4 Port Solenoid Valve Cassette Type Manifold

SJ3000 SJ2000

Can be mounted together.

Connecter connection

7.5 mm

mm



Non-plug-in type Individual wiring manifold



Series SJ2000/3000

One-touch fitting Ø Z connection is possible.

ø6

Vacuum release valve with restrictor

Suction and release can be controlled with a single unit.



New

CE

Power consumption

Manifold uses halogen-free lead wires.

0.15 W (SJ3000 with power saving circuit) 0.23 W (SJ2000 with power saving circuit)

Service life of 50 million times or more

(Based on SMC life test conditions)

Connector type (Card edge type)

· Can easily increase or decrease stations and replace valves.

> Non-plug-in individual wiring compliant, too

> > 5533

· 34 pins connector allows up to 16 stations with double solenoids, 32 stations with single solenoids. PC wiring compliant

New

D-sub connector

Piping variations

With one-touch fittings

Fittings are replaceable.

Fittings (including type and size) can be

easily changed by removing a clip.



Clip

Light indication

New





Details \rightarrow Back page 6

SOL A

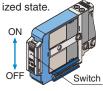
SOL.B

individually.

With switch

 Manual operation is possible by switching OFF, even when the valve is in the energ-

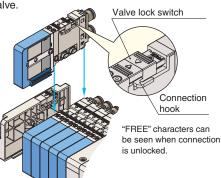
Possible to shut the signal of each valves



The valve coil is kept in a deenergized state even when there is an electric signal from the manifold side connector, and this enables manifold operation.

Valve connection mechanism

Connection between valves can be fixed by the valve lock switch. Connection can be confirmed with the connection hook inserted into the connection groove of the adjacent valve.



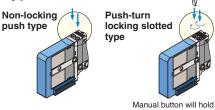
SMC

Manual locking

Prevents wrong operation by sliding the switch to avoid a manual button from being pressed.



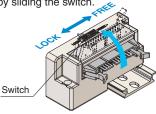
Type of manual override



the pushed (ON) status.

Connector mounting direction

Connecter mounting direction can be changed by sliding the switch.



SOL.A: ON Orange

SOL.B: ON Green

4 Port Solenoid Valve Cassette Type Manifold

EX180 Serial wiring

Flat ribbon cable



CE



EX510 Gateway system Serial transmission system



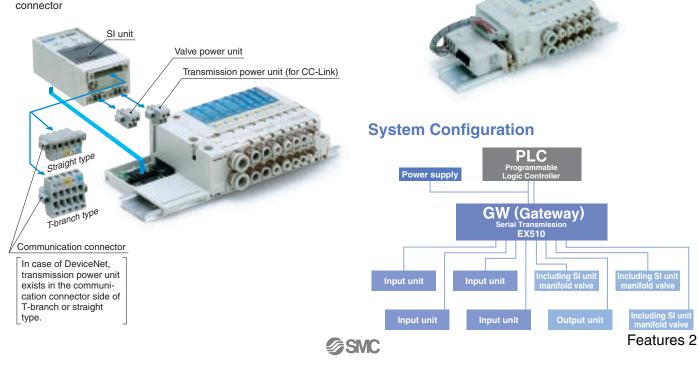
Sərləs SJ2000/3000

EX180 Serial wiring

- CC-Link (32 outputs), DeviceNet (32, 16 outputs)
 Easy attaching/detaching of the SI unit and wiring by the connector
- Separated valve power unit and transmission power unit / Ensuring safety at maintenance
- Selectable between T-branch and straight type of communication connector

EX510 Gateway system Serial transmission system

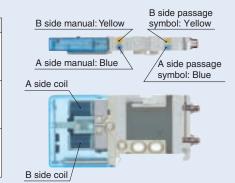
- Max. 128 points (Input 64 points/Output 64 points)
- All wires can be plugged into the connector units.
- CC-Link, DeviceNet, PROFIBUS-DP compliant



4 Position Dual 3 Port Valve

- Integrated to a single valve from 3-port valve
- Possible to control 4(A), 2(B) port individually.
- Can be mounted on the same manifold with a 4-port valve.
- Prepared 3 types of combination
- Label with the same colors of the manual override is attached to show the functions of A side and B side.

A side	B side	JIS symbol
N.C. valve	N.C. valve	4(A) 2(B) SOLa ZE 3 SOLb 5(EA) 1(P) 3(EB)
N.O. valve	N.O. valve	4(A) 2(B) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2(D) 2
N.C. valve	N.O. valve	4(A) 2(B) SOLa SOLa 5(EA) 1(P) 3(EB)



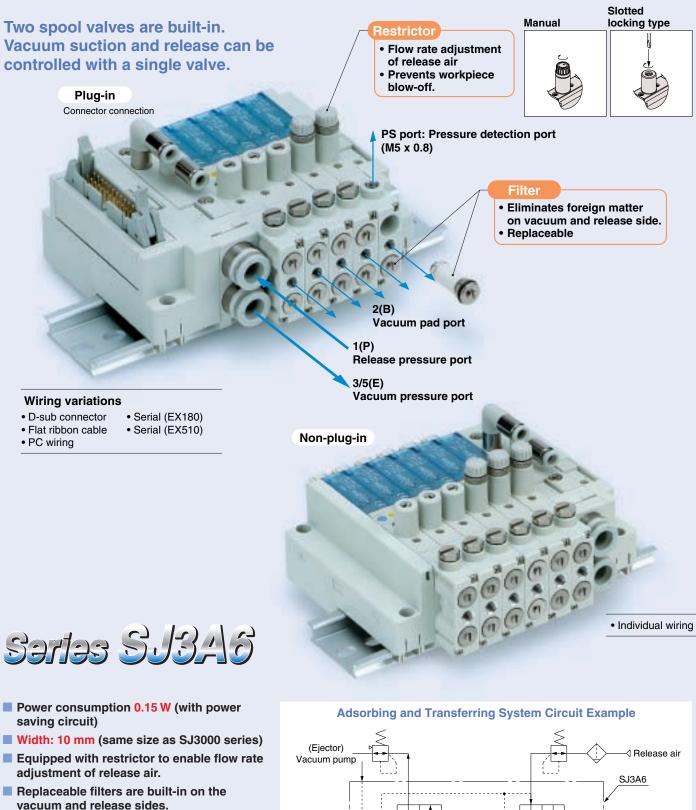
Regulator Block New Details → P.63 Regulator block This is a regulator block with the same width (10 mm) as the SJ3000. Pressure supplied from the D side is used to reduce pressure in the manifold. U side The U side valves are all depressurized from the regulator block. Pneumatic circuit (example of regulator block installation) P port 0.5 MPa applied 0.2 MPa Regulator block Set to 0.2 MPa 0.5 MPa 2(B) 4(A) 2(B) 4(A) 2(B) 4(A) 2(B) 4(A) 3/5(E) 1(P) (Pilot passage) U side D side (SJ2260) (\$13260) (SJ3000-00-P) (5.12260) (5.13260) SOL.b SOL.b SOL.b SOL.b D side (12) (12) (12) (12) Note) Reduces supply pressure from the D side of the manifold. Ø Supply pressure from the U side cannot be reduced. SOL.a SOL SOL.a (14)(14)(14)P port 0.5 MPa 0.2 MPa Both the pressure gauge mounting position and the method of operating the pressure adjustment screw can be selected. \bigotimes SJ3000-00-P(-H) SJ3000-M1-P(-H) SJ3000-01-P(-H) With manual operation of the pressure adjustment screw U side D side al Ø Regulator block Pressure gauge, top mounting Pressure gauge, side mounting Without pressure gauge Intermediate connector Intermediate Connector Block Assembly New Details \rightarrow P.64 block assembly This connector block can be used by inserting it into the middle of the manifold. This can be used, for example, when you wish to separate electrical control of valves in the same manifold, or when the number of control points is insufficient. U side The assembly is also compatible with PC wiring with the power supply terminal. (Consult SMC separately.) Intermediate connector block assembly wiring example U side Connector block D side Intermediate connector block 20 19 D side 8₀ 8₀ 7₀ 7₀ 6₀ 6₀ 5₀ 5₀ o Ø 3_Q 40 3 <u>4</u> U side D side C 20 <u>2</u>₀ SOS SO SOL P SO SOL SO SOL P SOL P SO Station 4 Station Station Ø Station 2 Double solenoid Double solenoid Double solenoid Double solenoid (Station 4) (Station 3) (Station 2) (Station 1) Intermediate connector

* The U side solenoid valves can be controlled from the position where the intermediate connector block assembly is mounted.

SMC

block assembly

Vacuum Release Valve with Restrictor $\zeta \in$



- Equipped with a pressure detection port enabling connection of a pressure switch, etc.
- Can be combined with 4 port solenoid valve, SJ2000/3000 series (Made to Order). (Consult SMC for details.)
- Enables 2-system pressure switching where the 1(P) port and 3/5(E) are set to different positive pressures.

(In this case, flow can be adjusted on the P-port side only.)

Adsorbing and Transferring System Circuit Example



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4 Port Solenoid Valve Common Specifications Series SJ2000/3000 ()

Manifold Specifications

			D-sub connector		Flat ribbon cable		Serial	wiring	Individual wiring
	Model		Type 60F	Type 60P	Type 60PG Type 60J Type 60G	Type 60PH	Type 60S⊡ (EX180)	Type 60S6B (EX510)	Type 60
Manifold	type				Plug-in, Cor	nnector type			Non-plug-in
1(P: SUP)), 3/5(E: EX	(H)			C	ommon SUP, EX	н		
Valve stations		2 to 24	stations	2 to 18 stations (Type PG) 2 to 16 stations (Type J, Type G)	2 to 8 stations	2 to 32 stations	2 to 16 stations	2 to 20 stations	
Applicable connector		D-sub connector Conforming to MIL-C-24308 JIS-X-5101	Flat ribbon cable connector Socket: 26 pins MIL type with strain relief Conforming to MIL-C-83503	Flat ribbon cable connector Socket: 20 pins MIL type with strain relief Conforming to MIL-C-83503	Flat ribbon cable connector Socket: 10 pins MIL type with strain relief Conforming to MIL- C-83503	_	_	_	
Internal w	viring		Non-polar, +COM						
4(A), 2(B)	port	Location		Valve					
piping sp	ec.	Direction	Horizontal, Upward, Downward (Using elbow fittings for upward or downward)						
	1(P), 3/5(E	E) port		С	C6, C8, N7, N9 (Inch size elbow fitting is not available.)				
Port size	4(A), 2(B)	SJ2000			C2, C4, N1, N3, M3				
	port	SJ3000			C2, C	C4, C6, N1, N3, N	7, M5		
Weight W (g) Note 2) (n: Number of SUP/EXH blocks m: Weight of DIN rail			W = 51n + m + 133						

Note 1) When many valves are operated simultaneously, use B type (SUP/EXH both sides), applying pressure to the 1(P) ports on both sides and exhaust from the 3/5(E) ports on both sides.

Note 2) The weight W is the value for the D-sub connector manifold only with internal pilot, SUP/EXH block straight fittings specifications. To obtain the weight with solenoid valves attached, add the solenoid valve weights given on page 3 for the appropriate number of stations. Refer to page 61 for the weight of DIN rail. (Please contact SMC for the weight of external pilot specifications, elbow fittings.)

Flow Characteristics

SJ2000

Port size		Flow characteristics						
1(P)	4, 2	1→2/4 (P→A/B)			4/2→3/5 (A/B→E)			
3/5(E)	(A, B)	C [dm ³ /(s·bar)]	b	Cv	C [dm³/(s · bar)]	b	Cv	
	C2	0.13	0.55	0.04	0.13	0.50	0.04	
C8	C4	0.33	0.16	0.08	0.36	0.13	0.08	
	MЗ	0.18	0.52	0.06	0.20	0.29	0.06	

SJ3000

Port size		Flow characteristics						
1(P)	4, 2	1→2/4 (P→A/B)			4/2→3/5 (A/B→E)			
3/5(E)	(A, B)	C [dm³/(s·bar)]	b	Cv	C [dm³/(s · bar)]	b	Cv	
	C2	0.13	0.56	0.04	0.14	0.51	0.04	
C8	C4	0.42	0.17	0.11	0.45	0.16	0.11	
08	C6	0.55	0.10	0.12	0.56	0.11	0.12	
	M5	0.40	0.28	0.11	0.45	0.15	0.11	

Note) The value is for manifold base with 5 stations and individually operated 2 position type. Please contact SMC for 4 position dual 3 port valves.





D-sub connector



Flat ribbon cable



PC wiring



Serial wiring: EX180



Gateway system Serial transmission system: EX510



Individual wiring

Solenoid Valve Specifications

Fluid			Air	
I	2 position single		0 15 to 0 7	
Internal pilot	4 position dual 3 port valve		0.15 to 0.7	
operating pressure range (MPa)	2 positio	n double	0.1 to 0.7	
range (mra)	3 positio	n	0.2 to 0.7	
Fasta and a linet	Operating	g pressure range	–100 kPa to 0.7	
External pilot operating pressure	Pilot	2 position single		
range (MPa)	pressure	2 position double	0.25 to 0.7	
range (mr a)	range	3 position		
Ambient and fluid tem	perature (°C)	-10 to 50 (No freezing)	
Maximum operating	2 position single, double		10	
frequency (Hz)	4 position dual 3 port valve		10	
inequency (iiz)	3 position		3	
Manual avarrida (Man	ual anarati	on)	Non-locking push type	
Manual override (Man	uai operati	onj	Push-turn locking slotted type	
Pilot exhaust method	Internal p	pilot	Main and pilot valve common exhaust	
Filot exhaust method	External	pilot	Pilot valve individual exhaust	
Lubrication			Not required	
Mounting orientation			Unrestricted	
Shock/Vibration resistance (m/s ²)			150/30	
Enclosure			Dustproof	

Note) Impact resistance: No malfunction occurred when it is tested with a drop tester in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Value in the initial state)

Vibration resistance: No malfunction occurred in one sweep test between 45 and 2000Hz. Test was per-formed to axis and right angle directions of the main valve when pilot signal is ON and OFF. (Value in the initial state)

Solenoid Specifications

Coil rated volta	age	24 VDC, 12 VDC		
Allowable voltage fluctuation		\pm 10% of rated voltage*		
Power consumption	Standard	SJ2000	0.55	
	Standard	SJ3000	0.4	
(W)	With power saving circuit	SJ2000	0.23	
(11)	(Continuous duty type)	SJ3000	0.15	
Surge voltage suppressor		Diode		
Indicator light		LED		

* For the allowable voltage fluctuation for Z and T types (with power saving circuit), please observe the following range because they have voltage drop due to internal circuit. Z type 24 VDC: -7% to +10% 12 VDC: -4% to +10%

