVIIVI	IN	NC	ND	INE	NO	INA	INT	_	TN	TF	3	22
MUB25	M10 x 1.25	16.5	7.5 depth 4.5	M5 x 0.8	4.3	43	6	26	M5 x 0.8	_	_	55	91
MUB32	M12 x 1.25	18	9 depth 5.5	M6 x 1	5.1	45	6.5	28	Rc1/8	NPT1/8	G1/8	58	98
MUB40	M14 x 1.5	18.5	10.5 depth 6.5	M8 x 1.25	6.9	44	8	36	Rc1/8	NPT1/8	G1/8	60	105
MUB50	M18 x 1.5	24	13.5 depth 8.5	M10 x 1.5	8.7	54	10	42	Rc1/4	NPT1/4	G1/4	74	127
MUB63	M18 x 1.5	24	17 depth 10.5	M12 x 1.75	10.5	53	11	46	Rc1/4	NPT1/4	G1/4	75	131
									_				

MUB25	14	M6 x 1 depth 12	69
MUB32	14	M8 x 1.25 depth 13	72
MUB40	15	M8 x 1.25 depth 13	75
MUB50	18	M10 x 1.5 depth 15	92
MUB63	21	M10 x 1.5 depth 15	96

**Rod End Female Thread** 

MM

Model **H** 

(mm) ZZ

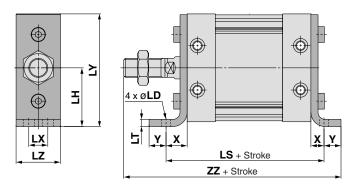
<sup>\*</sup> The position of the 4 flats of the piston rod is  $\pm 3^{\circ}$  in relation to the cylinder side surface.



## Plate Cylinder: Double Acting, Single Rod Series MU

### **Dimensions with Mounting Bracket**

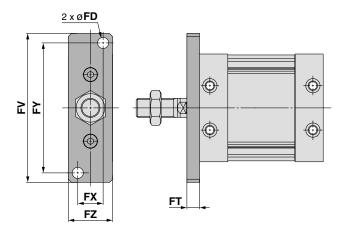
#### **Foot**



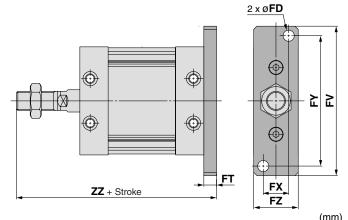
										(mm)
Model	LD	LH	LS	LT	LX	LY	LZ	Х	Υ	ZZ
MUL25	5.5	29	79	3.2	11	56	23	12	6	109
MUL32	6.6	37	90	4.5	12	71	27	16	8	122
MUL40	9	46	96	4.5	15	89	31	18	10	133
MUL50	11	57	116	5	18	109	37	21	11	159
MUL63	13.5	67	123	6	22	129	48	24	14	169

Foot bracket material: Rolled steel Surface treatment: Nickel plated

#### **Rod flange**



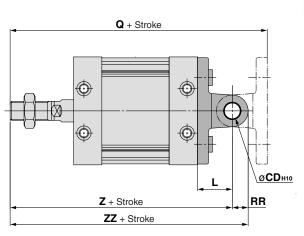
#### **Head flange**



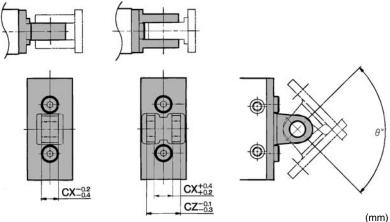
							(111111)
Model	FD	FT	FV	FX	FY	FZ	ZZ
MUF25, MUG25	5.5	8	76	14	66	24	99
MUF32, MUG32	7	8	94	16	82	28	106
MUF40, MUG40	9	9	118	18	102	32	114
<b>MUF50, MUG50</b>	11	12	144	22	126	39	139
<b>MUF63, MUG63</b>	13	14	168	30	148	50	145

Flange bracket material: Carbon steel Surface treatment: Nickel plated

## Single clevis Double clevis



#### Single clevis Double clevis



Model	CD <sub>H10</sub>	СХ	CZ	L	Q	RR	Z	ZZ	Rotation range (θ°)
MUC25, MUD25	8+0.058	9	18	17	125	8	108	116	100
MUC32, MUD32	10 0 0	11	22	22	142	10	120	130	90
MUC40, MUD40	10+0.058	13	26	27	159	10	132	142	80
<b>MUC50, MUD50</b>	14 <sup>+0.070</sup>	16	32	32	191	14	159	173	80
<b>MUC63, MUD63</b>	14 <sup>+0.070</sup>	16	32	38	207	16	169	185	80

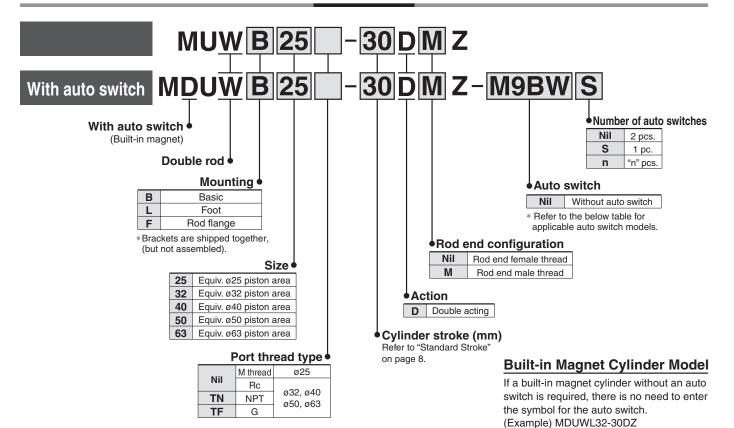
Clevis pin and retaining ring are shipped together with double clevis.

Single/Double clevis material: Cast iron Surface treatment: Painted



## **Plate Cylinder: Double Acting, Double Rod** Series MUW ø25, ø32, ø40, ø50, ø63

#### **How to Order**



Applicable Auto Switches/Refer to Best Pneumatics No. 2 for further information on auto switches

74	nicable Aut	OWILL		J/Helel to Des	it i ileuii	ialics ivo.	2 101 Tul ti	lei illioilliation	on auto switche	· S.						
		Flootrical	lg.	147	L	oad volta	ge	Auto swit	ch model	Lead	wire I	ength	n (m)	Dra wired		
Туре	Special function	Electrical entry	Indicator light	Wiring (Output)	DC		AC	Perpendicular	dicular In-line		1 (M)	3 (L)	5 (Z)	Pre-wired connector	Applicable load	
				3-wire (NPN)		5 V, 12 V		M9NV	M9N				0	0	IC circuit	
_				3-wire (PNP)		5 V, 12 V		M9PV	M9P	•		•	0	0	ic circuit	
switch				2-wire		12 V		M9BV	M9B	•		•	0	0	_	
S	5			3-wire (NPN)		= 1/ /01/	5.1/ 40.1/		M9NWV	M9NW	•		•	0	0	10 -::
auto	Diagnostic indication (2-color indication)  Grommet		3-wire (PNP)		5 V, 12 V		M9PWV	M9PW	•		•	0	0	IC circuit	Dalay	
		Grommet	Yes	2-wire	24 V	12 V	_	M9BWV	M9BW	•		•	0	0	_	Relay, PLC
state				3-wire (NPN) 3-wire (PNP)		5 V, 12 V		M9NAV**	M9NA**	0	0	•	0	0	IC circuit	FLC
	Water resistant (2-color indication)					5 V, 12 V		M9PAV**	M9PA**	0	0	•	0	0	ic circuit	
Solid	(2-color indication)			2-wire		12 V		M9BAV**	M9BA**	0	0	•	0	0		
0,	Magnetic field resistant (2-color indication)			2-wire (Non-polar)		_		_	P3DW Note 2)	•	_	•	•	0	_	
Reed auto switch		Crammat	Yes	3-wire (NPN equivalent)	_	5 V	_	A96V	A96	•	_	•	_	_	IC circuit	_
Re to s		Grommet		O suino	24 V	10.1/	100 V	A93V	A93	•	_	•	-	_	_	Relay,
ani			None	2-wire	∠4 V	V 12 V	100 V or less	A90V	A90	•	_	•	-	_	IC circuit	PLC

- \*\* Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.
- 0.5 m ······Nil (Example) M9NW \* Lead wire length symbols:
  - 1 m ······· M (Example) M9NWM

  - 3 m ······· L (Example) M9NWL 5 m ······ Z (Example) M9NWZ
- \* For details about auto switches with pre-wired connector, refer to Best Pneumatics No. 2.
- \* Auto switches are shipped together, (but not assembled).
- Note 1) The D-M9□V/M9□WV/M9□AV/A9□V auto switches cannot be mounted on the ported surface with some cylinder strokes and sizes of fittings. This should be checked beforehand.

\* Solid state auto switches marked with "O" are produced upon receipt of order.

Note 2) The magnetic field resistant auto switch (D-P3DW□) is available only with ø40 to ø63 of the existing MU series. Refer to page 23 for the how-to-order.

#### **Specifications**



Bore size (mm)	25	32	40	50	63				
Action	Double acting, Double rod								
Fluid	Air								
Proof pressure			1.05 MPa						
Maximum operating pressure 0.7 MPa									
Minimum operating pressure 0.05 MPa									
Ambient and fluid temperature			−10 to 60°C						
Lubrication		Not i	equired (Non-	·lube)					
Piston speed		5	0 to 500 mm/	S					
Stroke length tolerance			+1.4 0						
Cushion		F	Rubber bumpe	er					
Mounting	Foot, Rod flange								
Allowable rotational torque	0.25	N⋅m	0.55 N·m	1.25 N⋅m	2.0 N·m				
Rod non-rotating accuracy $\pm 1^{\circ}$ $\pm 0.8^{\circ}$ $\pm 0.5^{\circ}$									

#### **Standard Stroke**

(mm)

		(11111)
Size	Standard stroke (mm)	Maximum manufacturable stroke
25, 32, 40 50, 63	5, 10, 15, 20, 25, 30, 35, 40, 45, 50 75, 100, 125, 150, 175, 200, 250, 300	300



<sup>\*</sup> Other intermediate strokes can be manufactured upon receipt of order. Please contact SMC.

#### Mounting Bracket/Part No.

Size Mounting bracket	25	32	40	50	63
Foot Note 1)	MU-L02	MU-L03	MU-L04	MU-L05	MU-L06
Rod flange	MU-F02	MU-F03	MU-F04	MU-F05	MU-F06



- Note 1) When ordering foot bracket, order 2 pieces per cylinder.
- Note 2) Body mounting bolts are attached to the foot and rod flange.
- Note 3) The tightening torque for body mounting bolts is shown in the below table.

#### **Recommended Tightening Torque for Mounting Bracket on Body**

Bore size	Thread size	Tightening torque (N·m)
MU25	M5 x 0.8	4.9 to 5.9
MU32	M6 x 1	8.28 to 10.12
MU40	M8 x 1.25	19.8 to 24.2
MU50	M10 x 1.5	39.6 to 48.4
MU63	M12 x 1.75	68.4 to 83.6

### **⚠** Warning

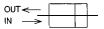
When removing or installing a workpiece using rod end threads, do so while securing the width across flats on the removing or installing side. If applying a torque on the piston rod without securing the width across flats, connection threads inside are loosened, which may cause accidents or malfunctions.



<sup>\*\*</sup> Strokes longer than 300 mm are not available.

Note 4) The application of a locking agent (Example: Loctite® 242) to body mounting bolts is recommended.

#### **Theoretical Output**



(N)

Size	Rod size	Operating	Piston area	ea Operating pressure (MPa)							
Size	(mm)	direction	(mm²)	0.2	0.3	0.4	0.5	0.6	0.7		
25	12	IN/OUT	378	76	113	151	189	227	265		
32	14	IN/OUT	650	130	195	260	325	390	455		
40	16	IN/OUT	1056	211	317	422	528	634	739		
50	20	IN/OUT	1649	330	495	660	824	989	1154		
63	20	IN/OUT	2803	561	841	1121	1402	1682	1962		

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

#### Weight

(kg) Size 25 32 40 50 63 Basic 0.18 0.31 0.46 0.87 1.34 Basic weight Foot 0.25 0.45 0.67 1.21 1.97 Rod flange 0.28 0.45 0.69 1.33 2.17 Additional weight per each 50 mm of stroke 0.22 0.29 0.44 0.55 0.15 Single knuckle joint 0.04 0.07 0.16 0.03 0.16 bracket weight Double knuckle joint (With pin) 0.05 0.09 0.14 0.29 0.29

#### **Additional Weight**

						(g)
Bore size (mm)		25	32	40	50	63
Rod end male thread	Male thread	24	46	54	106	106
nou end male tillead	Nut	16	20	34	64	64

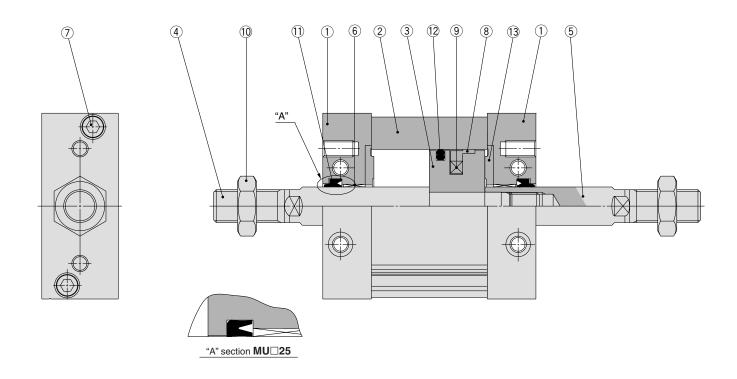
Calculation:

(Example) MUWL32-100DZ

- Basic weight ...... 0.45 (Foot, Equivalent to ø32)

 $0.45 + 100/50 \times 0.22 = 0.89 \text{ kg}$ 

#### Construction



#### **Component Parts**

OUI	iiponent raits	•	
No.	Description	Material	Note
1	Rod cover	Aluminum alloy	Anodized
2	Cylinder tube	Aluminum alloy	Hard anodized
3	Piston	Aluminum alloy	Chromated
4	Piston rod A	Carbon steel	Hard chrome plated
5	Piston rod B	Carbon steel	Hard chrome plated
6	Bushing	Oil-impregnated sintered alloy	
7	Hexagon socket head bolt	Stainless steel	
8	Wear ring	Resin	
9	Magnet	_	Only built-in magnet type
10	Rod end nut	Rolled steel	Only attached to rod end male thread
11	Rod seal	NBR	
12	Piston seal	NBR	
13	Bumper	NBR	