24 VDC: -5% to +10% 12 VDC: -6% to +10% T type

Response Time

Turne of actuation	Response time ms (at 0.5 MPa)		
Type of actuation	SJ2000	SJ3000	
2 position single	16 or less	16 or less	
2 position double	10 or less	10 or less	
3 position	34 or less	22 or less	
4 position dual 3 port valve	30 or less	30 or less	

Note) Based on dynamic performance test, JIS B 8375-1981. (Coil temperature: 20°C, at rated voltage)



Weight

Model/SJ2000

	-	e	Port size	
Valve model	Type of actuation		4(A), 2(B)	Weight (g)
	2 position	Single		43
	2 position	Double	C2	46
S 12 - 60-C2		Closed center	/ ø2 one-	
SJ2□60-C2	3 position	Exhaust center	touch	50
		Pressure center	fitting	
	4 position Dual 3 port valve		(intering)	46
	2 position	Single		41
		Double	C4	44
SJ2□60-C4	3 position	Closed center	∫ø4 one-∖	
55200-04		Exhaust center	touch	48
		Pressure center		
	4 position	Dual 3 port valve	(intering)	44
	2 position	Single		39
	2 position	Double		42
SJ2□60-M3		Closed center	M3 x 0.5	
	3 position	Exhaust center	1013 X 0.5	46
	-	Pressure center		
	4 position	Dual 3 port valve		42

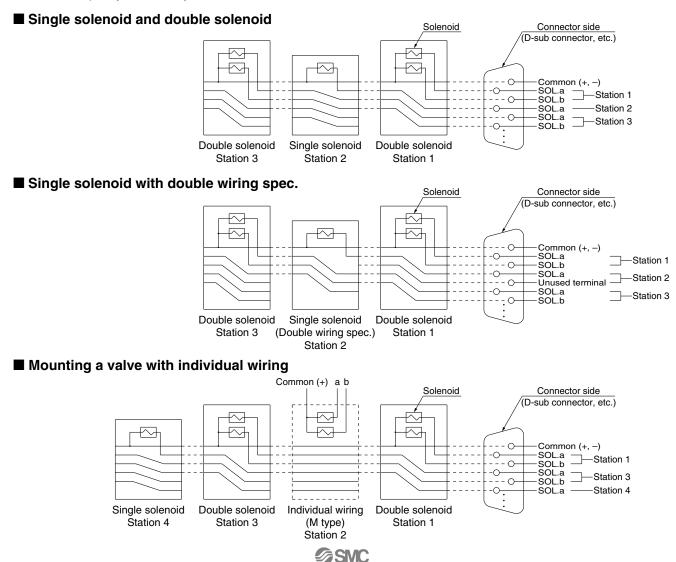
Note) Please contact SMC for the weight of elbow fittings.

Valve model	Type of actuation		Port size 4(A), 2(B)	Weight (g)	
SJ3⊡60-C2	2 position Single			63	
	2 position	Double	C2	71	
		Closed center	/ ø2 one-		
303 <u>0</u> 00-02	3 position	Exhaust center	touch	75	
		Pressure center	fitting		
	4 position	Dual 3 port valve		71	
	2 position	Single		65	
	2 position	Double	C4	73	
SJ3⊡60-C4	3 position	Closed center	ø4 one- touch fitting		
SJ3⊡60-C4		Exhaust center		77	
		Pressure center			
	4 position	Dual 3 port valve		73	
	0	Single		61	
	2 position	Double	C6	69	
SJ3□60-C6		Closed center		73	
33300-00	3 position	Exhaust center	ø6 one- touch		
		Pressure center	fitting		
	4 position	Dual 3 port valve		69	
	2 position	Single		57	
	2 position	Double		65	
SJ3⊡60-M5		Closed center	M5 x 0.8		
20200-INI	3 position	Exhaust center		69	
		Pressure center			
	4 position	Dual 3 port valve]	65	

Note) Please contact SMC for the weight of elbow fittings.

Connector Wiring Diagram

For both serial and parallel wiring, additional valves are sequentially assigned pins on the connector. This makes it completely unnecessary to disassemble the connector unit.



Construction: SJ2000

JIS symbol

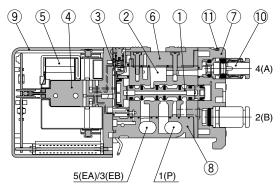
2 position single

(A) (B) t <u>|</u> 513 (EA)(P)(EB)

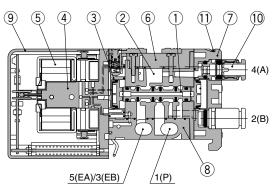
2 position single with back pressure check valve (A) (B) 42 $\Box \Sigma$ ¢↑_⊥⊠ 513

(EA)(P)(EB)

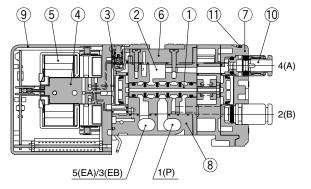
2 position single



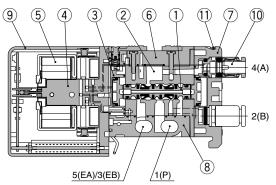
2 position double



3 position closed center/exhaust center/pressure center



SJ2260K with back pressure check valve

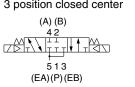


2 position double

pressure check valve (A) (B) ZD $\triangleleft \setminus$ 513

(EA) (P) (EB)

2 position double with back



3 position pressure center

Component Parts

Com								
No.	Description	Material	Note					
1	Spool valve assembly	Resin/H-NBR (3 position solenoid valve: Aluminum/H-NBR)	_					
2	Body	Zinc die-cast	—					
3	Adaptor plate	Resin	White					
4	Pilot adaptor	Resin	White					
5	Pilot valve assembly	—	—					
6	Body cover	Resin	White					
7	Port block	Resin	White					
8	Bottom cover	Resin	White					
9	Light cover	Resin	Light blue					

Replacement Parts

No.	Description	Part no.
10	One-touch fitting	Refer to the one-touch fitting part no. on back page 6
11	Clip	SJ2000-CL-1 (10 pcs.)

SMC

3 position closed center 3 position exhaust center

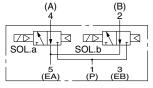
(A) (B) à TAN



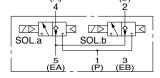
Construction: SJ2000

JIS symbol

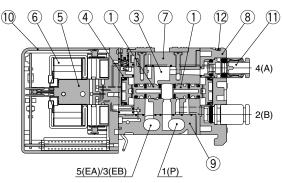
4 position dual 3 port valve SJ2A60 [N.C. valve x 2]



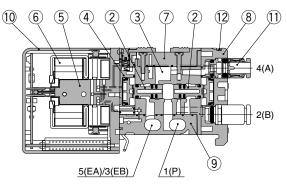
SJ2A60K with back pressure check valve (A) (B) 2



SJ2A60 [N.C. valve x 2]



SJ2B60 [N.O. valve x 2]



SJ2B60 [N.O. valve x 2]

(<i>F</i>	A) 4	(B) 2
SOL.a		
(E	5 1 A)(F	3 ?) (EB)

SJ2C60 [N.C., N.O. valve x 1

(B) 2

3 (EB)

SOL.b

1 (P)

(each)]

SOL.a

(A)

(EA)

SJ2B60K with back pressure check valve

0	
(A) 4	(B) 2
SOL.a	SOL.b (P) (EB)

SJ2C60K with back pressure

(B) 2

<u>۱</u>

3 (EB)

SOL.b

1 (P)

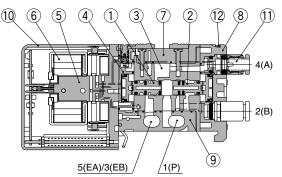
check valve

SOL.ä

(A) 4

(EA)

SJ2C60 [N.C. valve, N.O. valve x 1 (each)]



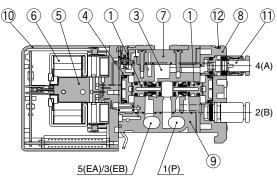
Component Parts

Com							
No.	Description	Material	Note				
1	Spool valve assembly	Resin/H-NBR	N.C. (Normally closed)				
2	Spool valve assembly	Resin/H-NBR	N.O. (Normally open)				
3	Body	Zinc die-cast	—				
4	Adaptor plate	Resin	White				
5	Pilot adaptor	Resin	White				
6	Pilot valve assembly	—	_				
7	Body cover	Resin	White				
8	Port block	Resin	White				
9	Bottom cover	Resin	White				
10	Light cover	Resin	Light blue				

Replacement Parts

No.	Description	Part no.
11	One-touch fitting	Refer to the one-touch fitting part no. on back page 6.
12	Clip	SJ2000-CL-1 (10 pcs.)

SJ2A60K with back pressure check valve



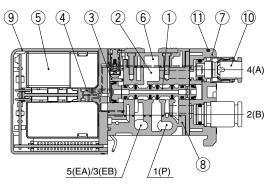
Construction: SJ3000

JIS symbol

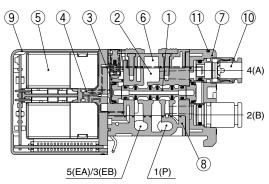
2 position single

(A) (B) -13 513 (EA) (P) (EB)

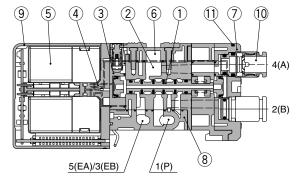
2 position single with back pressure check valve (A) (B) 425 1 3(EA)(P)(EB) 2 position single



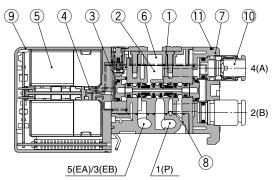
2 position double



3 position closed center/exhaust center/pressure center

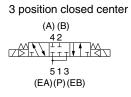


SJ3260K with back pressure check valve



2 position double

2 position double with



3 position exhaust center (A) (B) 42 CDT T T T T 513

(EA)(P)(EB)

3 position pressure center

Component Parts

Com							
No.	Description	Material	Note				
1	Spool valve assembly	Resin/H-NBR (3 position solenoid valve: Aluminum/H-NBR)	_				
2	Body	Zinc die-cast	—				
3	Adaptor plate	Resin	White				
4	Pilot adaptor	Resin	White				
5	Pilot valve assembly	_	—				
6	Body cover	Resin	White				
7	Port block	Resin	White				
8	Bottom cover	Resin	White				
9	Light cover	Resin	Light blue				

Replacement Parts

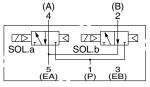
10 One-touch	fitting	Refer to the one-touch fitting part no. on back page 6.
11 Clip		SJ3000-CL-1 (10 pcs.)

6

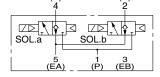
Construction: SJ3000

JIS symbol

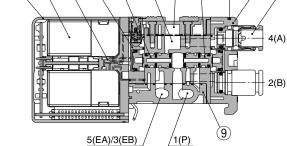
4 position dual 3 port valve SJ3A60 [N.C. valve x 2]



SJ3A60K with back pressure check valve (B) 2 (A)



(10) 6



3

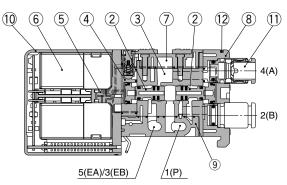
(7)(1) 8 1

(12)

SJ3B60 [N.O. valve x 2]

SJ3A60 [N.C. valve x 2]

(5) (4) (1)



SJ3B60 [N.O. valve x 2]

(/	A) 4	(B) 2
SOL.a		
(E	5 1 <u>A) (P)</u>	3 (EB)

SJ3C60 [N.C., N.O. valve x 1

SOL.b

(P)

3 (EB)

(each)]

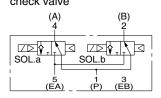
SOL.a

(A)

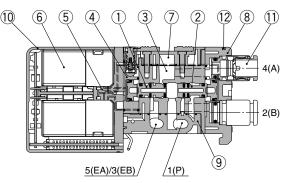
(EA)

3

SJ3B60K with back pressure check valve



SJ3C60 [N.C. valve, N.O. valve x 1 (each)]



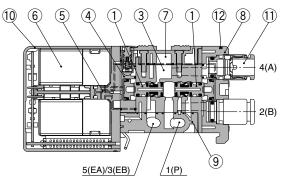
Component Parts

No.	Description	Material	Note	
1	Spool valve assembly	Resin/H-NBR	N.C. (Normally closed)	
2	Spool valve assembly	Resin/H-NBR	N.O. (Normally open)	
3	Body	Zinc die-cast	—	
4	Adaptor plate	Resin	White	
5	Pilot adaptor	Resin	White	
6	Pilot valve assembly	—	—	
7	Body cover	Resin	White	
8	Port block	Resin	White	
9	Bottom cover	Resin	White	
10	Light cover	Resin	Light blue	

Replacement Parts

No.	Description	Part no.			
11	One-touch fitting	Refer to the one-touch fitting part no. on back page 6.			
12	Clip	SJ3000-CL-1 (10 pcs.)			