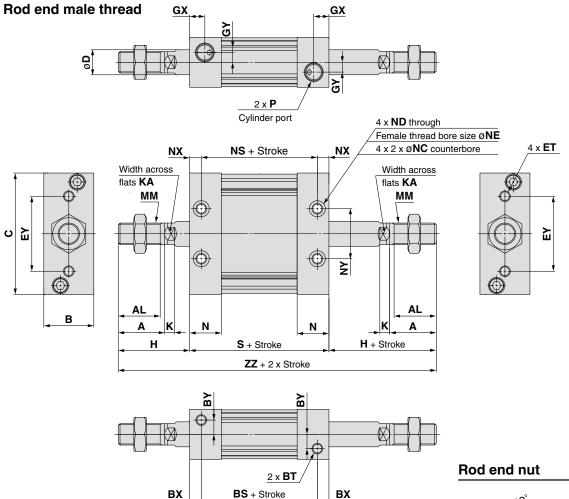
#### Replacement Parts/Seal Kit

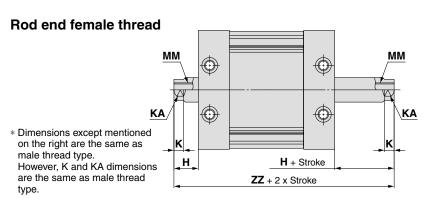
Bore size (mm)	Kit no.	Contents
25	MUW25-PS	
32	MUW32-PS	Oct of mos chang
40	MUW40-PS	Set of nos. above
50	MUW50-PS	0, 6, 6
63	MUW63-PS	

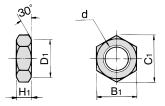
- \* Seal kit includes ① to ③. Order the seal kit, based on each bore size.
- \* Since the seal kit does not include a grease pack, order it separately. **Grease pack part no.: GR-S-010** (10 g)



#### **Basic: MUWB**







Part no.	Size	d	H1	B <sub>1</sub>	C <sub>1</sub>	D <sub>1</sub>
NT-03	25	M10 x 1.25	6	17	19.6	16.5
NT-MU03	32	M12 x 1.25	7	19	21.9	18
NT-04	40	M14 x 1.5	8	22	25.4	21
NT-05	50, 63	M18 x 1.5	11	27	31.2	26

\* A nut is attached to the rod end male thread as standard.

Rod end nut material: Carbon steel Surface treatment: Nickel plated

(mm)

standard. (2 pieces for double rod type)

																	(mm)
Model	Stroke range (mm)	Α	AL	В	BS	BT	ВХ	BY	С	D	ET	EY	GX	GY	Н	K	KA
MUWB25	5 to 300	22	19.5	24	37	M5 x 0.8 depth 7.5	9	7	54	12	M5 x 0.8 depth 11	26	10	5	36	5.5	10
MUWB32	5 to 300	26	23.5	28	45	M6 x 1 depth 12	6.5	8	68	14	M6 x 1 depth 11	42	8.5	5.5	40	5.5	12
MUWB40	5 to 300	30	27	32	44	M8 x 1.25 depth 13	8	9	86	16	M8 x 1.25 depth 11	54	9	7	45	6	14
MUWB50	5 to 300	35	32	39	54	M10 x 1.5 depth 14.5	10	9	104	20	M10 x 1.5 depth 15	64	11.5	8	53	7	18
MUWB63	5 to 300	35	32	50	53	M12 x 1.75 depth 18	11	12	124	20	M12 x 1.75 depth 15	72	11.5	10	56	7	18

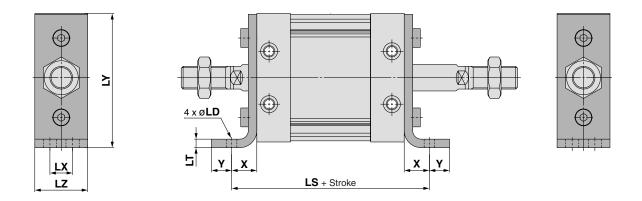
													(mm)
Model	ММ	N	NC	ND	NE	NS	NX	NY		Р		9	<b>77</b>
Model	IVIIVI	IN	NC	ND	INC	IVO	IVA	INI		TN	TF	3	
MUWB25	M10 x 1.25	16.5	7.5 depth 4.5	M5 x 0.8	4.3	43	6	26	M5 x 0.8	_	_	55	127
MUWB32	M12 x 1.25	18	9 depth 5.5	M6 x 1	5.1	45	6.5	28	Rc1/8	NPT1/8	G1/8	58	138
MUWB40	M14 x 1.5	18.5	10.5 depth 6.5	M8 x 1.25	6.9	44	8	36	Rc1/8	NPT1/8	G1/8	60	150
MUWB50	M18 x 1.5	24	13.5 depth 8.5	M10 x 1.5	8.7	54	10	42	Rc1/4	NPT1/4	G1/4	74	180
MUWB63	M18 x 1.5	24	17 depth 10.5	M12 x 1.75	10.5	53	11	46	Rc1/4	NPT1/4	G1/4	75	187

Rod End	Rod End Female Thread (mm)							
Model	Н	MM	ZZ					
MUWB25	14	M6 x 1 depth 12	83					
MUWB32	14	M8 x 1.25 depth 13	86					
MUWB40	15	M8 x 1.25 depth 13	90					
MUWB50	18	M10 x 1.5 depth 15	110					
MUWB63	21	M10 x 1.5 depth 15	117					
	·							

<sup>\*</sup> The position of the 4 flats of the piston rod is different from the above drawing. Position of the 4 flats of the piston rod for double rod type is not the same.

#### **Dimensions with Mounting Bracket**

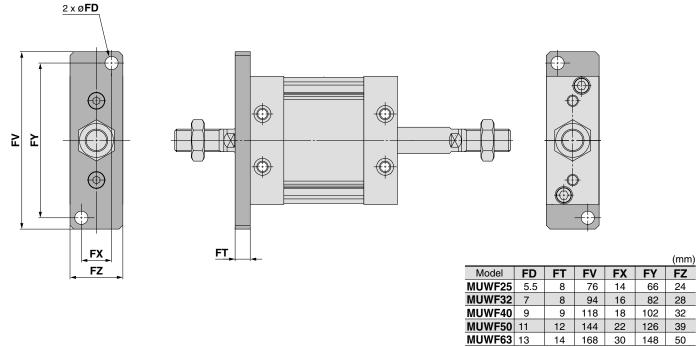
#### Foot



									(mm)
Model	LD	LH	LS	LT	LX	LY	LZ	Х	Υ
MUWL25	5.5	29	79	3.2	11	56	23	12	6
MUWL32	6.6	37	90	4.5	12	71	27	16	8
MUWL40	9	46	96	4.5	15	89	31	18	10
MUWL50	11	57	116	5	18	109	37	21	11
MUWL63	13.5	67	123	6	22	129	48	24	14

Foot bracket material: Rolled steel Surface treatment: Nickel plated

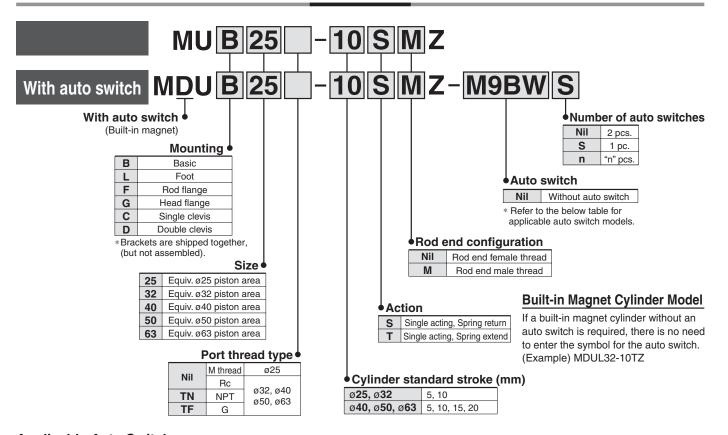
#### **Rod flange**



Rod flange bracket material: Carbon steel Surface treatment: Nickel plated

## Plate Cylinder: Single Acting, Spring Return/Extend Series VIU ø25, ø32, ø40, ø50, ø63

#### **How to Order**



#### Applicable Auto Switches/Refer to Best Pneumatics No. 2 for further information on auto switches.

		Electrical	light	)A/::	L	oad volta	ge	Auto swit	ch model	Lead	wire I	ength	(m)	Pre-wired			
Туре	Special function	entry	Indicator light	Wiring (Output)	С	C	AC	Perpendicular	In-line	0.5 (Nil)	1 (M)	3 (L)	5 (Z)	connector	Applical	ble load	
				3-wire (NPN)		5 V, 12 V		M9NV	M9N	•		•	0	0	IC circuit		
_				3-wire (PNP)		5 V, 12 V		M9PV	M9P			•	0	0	IC Circuit		
switch				2-wire		12 V		M9BV	M9B	•		•	0	0	_		
	D:			3-wire (NPN)		E V 10 V		M9NWV	M9NW	•			0	0	IC airearit		
auto	Diagnostic indication (2-color indication)			3-wire (PNP)		5 V, 12 V		M9PWV	M9PW	•			0	0	IC circuit	Delen	
	(2-color indication)	Grommet	Yes	2-wire	24 V	24 V 12 V	12 V	_	M9BWV	M9BW	•			0	0	_	Relay,
state	147			3-wire (NPN)		5 V 40 V		M9NAV**	M9NA**	0	0		0	0	IC circuit	FLO	
	Water resistant (2-color indication)			3-wire (PNP)		5 V, 12 V		M9PAV**	M9PA**	0	0		0	0	IC Circuit		
Solid	(2-color indication)			2-wire		12 V		M9BAV**	M9BA**	0	0		0	0			
o	Magnetic field resistant (2-color indication)			2-wire (Non-polar)		_		_	P3DW Note 2)	•	_	•	•	0	_		
Reed auto switch		0	Yes	3-wire (NPN equivalent)	_	5 V	_	A96V	A96	•	_	•	_	_	IC circuit	_	
Re to s		Grommet		2-wire	24 V	12 V	100 V	A93V	A93	•	_	•	_	_	_	Relay,	
an			None	Z-wire	24 V	12 V	100 V or less	A90V	A90	•	_		_	_	IC circuit	PLC	

- \*\* Water resistant type auto switches can be mounted on the above models, but in such case SMC cannot guarantee water resistance. Consult with SMC regarding water resistant types with the above model numbers.
- \* Lead wire length symbols: 0.5 m ······Nil (Example) M9NW
  - 1 m ······· M (Example) M9NWM
  - 3 m ······ L (Example) M9NWL
  - 5 m ······ Z (Example) M9NWZ
- $\ast$  Solid state auto switches marked with "O" are produced upon receipt of order.
- \* For details about auto switches with pre-wired connector, refer to Best Pneumatics No. 2.
- \* Auto switches are shipped together, (but not assembled).
- Note 1) The D-M9□V/M9□WV/M9□AV/A9□V auto switches cannot be mounted on the ported surface with some cylinder strokes and sizes of fittings. This should be checked beforehand.
- Note 2) The magnetic field resistant auto switch (D-P3DW□) is available only with ø40 to ø63 of the existing MU series. Refer to page 23 for the how-to-order.



#### **Specifications**



Bore size (mm)	25	32	40	50	63		
Action	Single acting, Spring return/Spring extend						
Fluid			Air				
Proof pressure			1.05 MPa				
Maximum operating pressure			0.7 MPa				
Minimum operating pressure	0.18 MPa						
Ambient and fluid temperature	-10 to 60°C						
Lubrication		Not re	equired (Non-	lube)			
Piston speed		5	0 to 500 mm/s	3			
Stroke length tolerance			+1.4 0				
Cushion		F	Rubber bumpe	r			
Mounting	Foot, Rod flange, Head flange, Single clevis, Double clevis						
Allowable rotational torque	0.25 N·m						
Rod non-rotating accuracy	±1° ±0.8° ±0.5°						

#### **Standard Stroke**

(mm)

Action		Size							
Action	25	25 32 40 50							
Spring return/Spring extend	5,	10		5, 10, 15, 20					

 $<sup>\</sup>ast$  For strokes other than above, please contact SMC.

#### Mounting Bracket/Part No.

Size Mounting bracket	25	32	40	50	63
Foot Note 1)	MU-L02	MU-L03	MU-L04	MU-L05	MU-L06
Flange	MU-F02	MU-F03	MU-F04	MU-F05	MU-F06
Single clevis	MU-C02	MU-C03	MU-C04	MU-C05	MU-C06
Double clevis Note 3)	MU-D02	MU-D03	MU-D04	MU-D05	MU-D06



- Note 1) When ordering foot bracket, order 2 pieces per cylinder.
- Note 2) Accessories for each mounting bracket are as follows. Foot/Flange/Single clevis: Body mounting bolt

Double clevis: Clevis pin, Type C retaining ring for axis, Body mounting bolt

- Note 3) Clevis pin and retaining ring are shipped together with double clevis.
- Note 4) The tightening torque for body mounting bolts is shown in the below table.
- Note 5) The application of a locking agent (Example: Loctite® 242) to body mounting bolts is recommended.

#### **Recommended Tightening Torque for Mounting Bracket on Body**

Bore size	Thread size	Tightening torque (N·m)
MU25	M5 x 0.8	4.9 to 5.9
MU32	M6 x 1	8.28 to 10.12
MU40	M8 x 1.25	19.8 to 24.2
MU50	M10 x 1.5	39.6 to 48.4
MU63	M12 x 1.75	68.4 to 83.6



#### **Theoretical Output**



(N)

Action	Size	Rod size	Operating direction	Piston area	Operating pressure (MPa)				Spring reaction force			
Spring return  Spring extend		(mm)	G 554.511	(mm²)	0.2	0.3	0.4	0.5	0.6	0.7	Secondary	Primary
	25	12	OUT	491	68	117	166	216	265	314	30	15
Spring	32	14	OUT	804	119	199	280	360	440	521	42	24
	40	16	OUT	1257	195	321	447	573	698	824	56	30
	50	20	OUT	1963	346	542	738	935	1131	1327	76	47
	63	20	OUT	3117	510	822	1134	1446	1757	2069	113	61
	25	12	IN	378	46	83	121	159	197	235	30	15
Spring	32	14	IN	650	88	153	218	283	348	413	42	24
	40	16	IN	1056	155	261	366	472	578	683	56	30
	50	20	IN	1649	283	448	613	777	942	1107	76	47
	63	20	IN	2803	448	728	1008	1289	1569	1849	113	61