SJ3A60K with back pressure check valve



(B) 2 ੀਟ

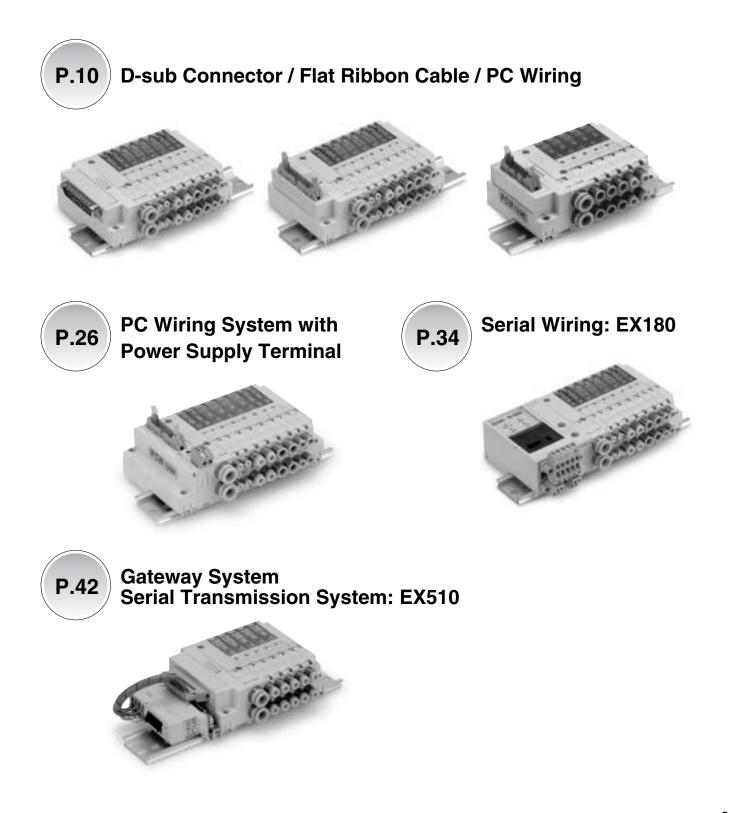
check valve

(B) 2 (A) हर्ग **ब**ेरा

SJ3C60K with back pressure

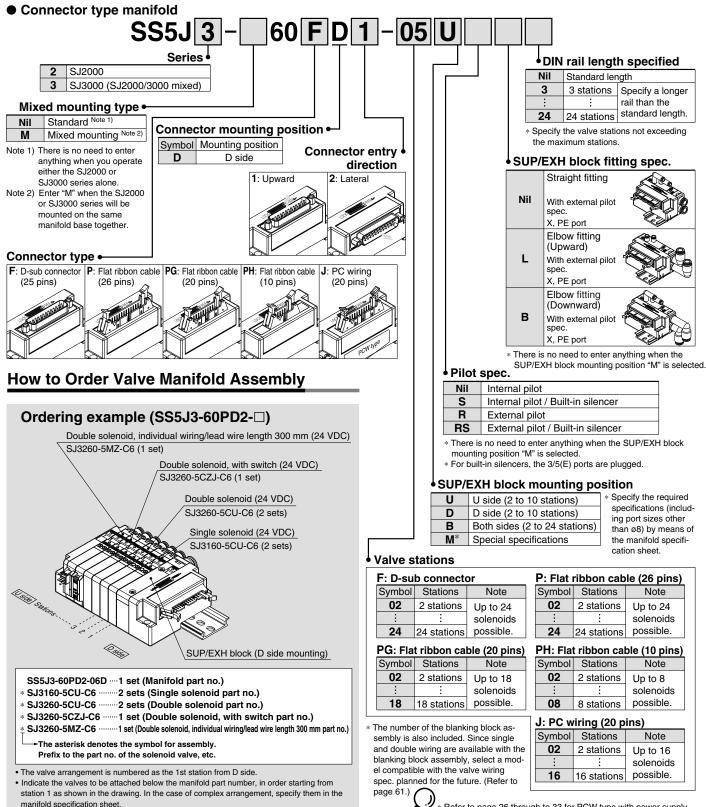
SOL.a		
(E	5 1 A) _ (P)	3 (EB)





Plug-in Connector Type D-sub Connector / Flat Ribbon Cable / PC Wiring Series SJ2000/3000 (f

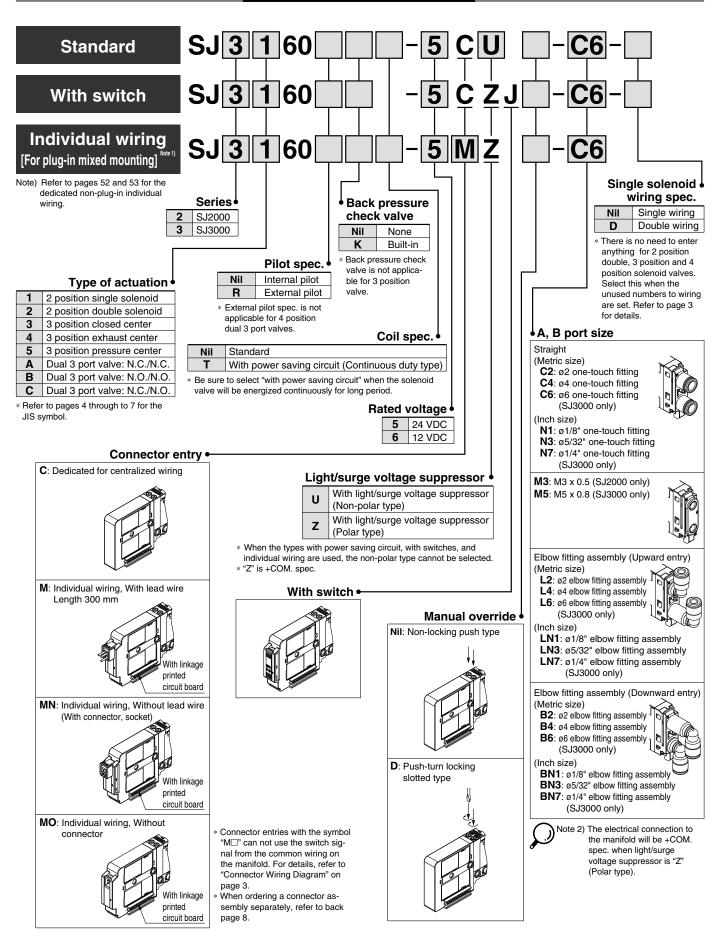
How to Order



SMC

Plug-in Connector Type D-sub Connector / Flat Ribbon Cable / PC Wiring Series SJ2000/3000

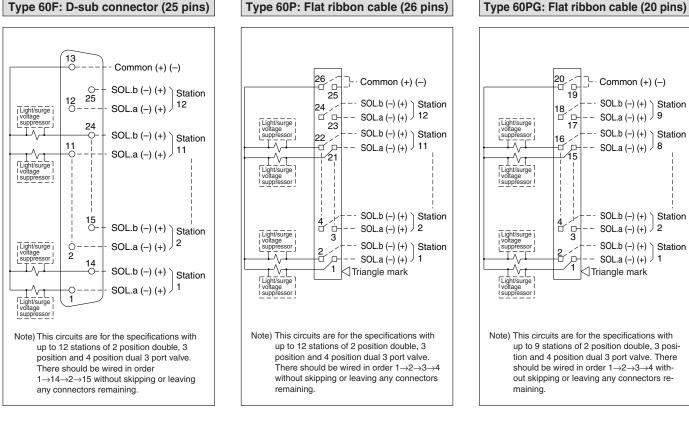
How to Order Solenoid Valves

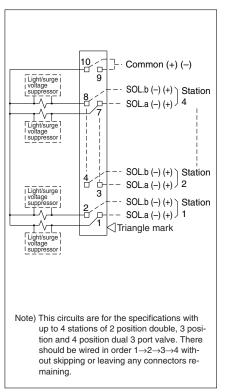


Manifold Electrical Wiring (Non-polar type)

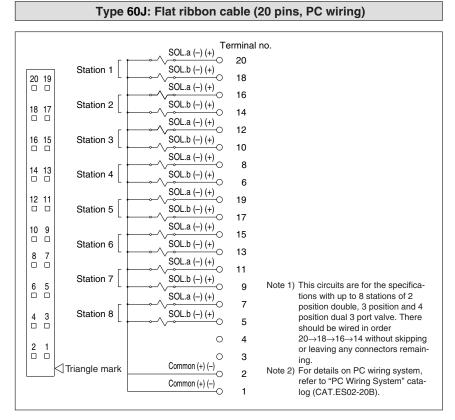
Type 60F: D-sub connector (25 pins)

Type 60PG: Flat ribbon cable (20 pins)





Type 60PH: Flat ribbon cable (10 pins)

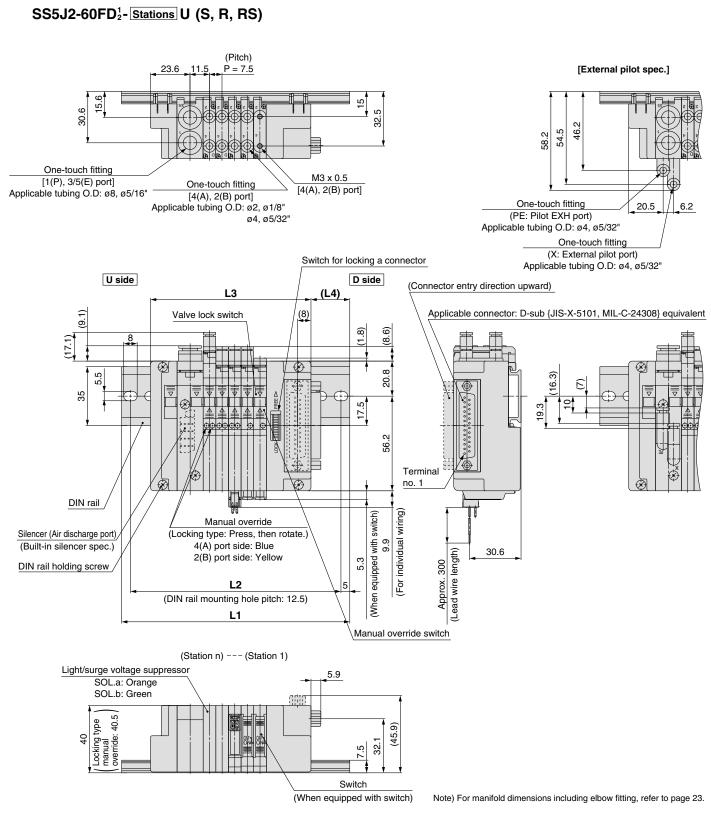


▲ Caution

When the non-polar U type valves are used, either negative COM or positive COM wiring of the manifold is possible. However, the valve does not switch with negative COM if a Z type is used. Be sure to use positive COM.

SMC

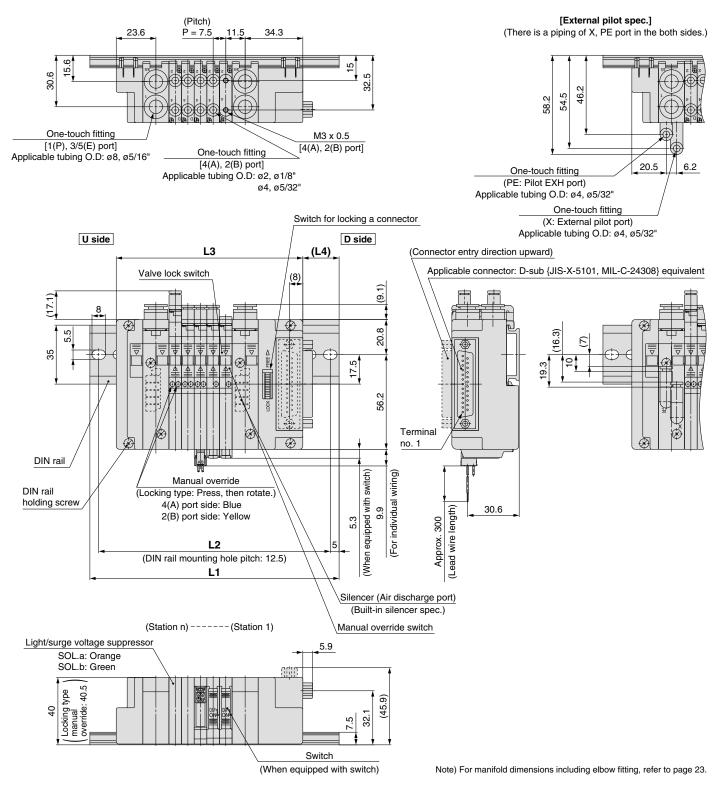
Dimensions: SJ2000 for D-sub Connector



L: Dimensions n: Stati								tations	
L	2	3	4	5	6	7	8	9	10
L1	110.5	110.5	123	135.5	135.5	148	148	160.5	173
L2	100	100	112.5	125	125	137.5	137.5	150	162.5
L3	72.8	80.3	87.8	95.3	102.8	110.3	117.8	125.3	132.8
L4	22	18	20.5	23	19.5	22	18	20.5	23

Dimensions: SJ2000 for D-sub Connector

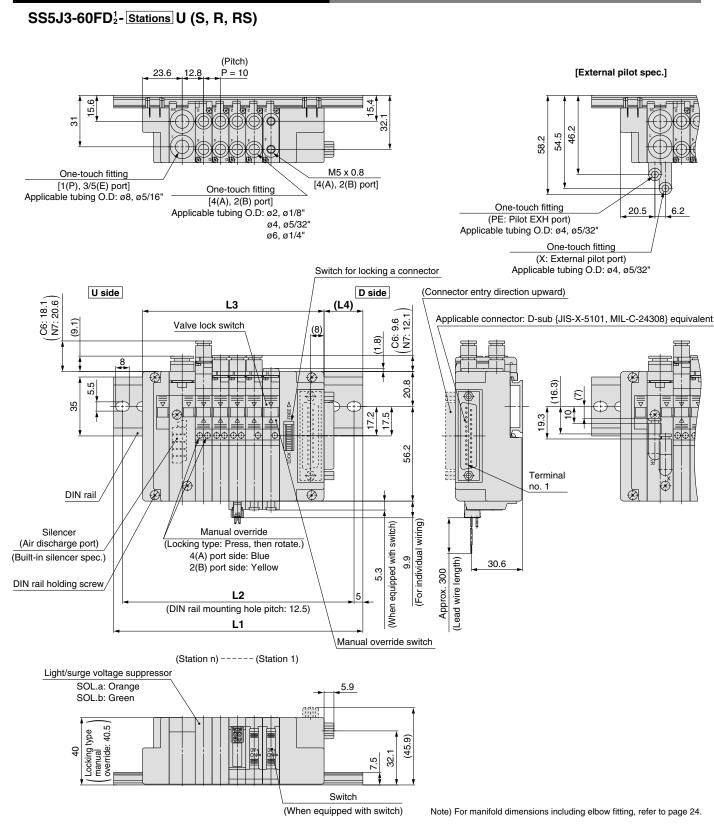
SS5J2-60FD₂¹-Stations B (S, R, RS)



L: D	imens	sions																				n: S	Stations
L _	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	123	135.5	135.5	148	148	160.5	173	173	185.5	185.5	198	210.5	210.5	223	223	235.5	248	248	260.5	260.5	273	285.5	285.5
L2	112.5	125	125	137.5	137.5	150	162.5	162.5	175	175	187.5	200	200	212.5	212.5	225	237.5	237.5	250	250	262.5	275	275
L3	88.3	95.8	103.3	110.8	118.3	125.8	133.3	140.8	148.3	155.8	163.3	170.8	178.3	185.8	193.3	200.8	208.3	215.8	223.3	230.8	238.3	245.8	253.3
L4	20.5	23	19	21.5	18	20.5	23	19	21.5	18	20.5	23	19	21.5	18	20.5	23	19	21.5	18	20.5	23	19