Note) Theoretical output (N) = Pressure (MPa) x Piston area (mm²)

#### Weight

						(kg)
	Size	25	32	40	50	63
	5 stroke	0.21	0.26	0.55	1.02	1.51
Basic	10 stroke	0.22	0.34	0.58	1.05	1.56
weight	15 stroke	_	_	0.60	1.08	1.60
	20 stroke	_	_	0.62	1.12	1.65
	Foot	0.07	0.14	0.21	0.34	0.63
Mounting bracket	Flange/Rod end, Head end	0.10	0.14	0.23	0.46	0.83
weight	Single clevis	0.06	0.12	0.22	0.40	0.68
	Double clevis (With pin)	0.07	0.16	0.26	0.47	0.76
	Single clevis (Double clevis pivot bracket)	0.06	0.12	0.22	0.40	0.68
Accessory bracket weight	Double clevis (With pin) (Single clevis pivot bracket)	0.07	0.16	0.26	0.47	0.76
	Single knuckle joint	0.03	0.04	0.07	0.16	0.16
	Double knuckle joint (With pin)	0.05	0.09	0.14	0.29	0.29

#### **Additional Weight**

						(g)
Bore size (mm	)	25	32	40	50	63
Rod end male thread	Male thread	12	23	27	53	53
Hod end male inread	Nut	8	10	17	32	32

Note) Weight of single clevis and double clevis includes 2 bolts for mounting bracket.

Calculation:

(Example 1) **MUB40-15S(T)Z** 

(Example 2) MUC50-5S(T)Z

Basic weight ..... 0.60 kg

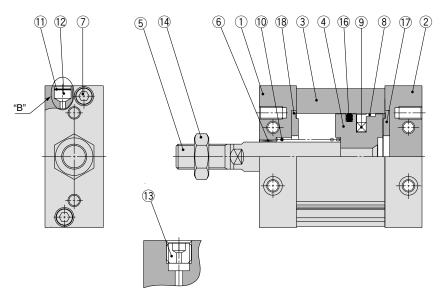
• Basic weight ..... 1.02

Mounting bracket weight ----- 0.40

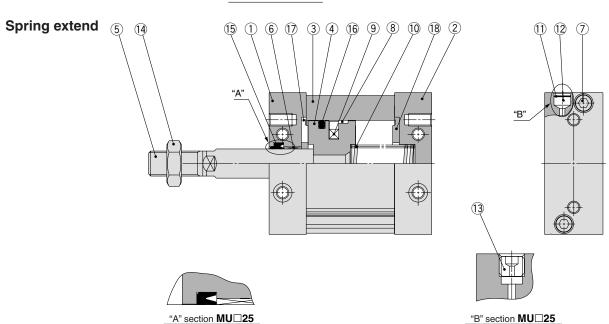
1.02 + 0.40 = 1.42 kg

#### Construction

#### **Spring return**



"B" section MU□25



**Component Parts** 

Component Parts											
No.	Description	Material	Note								
1	Rod cover	Aluminum alloy	Anodized								
2	Head cover	Aluminum alloy	Anodized								
3	Cylinder tube	Aluminum alloy	Hard anodized								
4	Piston	Aluminum alloy	Chromated								
5	Piston rod	Carbon steel	Hard chrome plated								
6	Bushing	Oil-impregnated sintered alloy									
7	Hexagon socket head bolt	Stainless steel									
8	Wear ring	Resin									
9	Magnet		Only built-in magnet type								
10	Return spring	Steel wire	Zinc chromated								
11	Element	Bronze									
12	Retaining ring	Spring steel									
13	Plug	Chromium molybdenum steel									
14	Rod end nut	Rolled steel	Only attached to rod end male thread								
15	Rod seal	NBR									
16	Piston seal	NBR									
17	Bumper	Urethane									
18	Bumper B	Urethane									

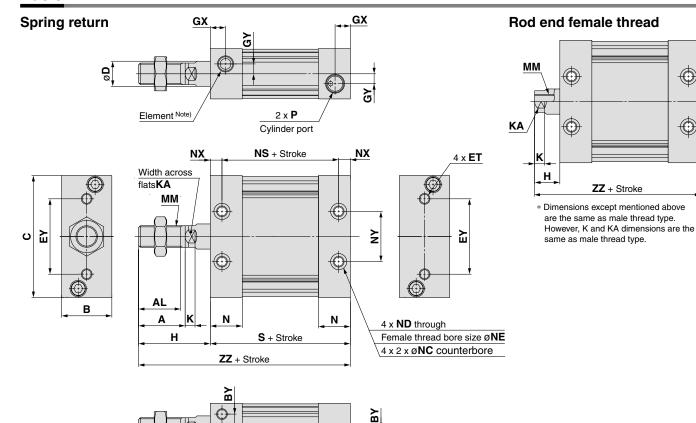
#### Replacement Parts/Seal Kit

- 3				
Ī	Bore size	Kit	no.	Contents
	(mm)	Spring return	Spring extend	Contents
	25	MU25S-PS	MU25T-PS	
	32	MU32S-PS	MU32T-PS	For spring return type:
	40	MU40S-PS	MU40T-PS	16, 17, 18 as a set For spring extend type:
	50	MU50S-PS	MU50T-PS	(15), (16), (17), (18) as a set
	63	MU63S-PS	MU63T-PS	

- \* Seal kit includes ⓑ, ⓒ, ⑰, ⑫ (excluding ⑯ for spring return type). Order them with a part number for each bore size.
- \* Since the seal kit does not include a grease pack, order it separately. Grease pack part no.: GR-S-010 (10 g)



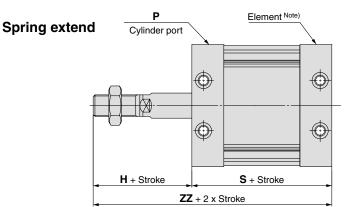
#### **Basic**



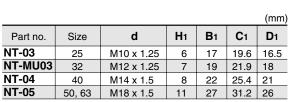
2 x **BT** 

BS + Stroke

#### Rod end nut



вх



\* A nut is attached to the rod end male thread as standard.

Rod end nut material: Carbon steel Surface treatment: Nickel plated

	,	33															(mm)
Model	Standard stroke (mm)	Α	AL	В	BS	BT	ВХ	BY	С	D	ET	EY	GX	GY	Н	K	KA
MUB25	5, 10	22	19.5	24	42	M5 x 0.8 depth 7.5	9	7	54	12	M5 x 0.8 depth 11	26	10	5	36	5.5	10
<b>MUB32</b>	5, 10	26	23.5	28	50	M6 x 1 depth 12	6.5	8	68	14	M6 x 1 depth 11	42	8.5	5.5	40	5.5	12
MUB40	5, 10, 15, 20	30	27	32	54	M8 x 1.25 depth 13	8	9	86	16	M8 x 1.25 depth 11	54	9	7	45	6	14
<b>MUB50</b>	5, 10, 15, 20	35	32	39	64	M10 x 1.5 depth 14.5	10	9	104	20	M10 x 1.5 depth 15	64	11.5	8	53	7	18
MUB63	5, 10, 15, 20	35	32	50	63	M12 x 1.75 depth 18	11	12	124	20	M12 x 1.75 depth 15	72	11.5	10	56	7	18
											(mm)						