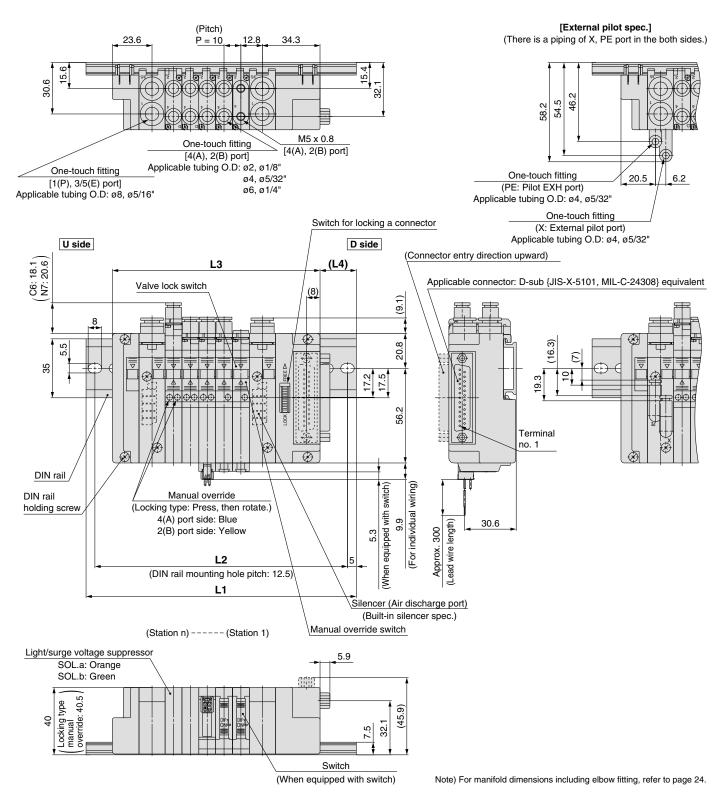
Dimensions: SJ3000 for D-sub Connector



L: Di	mens	sions						n: S	stations
L	2	3	4	5	6	7	8	9	10
L1	110.5	123	135.5	148	148	160.5	173	185.5	198
L2	100	112.5	125	137.5	137.5	150	162.5	175	187.5
L3	77.8	87.8	97.8	107.8	117.8	127.8	137.8	147.8	157.8
L4	19	20.5	21.5	22.5	17.5	18.5	20	21	22

Dimensions: SJ3000 for D-sub Connector

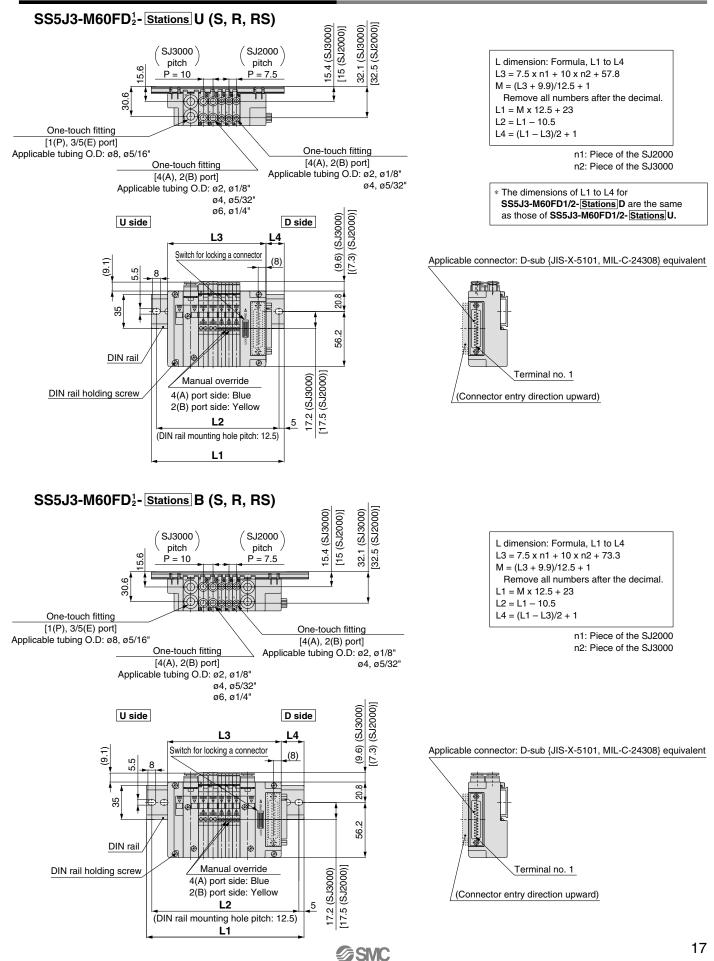
SS5J3-60FD₂¹- Stations B (S, R, RS)



L: D	imens	sions																				n: S	stations
L _ n	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	123	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	235.5	248	260.5	273	285.5	298	298	310.5	323	335.5	348	348
L2	112.5	125	137.5	150	162.5	175	175	187.5	200	212.5	225	225	237.5	250	262.5	275	287.5	287.5	300	312.5	325	337.5	337.5
L3	93.3	103.3	113.3	123.3	133.3	143.3	153.3	163.3	173.3	183.3	193.3	203.3	213.3	223.3	233.3	243.3	253.3	263.3	273.3	283.3	293.3	303.3	313.3
L4	17.5	19	20	21	22	23.5	18.5	19.5	20.5	21.5	23	18	19	20	21	22.5	23.5	18.5	19.5	20.5	22	23	18

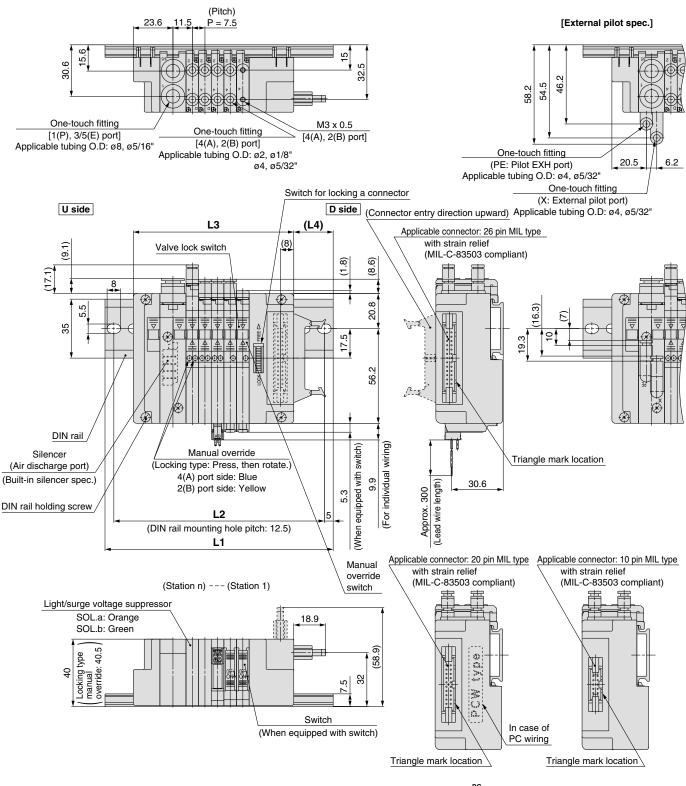


Dimensions: SJ2000/3000 Mixed Manifold



Dimensions: SJ2000 for Flat Ribbon Cable / PC Wiring

$SS5J2\text{-}60_{\text{J}}^{\text{P}}D_{2}^{1}\text{-}\overline{\text{Stations}}U\text{ (S, R, RS)}$



In case of 60^{PG}_J (20 pins)

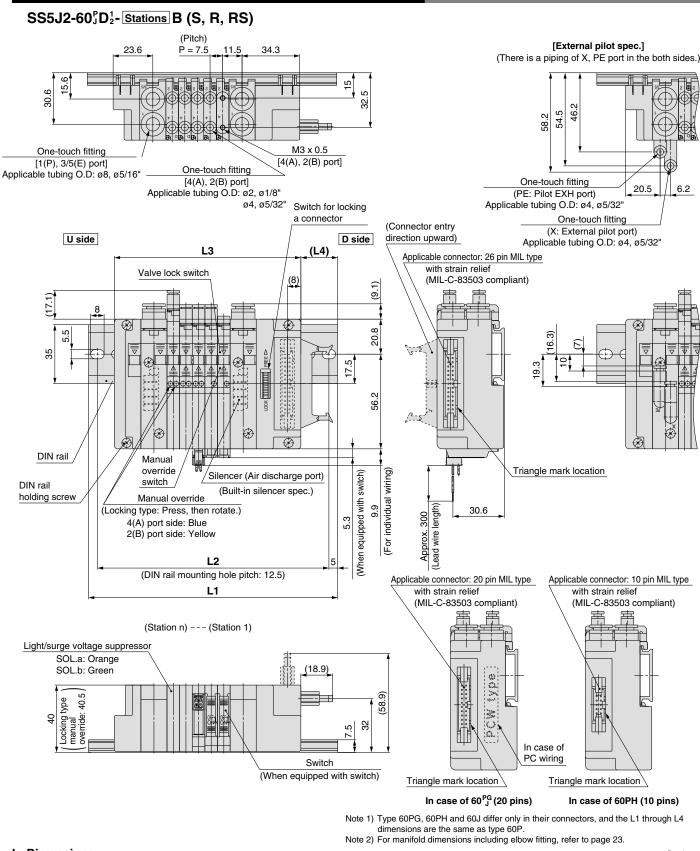
In case of 60PH (10 pins)

L: Di	mens	sions						n: S	stations
L L	2	3	4	5	6	7	8	9	10
L1	110.5	110.5	123	135.5	135.5	148	148	160.5	173
L2	100	100	112.5	125	125	137.5	137.5	150	162.5
L3	72.8	80.3	87.8	95.3	102.8	110.3	117.8	125.3	132.8
L4	22	18.5	21	23.5	19.5	22	18.5	21	23.5

Note 1) Type 60PG, 60PH and 60J differ only in their connectors, and the L1 through L4 dimensions are the same as type 60P.

Note 2) For manifold dimensions including elbow fitting, refer to page 23.

Dimensions: SJ2000 for Flat Ribbon Cable / PC Wiring

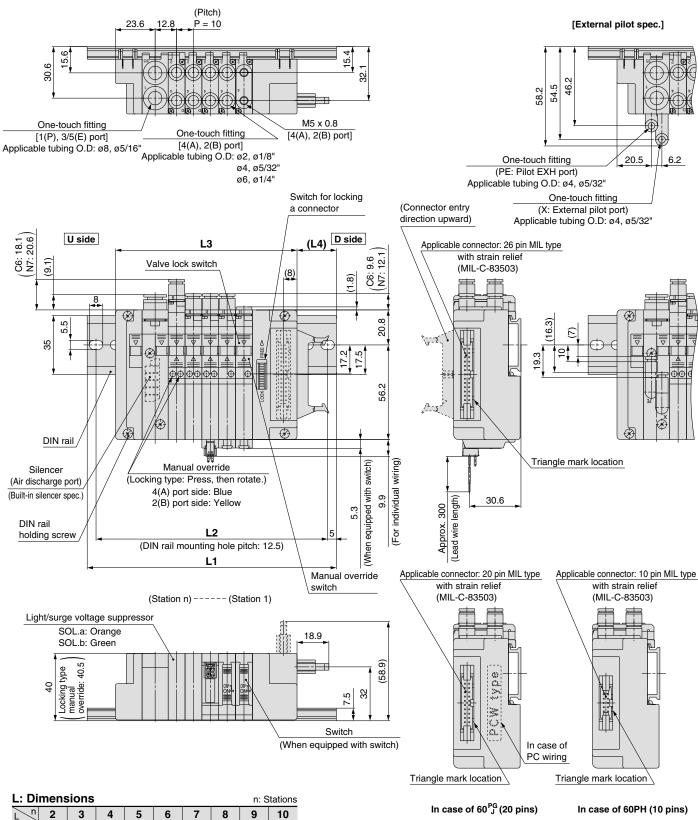


L: D	imens	sions																				n: S	Stations
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1																							
L2																							
L3	88.3	95.8	103.3	110.8	118.3	125.8	133.3	140.8	148.3	155.8	163.3	170.8	178.3	185.8	193.3	200.8	208.3	215.8	223.3	230.8	238.3	245.8	253.3
L4	20.5	23	19.5	22	18	20.5	23	19.5	22	18	20.5	23	19.5	22	18	20.5	23	19.5	22	18	20.5	23	19.5



Dimensions: SJ3000 for Flat Ribbon Cable / PC Wiring

$SS5J3-60 _{J}^{P}D_{2}^{1}-\underline{Stations} U (S, R, RS)$



Note 1) Type 60PG, 60PH and 60J differ only in their connectors, and the L1 through L4
dimensions are the same as type 60P.

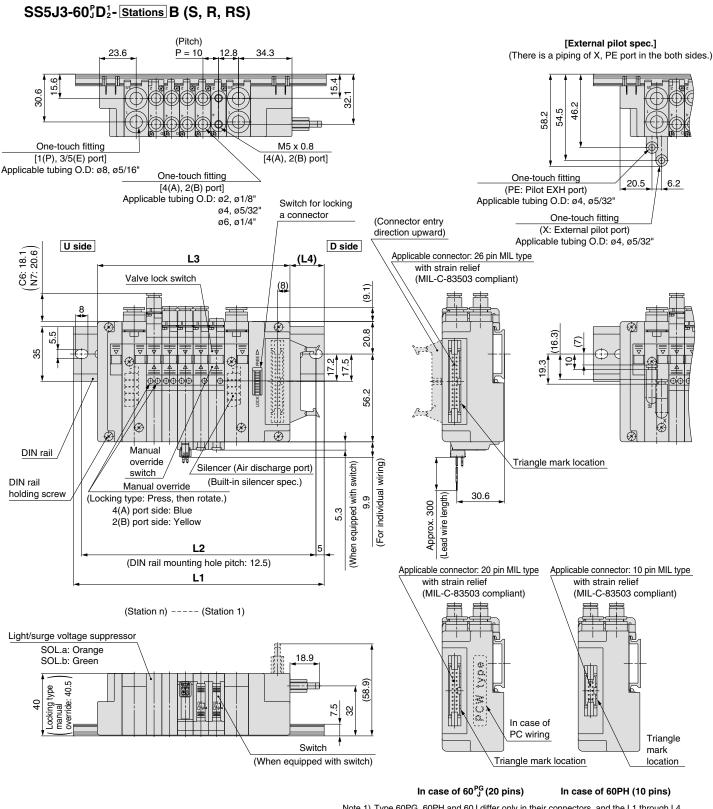
Note 2) For manifold dimensions including elbow fitting, refer to page 24.

\sim	2	3	4	Э	O	1	0	9	10	l
	110.5	123	135.5	148	160.5	160.5	173	185.5	198	
	100	112.5	125	137.5	150	150	162.5	175	187.5	
	77.8	87.8	97.8	107.8	117.8	127.8	137.8	147.8	157.8	
	19.5	20.5	22	23	24	19	20	21.5	22.5	
										ì

L1 L2

L3 L4 20

Dimensions: SJ3000 for Flat Ribbon Cable / PC Wiring



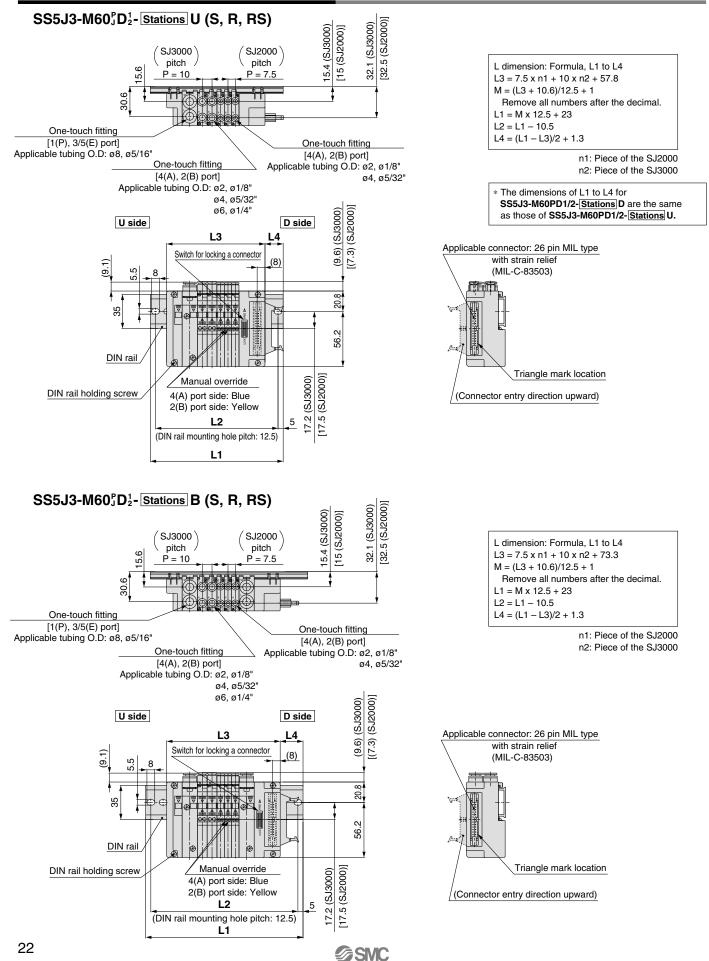
Note 1) Type 60PG, 60PH and 60J differ only in their connectors, and the L1 through L4 dimensions are the same as type 60P.

Note 2) For manifold dimensions including elbow fitting, refer to page 24.

L: D	imens	sions																				n: S	Stations
L _	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
L1	L1 135.5 135.5 148 160.5 173 185.5 198 210.5 223 235.5 248 248 260.5 273 285.5 298 298 310.5 323 335.5 348 348																						
L2	125	125	137.5	150	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	287.5	300	312.5	325	337.5	337.5
L3	93.3	103.3	113.3	123.3	133.3	143.3	153.3	163.3	173.3	183.3	193.3	203.3	213.3	223.3	233.3	243.3	253.3	263.3	273.3	283.3	293.3	303.3	313.3
L4	24	19	20.5	21.5	22.5	23.5	18.5	20	21	22	23	24.5	19.5	20.5	21.5	22.5	24	19	20	21	22	23.5	18.5
-					-	-						-				-		-	-	-	-		

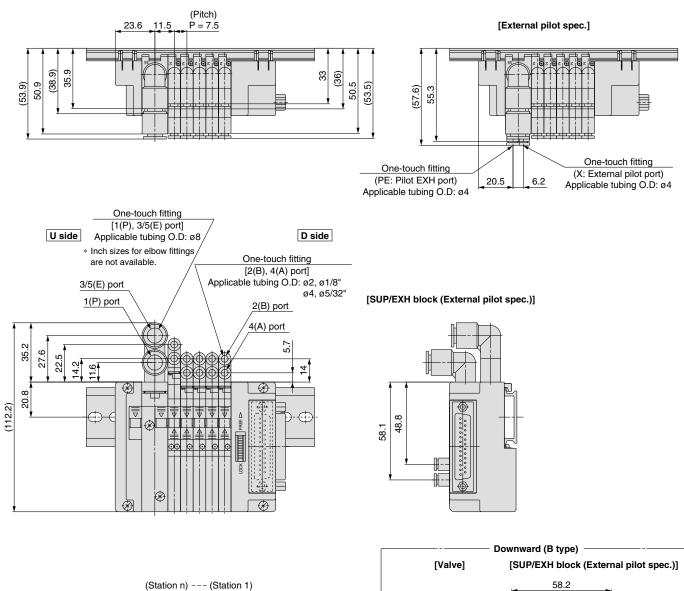


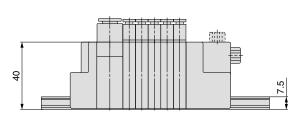
Dimensions: SJ2000/3000 Mixed Manifold

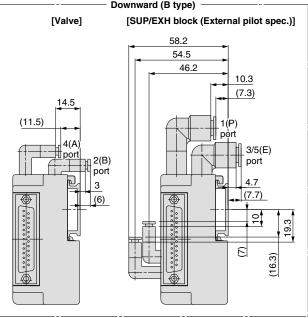


Dimensions: SJ2000 with Elbow Fittings

$\textbf{SS5J2-60FD}_2^1\text{-}\textbf{Stations}\textbf{U}_B^L$

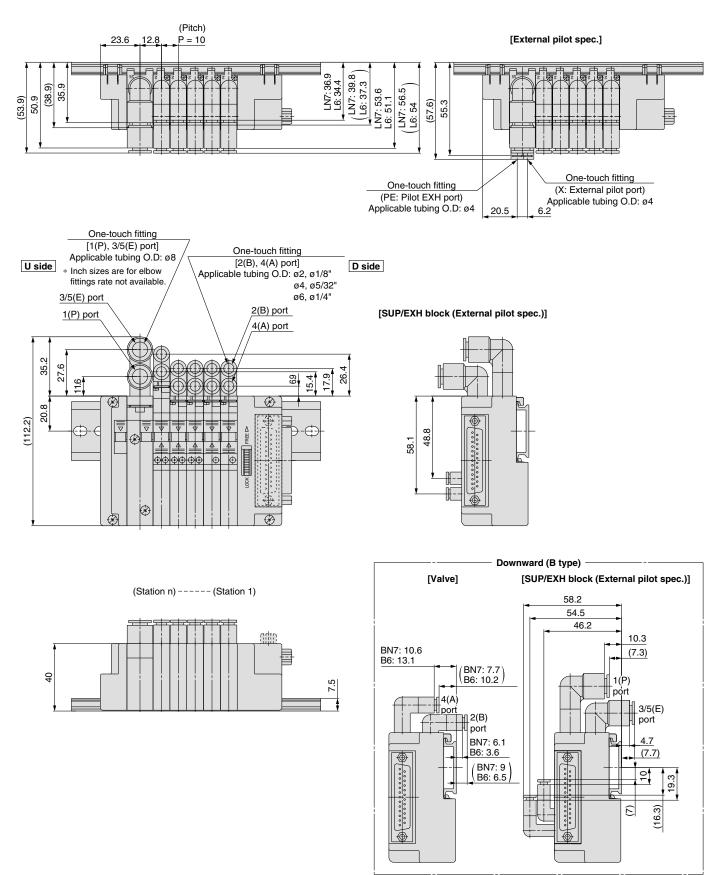






Dimensions: SJ3000 with Elbow Fittings

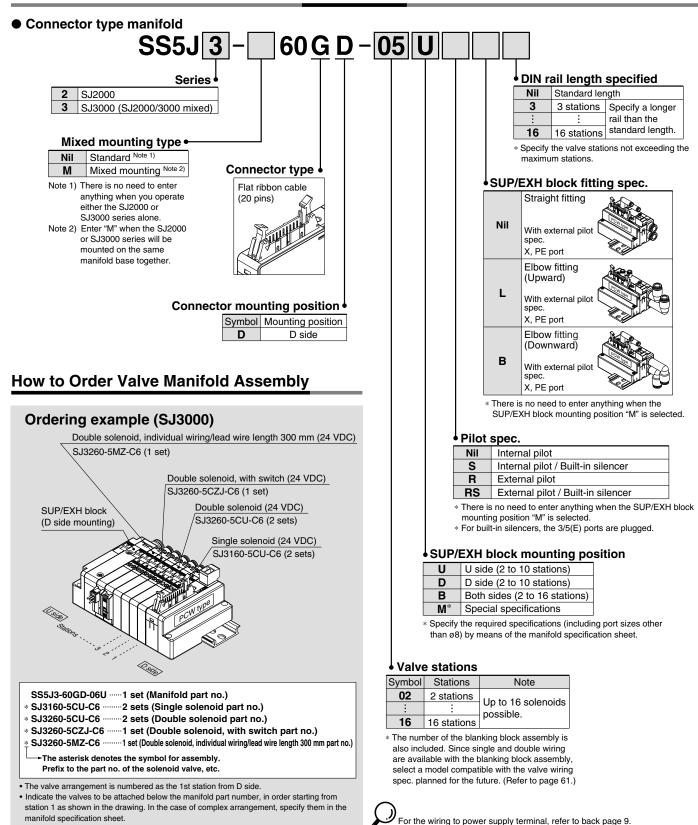
SS5J3-60FD₂¹- Stations U^L_B



SMC

Plug-in Connector Type PC Wiring System with Power Supply Terminal Series SJ2000/3000

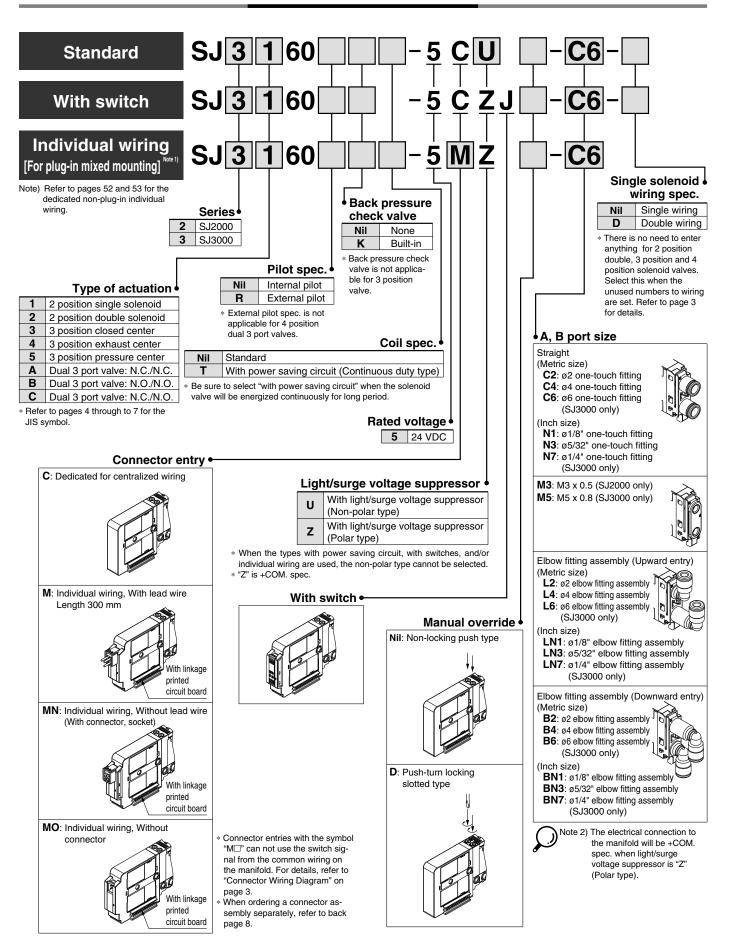
How to Order



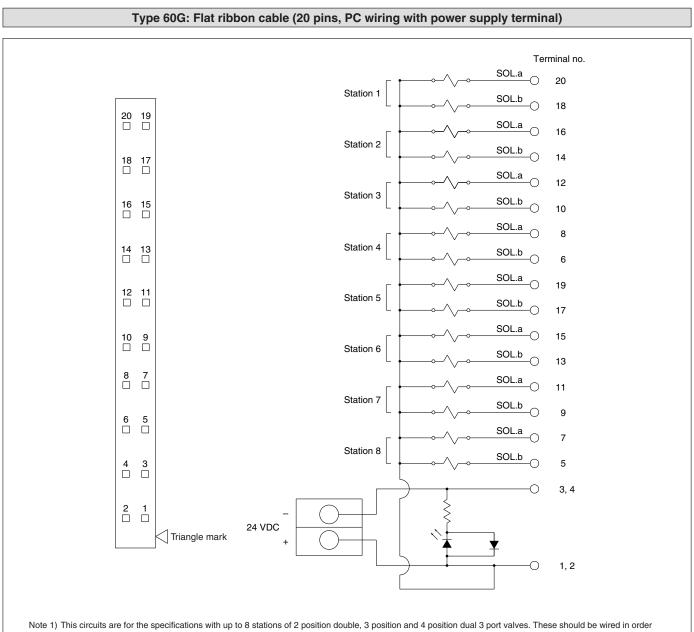
@SMC

Plug-in Connector Type PC Wiring System with Power Supply Terminal Series SJ2000/3000