BX

Model	2424		NO	ND			NIV	NIV		Р		_	77	
Model	MM	N	NC	ND	NE	NS	NX	NY	MY — TN T		TF	S	22	
MUB25	M10 x 1.25	16.5	7.5 depth 4.5	M5 x 0.8	4.3	48	6	26	M5 x 0.8	_	_	60	96	
MUB32	M12 x 1.25	18	9 depth 5.5	M6 x 1	5.1	50	6.5	28	Rc1/8	NPT1/8	G1/8	63	103	
MUB40	M14 x 1.5	18.5	10.5 depth 6.5	M8 x 1.25	6.9	54	8	36	Rc1/8	NPT1/8	G1/8	70	115	
MUB50	M18 x 1.5	24	13.5 depth 8.5	M10 x 1.5	8.7	64	10	42	Rc1/4	NPT1/4	G1/4	84	137	
MUB63	M18 x 1.5	24	17 depth 10.5	M12 x 1.75	10.5	63	11	46	Rc1/4	NPT1/4	G1/4	85	141	

nou Elic	ı reli	iale Illieau	(mm)
Model	Н	MM	ZZ
<b>MUB25</b>	14	M6 x 1 depth 12	74
MUB32	14	M8 x 1.25 depth 13	77
MUB40	15	M8 x 1.25 depth 13	85
MUB50	18	M10 x 1.5 depth 15	102
<b>MUB63</b>	21	M10 x 1.5 depth 15	106

Pod End Fomala Throad

<sup>\*</sup> The position of the 4 flats of the piston rod is  $\pm 3^{\circ}$  in relation to the cylinder side surface.

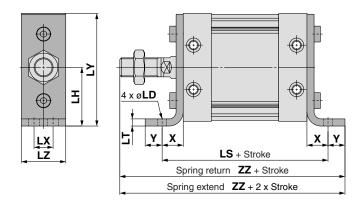


Note) Plugged for the MUB25

## Plate Cylinder: Single Acting, Spring Return/Extend Series MU

#### **Dimensions with Mounting Bracket**

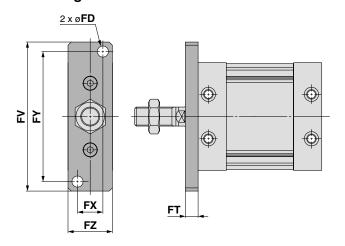
#### **Foot**



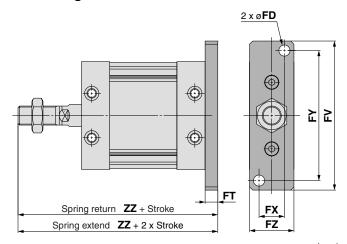
											(111111)
- 1	Model	LD	LH	LS	LT	LX	LY	LZ	X	Υ	ZZ
N	IUL25	5.5	29	84	3.2	11	56	23	12	6	114
IV	IUL32	6.6	37	95	4.5	12	71	27	16	8	127
IV	1UL40	9	46	106	4.5	15	89	31	18	10	143
IV	1UL50	11	57	126	5	18	109	37	21	11	169
IV	IUL63	13.5	67	133	6	22	129	48	24	14	179

Foot bracket material: Rolled steel Surface treatment: Nickel plated

#### **Rod flange**



#### Head flange

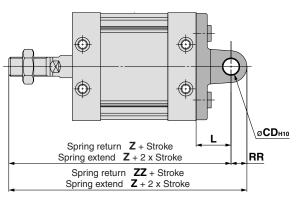


							(111111)
Model	FD	FT	FV	FX	FY	FZ	ZZ
MUF25, MUG25	5.5	8	76	14	66	24	104
MUF32, MUG32	7	8	94	16	82	28	111
MUF40, MUG40	9	9	118	18	102	32	124
<b>MUF50, MUG50</b>	11	12	144	22	126	39	149
<b>MUF63, MUG63</b>	13	14	168	30	148	50	155

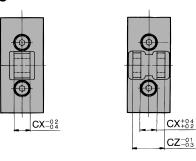
**Double clevis** 

Flange bracket material: Carbon steel Surface treatment: Nickel plated

#### Single clevis Double clevis



#### Single clevis



	,						(mm)
Model	CDH10	СХ	CZ	L	RR	Z	ZZ
<b>MUC25, MUD25</b>	8+0.058	9	18	17	8	113	121
<b>MUC32, MUD32</b>	10 0 0 0	11	22	22	10	125	135
MUC40, MUD40	10+0.058	13	26	27	10	142	152
<b>MUC50, MUD50</b>	14 0 14 0	16	32	32	14	169	183
<b>MUC63, MUD63</b>	14 +0.070	16	32	38	16	179	185

Clevis pin and retaining ring are shipped together with double clevis.

Single/Double clevis material: Cast iron Surface treatment: Painted



## Plate Cylinder Series MU

## **Accessory Bracket Dimensions**

#### Single Clevis (Double clevis pivot bracket)

# CX=02 2 x ØCT 2 x ØCR

									(111111)
Part no.	Size	CA	СВ	CDH10	CE	CF	СН	CI	CJ
MU-C02	25	53	23	8+0.058	3.5	4	11	17	7
MU-C03	32	67	27	10 0 0 0	3.5	7	13	22	10
MU-C04	40	85	31	10+0.058	3.5	10	13	27	10
MU-C05	50	103	37	14 <sup>+0.070</sup>	5.5	12	17	32	14
MU-C06	63	122	48	14 <sup>+0.070</sup>	6	14	19	38	16

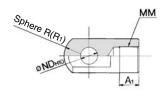
Part no.	CL	CR	СТ	СХ	CZ
MU-C02	26	5.3	9.5	9	8
MU-C03	42	6.4	11	11	10
MU-C04	54	8.4	14	13	10
MU-C05	64	10.5	17	16	14
MU-C06	72	13	20	16	16

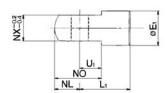
CA

Material: Cast iron
Surface treatment: Painted

CB

#### Single Knuckle Joint



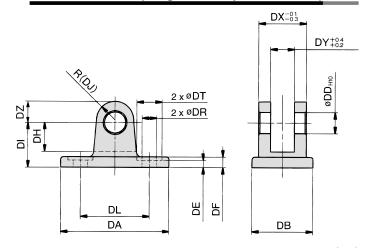


		TATO			(mm)
Part no.	Size	<b>A</b> 1	E1	L1	ММ
I-MU02	25	10.5	16	27	M10 x 1.25
I-MU03	32	12	18	31	M12 x 1.25
I-MU04	40	14	20	36	M14 x 1.5
I-MU05	50, 63	18	28	46	M18 x 1.5

Part no.	ND <sub>H10</sub>	NL	NO	NX	R1	U <sub>1</sub>
I-MU02	8+0.058	8.5	19.5	9	8.5	11
I-MU03	10 0 0 0 0	10	24	11	10	14
I-MU04	10+0.058	11	26	13	11	15
I-MU05	14+0.070	16	36	16	16	20

Material: Rolled steel Surface treatment: Nickel plated

#### **Double Clevis (Single clevis pivot bracket)**

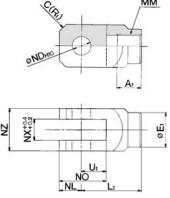


									(mm)
Part no.	Size	DA	DB	DDH10	DE	DF	DH	DI	DJ
MU-D02	25	53	23	8+0.058	3.5	4	11	17	7
MU-D03	32	67	27	10+0.058	3.5	7	13	22	10
MU-D04	40	85	31	10+0.058	3.5	10	13	27	10
MU-D05	50	103	37	14 +0.070	5.5	12	17	32	14
MU-D06	63	122	48	14 <sup>+0.070</sup>	6	14	19	38	16

Part no.	DL	DR	DT	DX	DY	DZ	Applicable pin	
MU-D02	26	5.3	9.5	18	9	8	CD-MU02	
MU-D03	42	6.4	11	22	11	10	CD-MU03	Material:
MU-D04	54	8.4	14	26	13	10	CD-MU04	Cast iron Surface
MU-D05	64	10.5	17	32	16	14	CD-MU05	treatment:
MU-D06	72	13	20	32	16	16	CD-MU05	Painted

Clevis pin and retaining ring are attached to double clevis.

#### **Double Knuckle Joint**



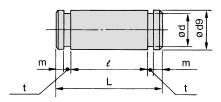
						(mm)
Part no.	Size	<b>A</b> 1	E1	L1	ММ	ND <sub>H10</sub>
Y-MU02	25	10.5	14	27	M10 x 1.25	8 <sup>+0.058</sup>
Y-MU03	32	12	18	31	M12 x 1.25	10+0.058
Y-MU04	40	14	20	36	M14 x 1.5	10 0 0
Y-MU05	50, 63	18	28	46	M18 x 1.5	14+0.070

Part no.	NL	NO	NX	NZ	R <sub>1</sub>	U <sub>1</sub>	Applicable pin
Y-MU02	8	21	9	18	3	13	CD-MU02
Y-MU03	10	24	11	22	4	14	CD-MU03
Y-MU04	10	27	13	26	5	17	CD-MU04
Y-MU05	16	39	16	32	6	23	CD-MU05

\* Knuckle pin and retaining ring are included.

Material: Rolled steel Surface treatment: Chromated

### Clevis Pin/Knuckle Pin



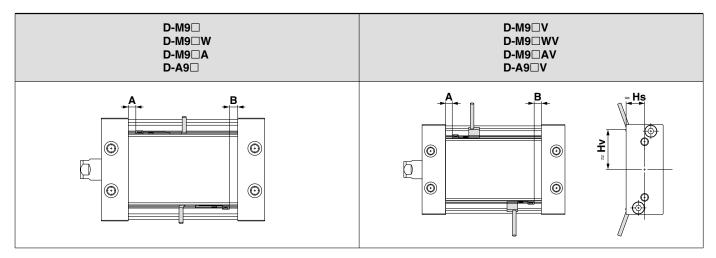
(mm)

Part no.	Size	Dd9	L	d	e	m	t	Retaining ring
CD-MU02	25	8 <sup>-0.040</sup> -0.076	23	7.6	18.2	1.5	0.9	Type C8 for axis
CD-MU03	32	10-0.040	27	9.6	22.2	1.25	1.15	Type C10 for axis
CD-MU04	40	10-0.040	31	9.6	26.2	1.25	1.15	Type C10 for axis
CD-MU05	50, 63	14 <sup>-0.050</sup> 0.093	38	13.4	32.2	1.75	1.15	Type C14 for axis

These are provided as standard for double clevis and double knuckle joint.
 Type C retaining rings for axis are attached.

Material: Carbon steel

#### Auto Switch Proper Mounting Position (Detection at stroke end) and Mounting Height



Size	D-M9 D-M9 D-M9	⊎W	D-M9□V D-M9□WV D-M9□AV		<b>D-A9</b> □		D-A9□V					
	Α	В	Α	В	Hs	Hv	Α	В	Α	В	Hs	Hv
25	5	5	5	5	7.5	27.5	1	1	1	1	_	_
32	5	5	5	5	14.5	30	1	1	1	1	_	_
40	5.5	5.5	5.5	5.5	16.5	37	1.5	1.5	1.5	1.5	_	_
50	7	7	7	7	_	_	3	3	3	3	_	_
63	7.5	7.5	7.5	7.5	_	_	3.5	3.5	3.5	3.5	_	_

Note) Adjust the auto switch after confirming the operating conditions in the actual setting.

#### **Minimum Stroke for Auto Switch Mounting**

Number of auto switches mounted	D-M9□ D-M9□W D-M9□A D-A9□	D-M9□V	D-M9□WV D-M9□AV	D-A9□V
1	10	5	10	5
2	10	5	10	10

Note) Consult SMC for shorter stroke length than indicated in the table.

#### **Operating Range**

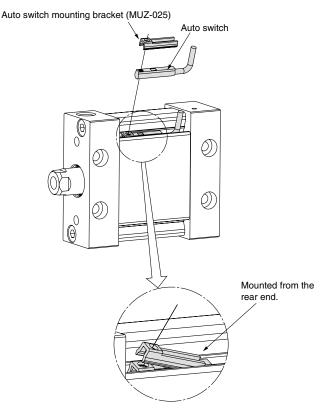
Auto switch model		Size							
Auto switch model	25	32	40	50	63				
D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV	5.5	5.5	5.5	5	5				
D-A9□/A9□V	7.5	8	8	7	6.5				

<sup>\*</sup> Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed. (assuming approx. ±30% dispersion) It may vary substantially depending on the ambient environment.

#### **Mounting and Moving Method of Auto Switch**

#### A Stroke of 20 or less

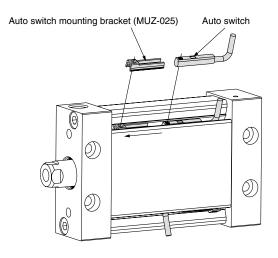
- 1. First insert the auto switch into the switch groove.
- Then, press the auto switch mounting bracket into the switch groove.



- \* The auto switch mounting bracket should be mounted from the rear end.
- Confirm where the mounting position is, and tighten the auto switch mounting screw using a flat head screwdriver to fix the auto switch.

#### B Stroke of 25 or more

- 1. First press the auto switch mounting bracket into the switch groove.
- 2. Then, insert the auto switch into the switch groove, and slide it onto the auto switch mounting bracket.
  - \* Slide the end of the auto switch under the auto switch mounting bracket.



3. Confirm where the mounting position is, and tighten the auto switch mounting screw using a flat head screwdriver to fix the auto switch.

#### **Auto Switch Mounting Bracket Part No.**

Cylinder series		(mm)	)				
Cylinder series	25 32 40 50						
MU□-□□Z	MUZ-025						

Note 1) For strokes of 25 or more, mounting method A is also possible.

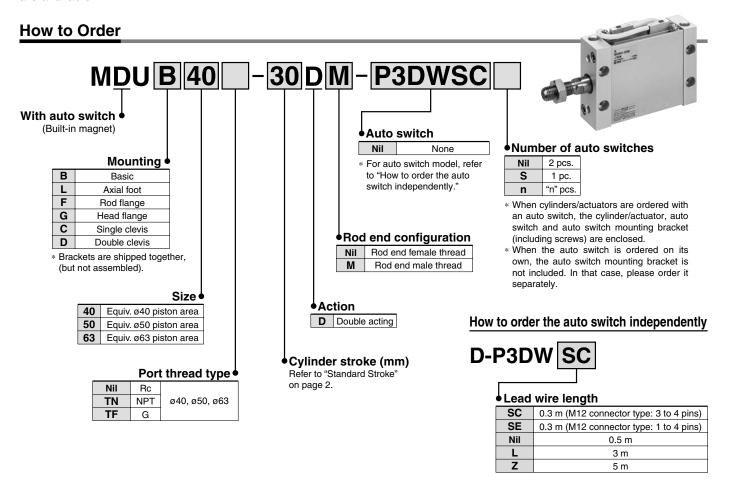
Note 2) When tightening the auto switch mounting screw, use a watchmaker's screwdriver with the handle diameter of about 5 to 6 mm.