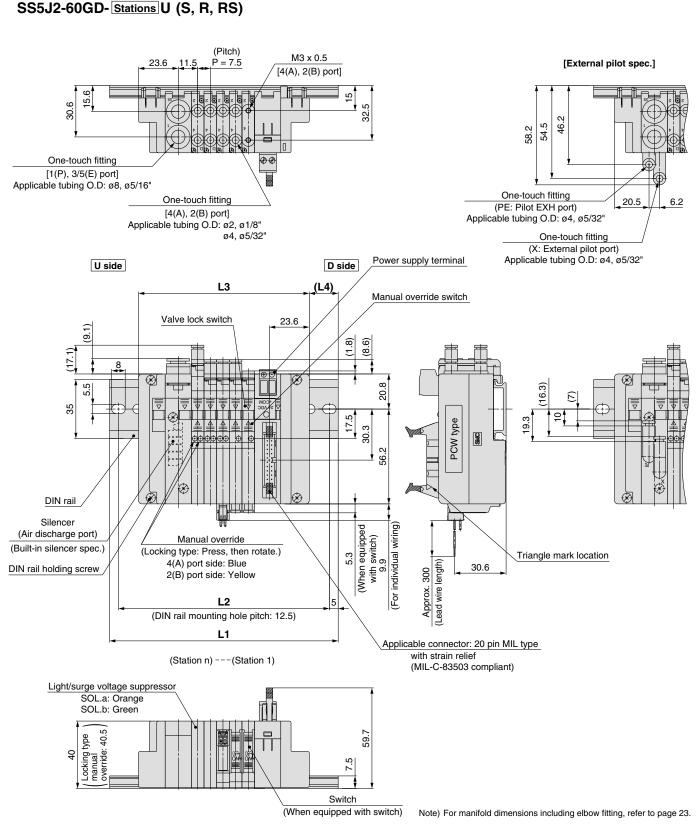
How to Order Solenoid Valves



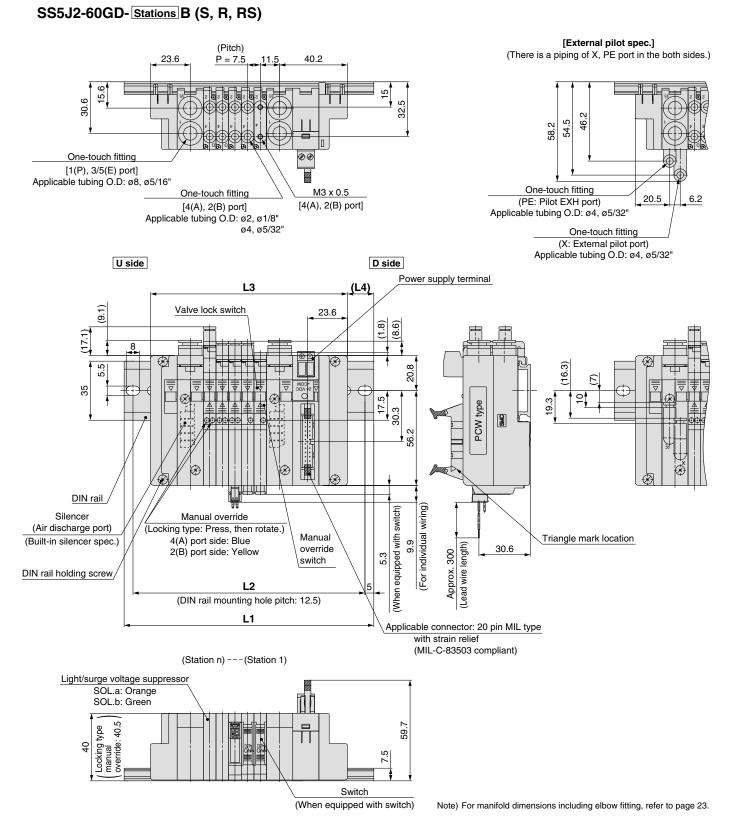
Manifold Electrical Wiring



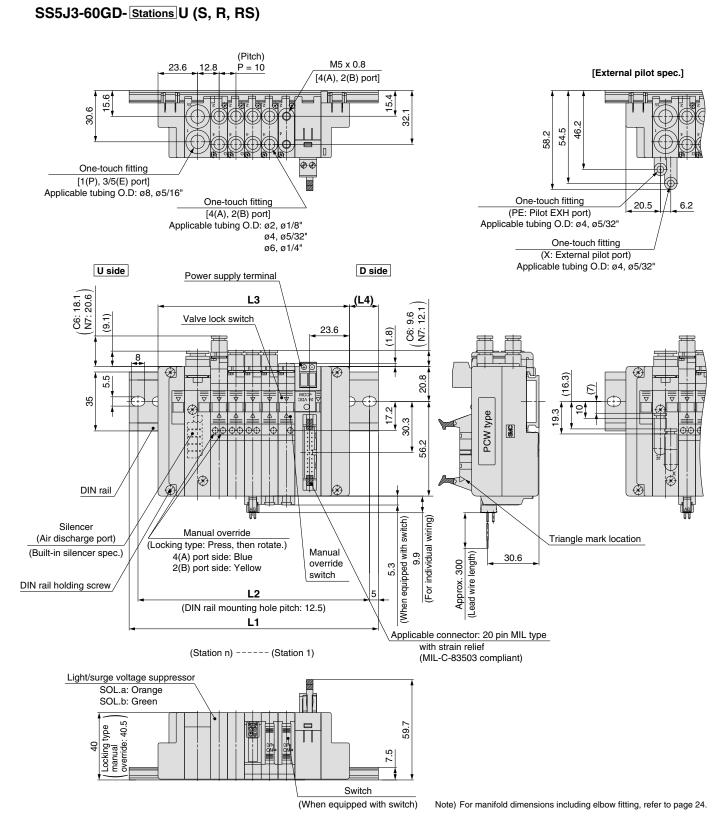
20→18→16→14 without skipping or leaving any connectors remaining. Note 2) For details on PC wiring systems, refer to "PC Wiring System" catalog (CAT.ES02-20B).



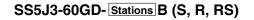
L: Di	mens	sions						n: S	stations
L _	2	3	4	5	6	7	8	9	10
L1	110.5	110.5	123	135.5	135.5	148	148	160.5	173
L2	100	100	112.5	125	125	137.5	137.5	150	162.5
L3	78.7	86.2	93.7	101.2	108.7	116.2	123.7	131.2	138.7
L4	16	12	14.5	17	13.5	16	12	14.5	17

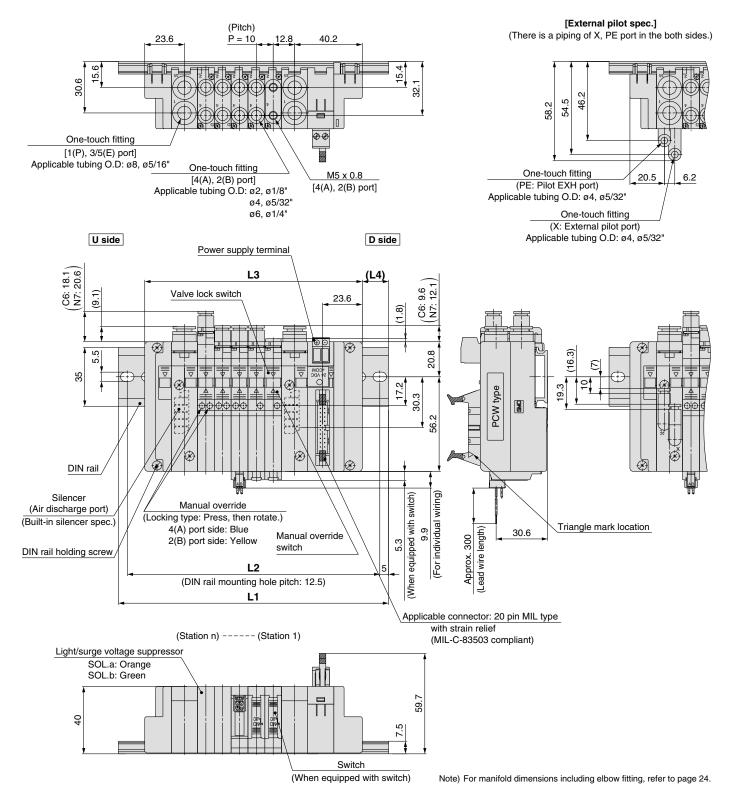


L: Di	mens	sions												n: S	Stations
L _	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	123	135.5	135.5	148	148	160.5	173	173	185.5	185.5	198	210.5	210.5	223	223
L2	112.5	125	125	137.5	137.5	150	162.5	162.5	175	175	187.5	200	200	212.5	212.5
L3	94.2	101.7	109.2	116.7	124.2	131.7	139.2	146.7	154.2	161.7	169.2	176.7	184.2	191.7	199.2
L4	14.5	17	13	15.5	12	14.5	17	13	15.5	12	14.5	17	13	15.5	12



L: Di	mens	sions						n: S	stations
L _	2	3	4	5	6	7	8	9	10
L1	110.5	123	135.5	148	148	160.5	173	185.5	198
L2	100	112.5	125	137.5	137.5	150	162.5	175	187.5
L3	83.7	93.7	103.7	113.7	123.7	133.7	143.7	153.7	163.7
L4	13	14.5	15.5	16.5	11.5	12.5	14	15	16

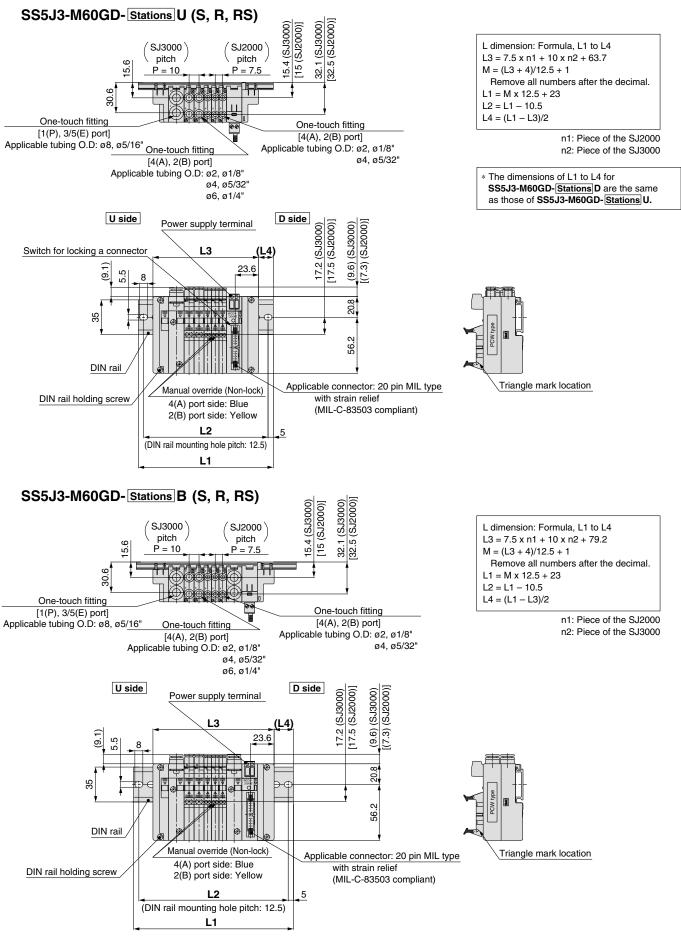




L: Di	mens	sions												n: S	tations
L _	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	123	135.5	148	160.5	173	185.5	185.5	198	210.5	223	235.5	235.5	248	260.5	273
L2	112.5	125	137.5	150	162.5	175	175	187.5	200	212.5	225	225	237.5	250	262.5
L3	99.2	109.2	119.2	129.2	139.2	149.2	159.2	169.2	179.2	189.2	199.2	209.2	219.2	229.2	239.2
L4	11.5	13	14	15	16.5	17.5	12.5	13.5	14.5	16	17	12	13	14	15.5



Dimensions



SMC

Plug-in Connector Type EX180 Serial Wiring Type 60S How to Order SS5J3-60SV -05 U DIN rail length specified Series • Nil Standard length SJ2000 2 3 3 stations Specify a longer Mixed mounting type SJ3000 3 rail than the (SJ2000/3000 mixed) Nil Standard Note 1) standard length. 32 32 stations Mixed mounting Note 2) М Specify the valve stations not exceeding Note 1) There is no need to enter the maximum stations. anything when you operate SUP/EXH block fitting spec either the SJ2000 or SJ3000 series alone. Straight fitting Note 2) Enter "M" when the SJ2000 or SJ3000 series will be Nil mounted on the same manifold base together. Component module • Elbow fitting 0 Without SI unit Communication • (Upward) Mitsubishi Electric Corporation: connector spec. L v CC-Link compliant (32 points) Nil T-branch type Q DeviceNet compliant (32 points) Α Straight type Q1 DeviceNet compliant (16 points) Elbow fitting * There is no need to Communication connector, (Downward) enter anything when

power connector are shipped

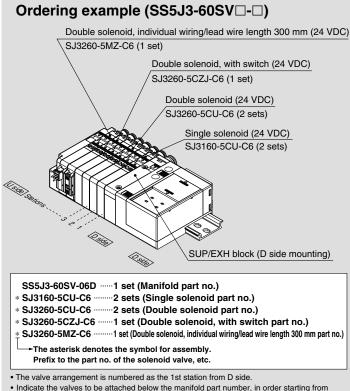
together with manifold. Power

connector is available of

straight type only.

* Please contact SMC for a specification of the SI unit

How to Order Valve Manifold Assembly



· Indicate the valves to be attached below the manifold part number, in order starting from station 1 as shown in the drawing. In the case of complex arrangement, specify them in the manifold specification sheet.

U U side (2 to 10 stations) D D side (2 to 10 stations) В Both sides (2 to 32 stations) Special specifications **M***

There is no need to enter anything when the SUP/EXH block mounting

the SUP/EXH block

is selected.

mounting position "M"

* Specify the required specifications (including port sizes other than ø8) by means of the manifold specification sheet.

Valvo stations

В

Pilot spec. Nil

> S R

RS

Internal pilot

External pilot

position "M" is selected

Internal pilot / Built-in silencer

External pilot / Built-in silencer

For built-in silencers, the 3/5(E) ports are plugged.

SUP/EXH block mounting position

- vaive	stations	
Symbol	Stations	Note
02	2 stations	Lin to 00 colonoido
:	:	Up to 32 solenoids possible.
32	32 stations	possible.

* The number of the blanking block assembly is also included. Since single and double wiring are available with the blanking block assembly, select a model compatible with the valve wiring spec. planned for the future. (Refer to page 61.)

SI Unit Part No.

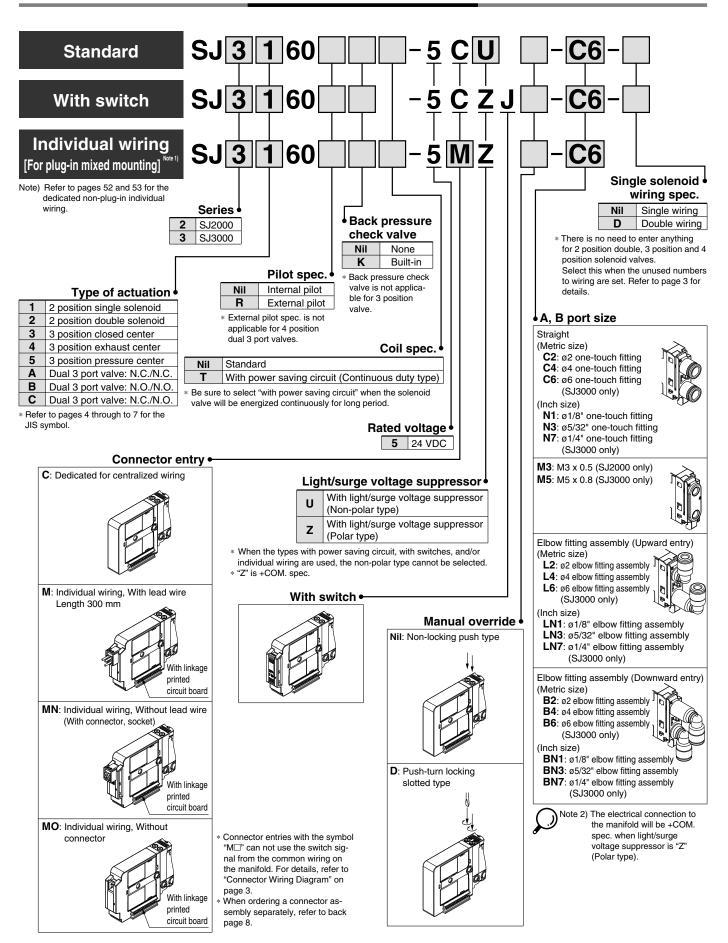
Symbol	Component module/Communication connector specifications	For SS5J□-60S
V	Mitsubishi Electric Corp. CC-LINK compliant (32 points), T-branch type	EX180-SMJ1
VA	Mitsubishi Electric Corp. CC-LINK compliant (32 points), Straight type	EX180-SMJ1A
Q	DeviceNet compliant (32 points), T-branch type	EX180-SDN1
QA	DeviceNet compliant (32 points), Straight type	EX180-SDN1A
Q1	DeviceNet compliant (16 points), T-branch type	EX180-SDN2
Q1A	DeviceNet compliant (16 points), Straight type	EX180-SDN2A

	Item	Specifications
Power source	Non-polar	24 VDC + 10%/-5%
for driving valve	With energy saving circuit (Continuous duty)	24 VDC + 10%/0%



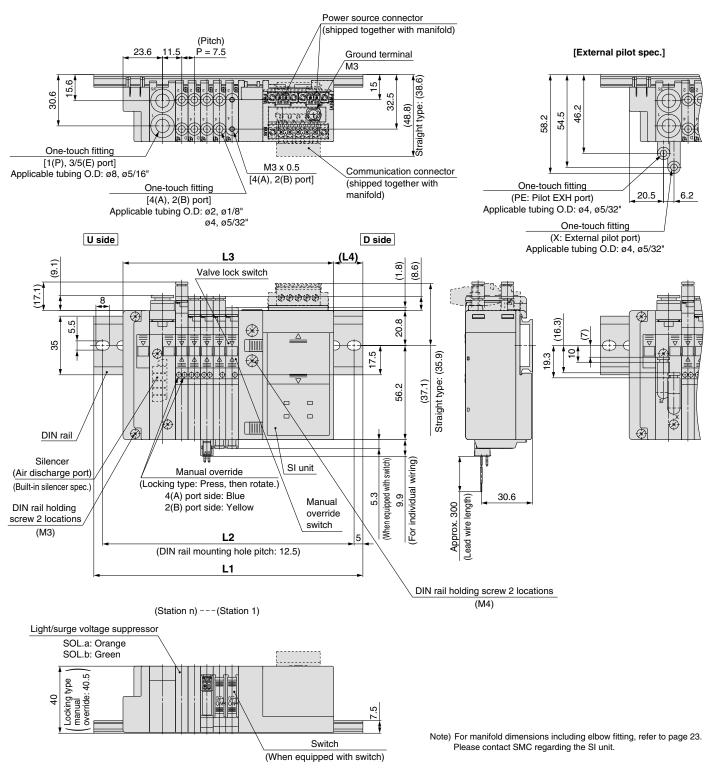
Plug-in Connector Type EX180 Serial Wiring Series SJ2000/3000

How to Order Solenoid Valves



Dimensions: SJ2000 for EX180 Serial Wiring

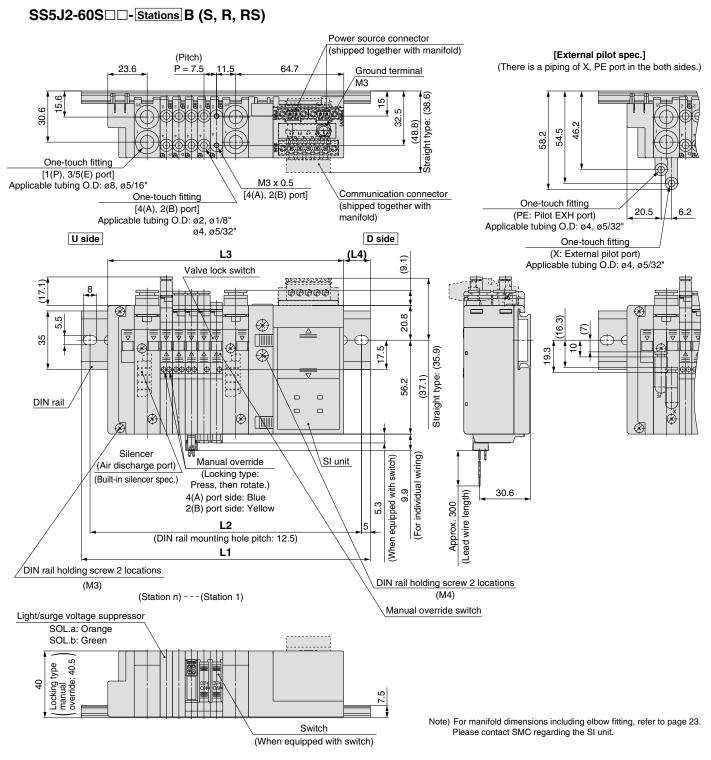
SS5J2-60S U (S, R, RS)



L: Dimensions n: S									
L n	2	3	4	5	6	7	8	9	10
L1	135.5	135.5	148	160.5	160.5	173	173	185.5	198
L2	125	125	137.5	150	150	162.5	162.5	175	187.5
L3	103.2	110.7	118.2	125.7	133.2	140.7	148.2	155.7	163.2
L4	16	12.5	15	17.5	13.5	16	12.5	15	17.5

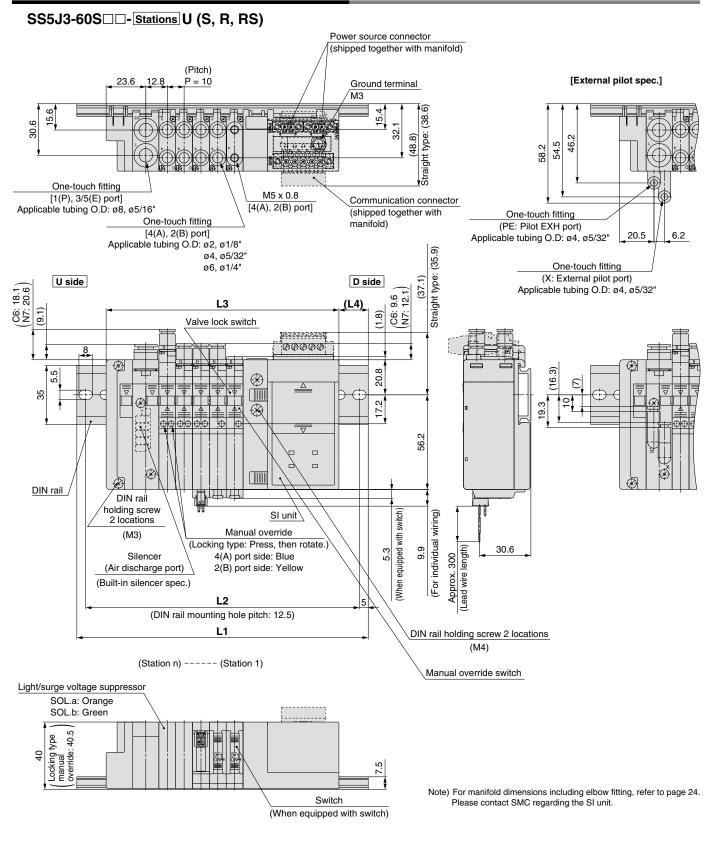
Plug-in Connector Type EX180 Serial Wiring Series SJ2000/3000

Dimensions: SJ2000 for EX180 Serial Wiring



L2 137.5 150 150 162.5 162.5 175 187.5 187.5 200 200 212.5 225 225 2	237.5 237.5 250	.5 248 237.5	235.5	-			-	9	8	7	-	-				
L2 137.5 150 150 162.5 162.5 175 187.5 187.5 200 200 212.5 225 225 2	237.5 237.5 250	237.5		235.5	223	210.5				1	6	5	4	3	2	L
			005				210.5	198	198	185.5	173	173	160.5	160.5	148	L1
13 118 7 126 2 133 7 141 2 148 7 156 2 163 7 171 2 178 7 186 2 193 7 201 2 208 7 2	216.2 223.7 231.2		225	225	212.5	200	200	187.5	187.5	175	162.5	162.5	150	150	137.5	L2
		.7 216.2	208.7	201.2	193.7	186.2	178.7	171.2	163.7	156.2	148.7	141.2	133.7	126.2	118.7	L3
L4 14.5 17 13.5 16 12 14.5 17 13.5 16 12 14.5 17 13.5	16 12 14.	.5 16	13.5	17	14.5	12	16	13.5	17	14.5	12	16	13.5	17	14.5	L4
L ⁿ 18 19 20 21 22 23 24 25 26 27 28 29 30	31 32	31	30	29	28	27	26	25	24	23	22	21	20	19	18	L
L1 273 273 285.5 285.5 298 310.5 310.5 323 323 335.5 348 348 360.5 3	360.5 373	.5 360.5	360.5	348	348	335.5	323	323	310.5	310.5	298	285.5	285.5	273	273	L1
L2 262.5 262.5 275 275 287.5 300 300 312.5 312.5 325 337.5 337.5 350 3	350 362.5	350	350	337.5	337.5	325	312.5	312.5	300	300	287.5	275	275	262.5	262.5	L2
L3 238.7 246.2 253.7 261.2 268.7 276.2 283.7 291.2 298.7 306.2 313.7 321.2 328.7 3	336.2 343.7	.7 336.2	328.7	321.2	313.7	306.2	298.7	291.2	283.7	276.2	268.7	261.2	253.7	246.2	238.7	L3
L4 17 13.5 16 12 14.5 17 13.5 16 12 14.5 17 13.5 1	12 14.5	12	16	13.5	17	14.5	12	16	13.5	17	14.5	12	16	13.5	17	L4

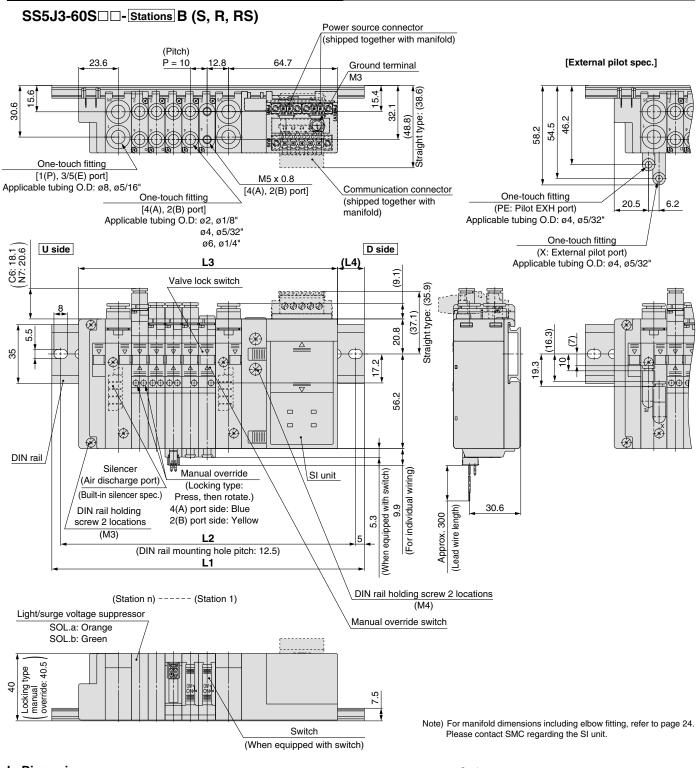
Dimensions: SJ3000 for EX180 Serial Wiring



L: Dimensions n: Stations										
L _	2	3	4	5	6	7	8	9	10	
L1	135.5	148	160.5	173	173	185.5	198	210.5	223	
L2	125	137.5	150	162.5	162.5	175	187.5	200	212.5	
L3	108.2	118.2	128.2	138.2	148.2	158.2	168.2	178.2	188.2	
L4	13.5	14.5	16	17	12	13	14	15.5	16.5	