The tightening torque of the mounting screw should be approx. 0.05 to 0.1 N·m. As a guide, turn an additional 90 degree from the position where it feels tight.

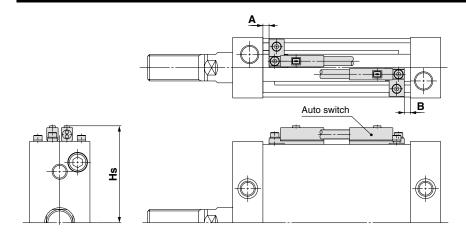


#### Mounting of Magnetic Field Resistant Auto Switch (D-P3DW□ series)

When the magnetic field resistant auto switch (D-P3DW series) is mounted, only ø40 to ø63 of the existing MU series are available.



#### Auto Switch Proper Mounting Position (Detection at stroke end) and Mounting Height



Bore size (mm)	Α	В	Hs
40	3	3.5	51.5
50	4.5	5	61
63	5	5.5	71

#### Minimum Stroke for Auto Switch Mounting

Number of auto switches mounted	Same surface	Different surfaces	
1	15		
2	15		

#### **Auto Switch Operating Range**

		(mm)			
	Bore size				
40	50	63			
6	6	6			

<sup>\*</sup> Since the operating range is provided as a guideline including hysteresis, it cannot be guaranteed. (assuming approx. ±30% dispersion)

It may vary substantially depending on the ambient environment.

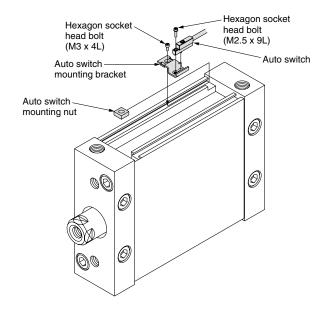


#### **Mounting and Moving Method of Auto Switch**

- Insert the protrusion on the bottom of the auto switch into the mating part of the auto switch mounting bracket and fix the auto switch and the auto switch mounting bracket temporarily by tightening the hexagon socket head bolt (M2.5 x 9L) 1 to 2 turns.
- 2. Slide the auto switch mounting nut into the auto switch mounting rail, and place it in the roughly estimated setting position.
- 3. Fix the auto switch mounting bracket and nut with the hexagon socket head bolts (M3 x 4L) temporarily.
- Move the auto switch mounting bracket while checking the detection position of the auto switch, and fix it firmly with the hexagon socket head bolts.
  - Note 1) The torque for tightening the hexagon socket head bolt (M2.5 x 9L) is 0.2 to 0.3 N·m.
  - Note 2) The torque for tightening the hexagon socket head bolt (M3 x 4L) is 0.5 to 0.7 N·m.

## Auto Switch Mounting Bracket Part No. (Including Bracket, Bolt, Nut)

Bore size (mm)				
40	40 50 63			
MDU25-42-4365M-R				





## Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)\*1), and other safety regulations.

\*1) ISO 4414: Pneumatic fluid power – General rules relating to systems.

ISO 4413: Hydraulic fluid power – General rules relating to systems.

IEC 60204-1: Safety of machinery - Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

Caution: Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or

moderate injury.

Warning: Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or

serious injury.

<u>∕!\</u> Danger

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious

### **⚠** Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
  - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
  - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
  - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
  - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct
  - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
  - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
  - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.





### **⚠** Caution

#### 1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

## Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered.\*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.
  - This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
  - \*2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

### **Compliance Requirements**

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.





## Series MU **Specific Product Precautions**

Be sure to read before handling. Refer to back pages 1 and 2 for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for Actuators Precautions.

#### Mounting

#### **∕** Caution

1. When a workpiece is secured to the end of the piston rod, ensure that the piston rod is retracted entirely, and place a wrench on the portion of the rod that protrudes beyond the section. Also, tighten in a way that prevents the tightening torque from being applied to the non-rotating guide.

Allowable Torque for Mounting workpiece						
Size	25	32	40	50	63	
Allowable torque for mounting workpiece	0.25	0.25	0.55	1.25	2.0	

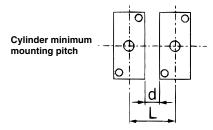
- 2. Operate in such a way that the load to the piston rod is always applied in the axial direction. Furthermore, avoid operations that could apply rotational torque to the piston rod. If rotational torque must be applied due to unavoidable circumstances, make sure the allowable rotational torque is not exceeded.
- 3. Operating the cylinder by connecting the piping directly to the cylinder can cause the piston speed to exceed the maximum operating speed of 500 mm/s. Therefore, to operate the cylinder, make sure to use an SMC speed controller and adjust the piston speed to 500 mm/s or less.

#### Handing of Auto Switches

Be sure to read before handling. Refer to "Handling Precautions for SMC Products" (M-E03-3) for Auto Switches Precautions.

## 🗥 Warning

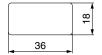
1. If multiple cylinders are operated adjacent to each other, the magnets that are enclosed in the adjacent cylinders could affect the operation of the auto switches, causing the switches to malfunction. Therefore, make sure that the mounting pitch of the cylinders is at least that indicated in the below table.



(mm)

Size	ø <b>25</b>	ø <b>32</b>	ø <b>40</b>	ø <b>50</b>	ø <b>63</b>
L (d)	29 (5)	33 (5)	37 (5)	39 (0)	50 (0)

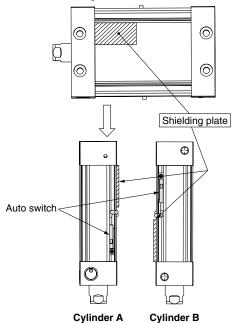
If cylinders are used with a mounting pitch less than shown above, they must be shielded with iron plates or the separately sold magnetic shielding plate (part no.: MU-S025). Please contact SMC for further information.



Material: Ferrite stainless steel Thickness: 0.3 mm Since the back side is treated with adhesive, it can be attached to the cylinder.

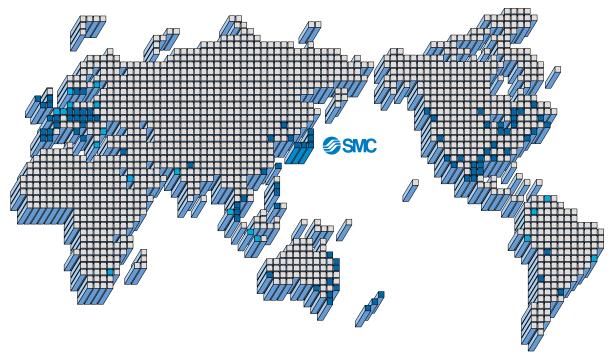
#### How to use

In order not to influence the auto switch mounted on cylinder B adjacent to the magnetic force of cylinder A, use a shielding plate to block the magnetic force.





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▲ Safety Instructions | Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

**SMC** Corporation

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