SMC

Dimensions: SJ3000 for EX180 Serial Wiring

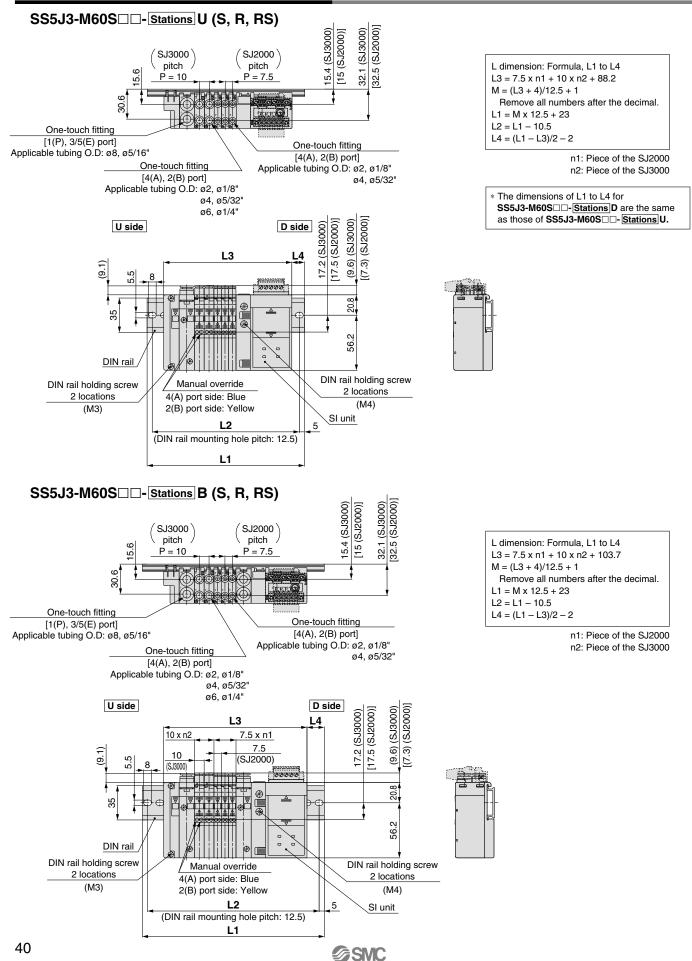


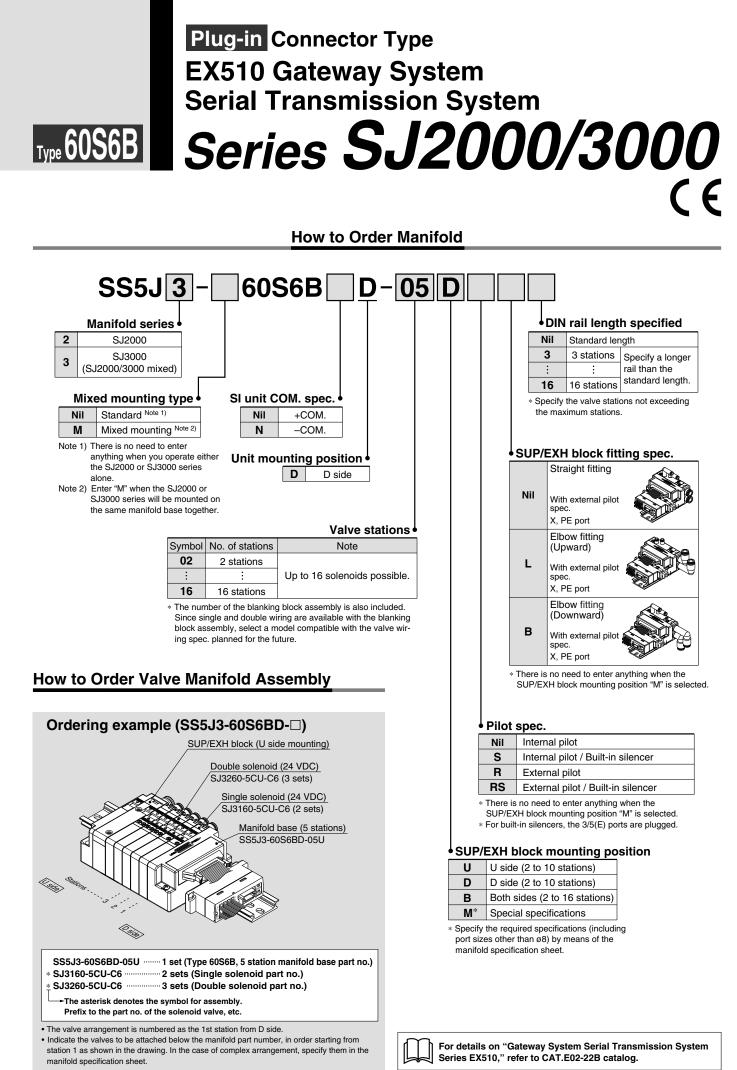
	mai	
Dime	IISI	ons
	Dime	Dimensi

	14 15 273 285.5	-	17
		298 31	
			10.5
L2 137.5 150 162.5 175 187.5 200 200 212.5 225 237.5 250 250	262.5 275	287.5 30	00
L3 123.7 133.7 143.7 153.7 163.7 173.7 183.7 193.7 203.7 213.7 223.7 233.7	243.7 253.7	263.7 27	73.7
L4 12 13 14.5 15.5 16.5 17.5 12.5 14 15 16 17 12	13.5 14.5	15.5 1	16.5
L ⁿ 18 19 20 21 22 23 24 25 26 27 28 29	30 31	32	
L1 310.5 323 335.5 348 360.5 373 373 385.5 398 410.5 423 423	435.5 448	460.5	
L2 300 312.5 325 337.5 350 362.5 362.5 375 387.5 400 412.5 412.5	425 437.5	450	
L3 283.7 293.7 303.7 313.7 323.7 333.7 343.7 353.7 363.7 373.7 383.7 393.7	403.7 413.7	423.7	
L4 11.5 13 14 15 16 17.5 12.5 13.5 14.5 15.5 17 12	13 14	15	



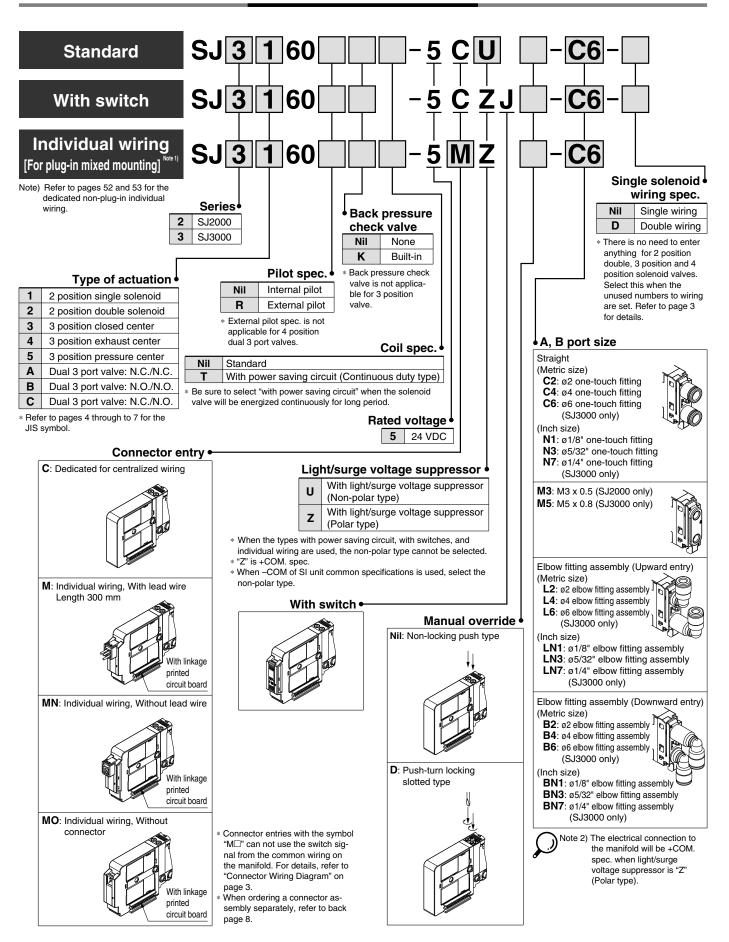
Dimensions: SJ2000/3000 Mixed Manifold





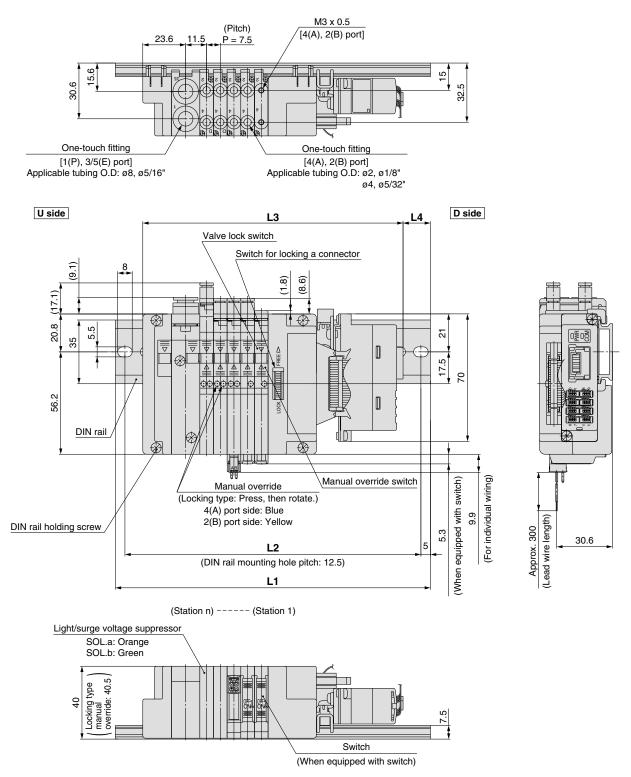
Plug-in Connector Type EX510 Gateway System Serial Transmission System Series SJ2000/3000

How to Order Solenoid Valves



Dimensions

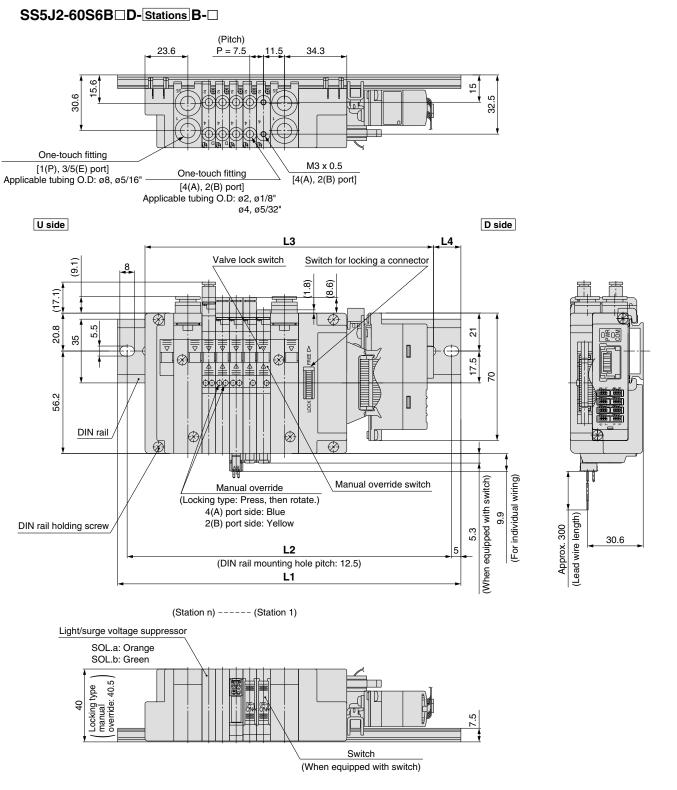
SS5J2-60S6B D-Stations U-



Note) Refer to page 36 for external pilot spec. and page 23 for elbow fitting manifold dimensions. Please contact SMC regarding the SI unit.

L: Dimensions n: Station										
L	2	3	4	5	6	7	8	9	10	
L1	148	160.5	160.5	173	185.5	185.5	198	198	210.5	
L2	137.5	150	150	162.5	175	175	187.5	187.5	200	
L3	120.4	127.9	135.4	142.9	150.4	157.9	165.4	172.9	180.4	
L4	14	16.5	12.5	15	17.5	14	16.5	12.5	15	
44										

Dimensions

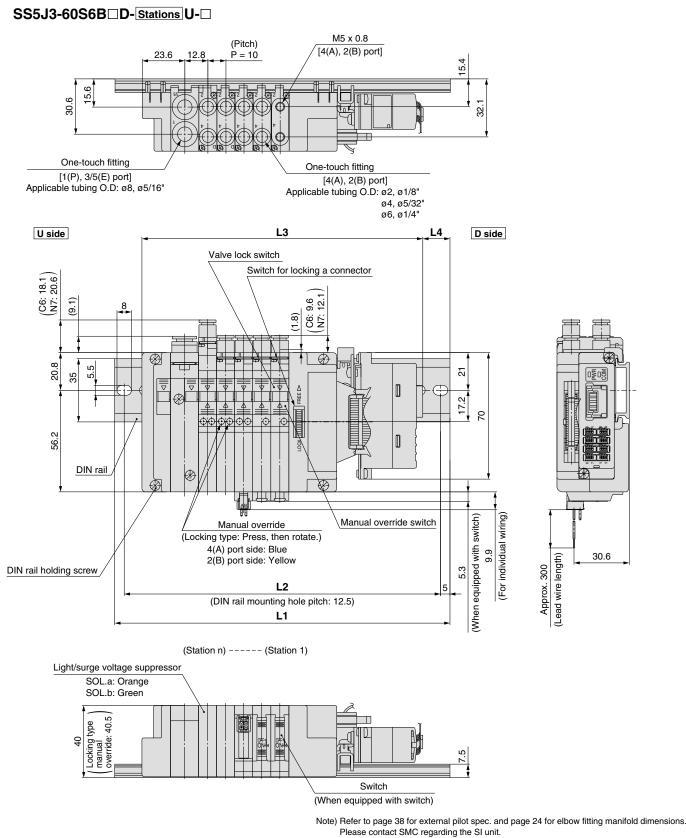


Note) Refer to page 37 for external pilot spec. and page 23 for elbow fitting manifold dimensions. Please contact SMC regarding the SI unit.

L: Dim	ension	S												n	: Stations
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	160.5	173	185.5	185.5	198	198	210.5	223	223	235.5	248	248	260.5	260.5	273
L2	150	162.5	175	175	187.5	187.5	200	212.5	212.5	225	237.5	237.5	250	250	262.5
L3	135.9	143.4	150.9	158.4	165.9	173.4	180.9	188.4	195.9	203.4	210.9	218.4	225.9	233.4	240.9
L4	12.5	15	17.5	13.5	16	12.5	15	17.5	13.5	16	18.5	15	17.5	13.5	16



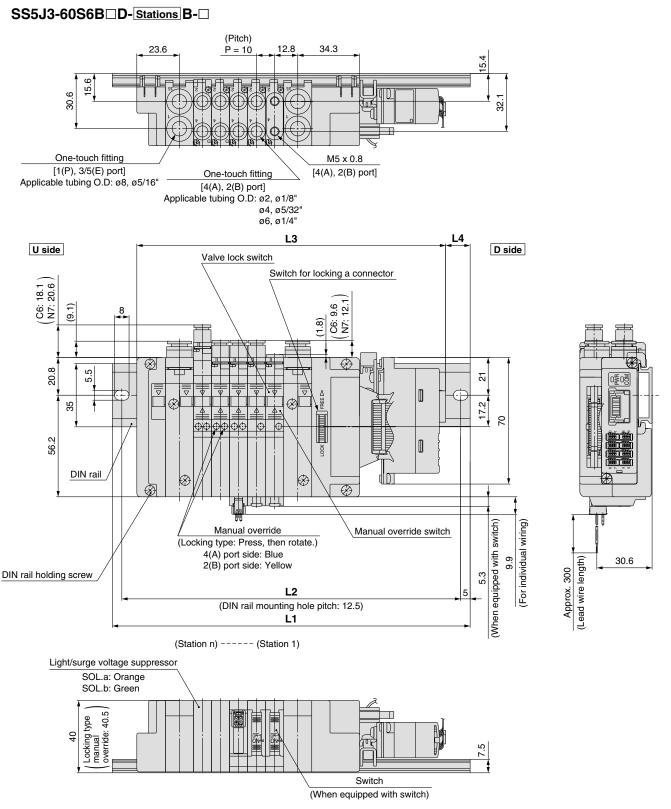
Dimensions



SMC

									0000 00
L: Dimensions n:								Stations	
L n	2	3	4	5	6	7	8	9	10
L1	160.5	160.5	173	185.5	198	210.5	210.5	223	235.5
L2	150	150	162.5	175	187.5	200	200	212.5	225
L3	125.4	135.4	145.4	155.4	165.4	175.4	185.4	195.4	205.4
L4	17.5	12.5	14	15	16.5	17.5	12.5	14	15

Dimensions

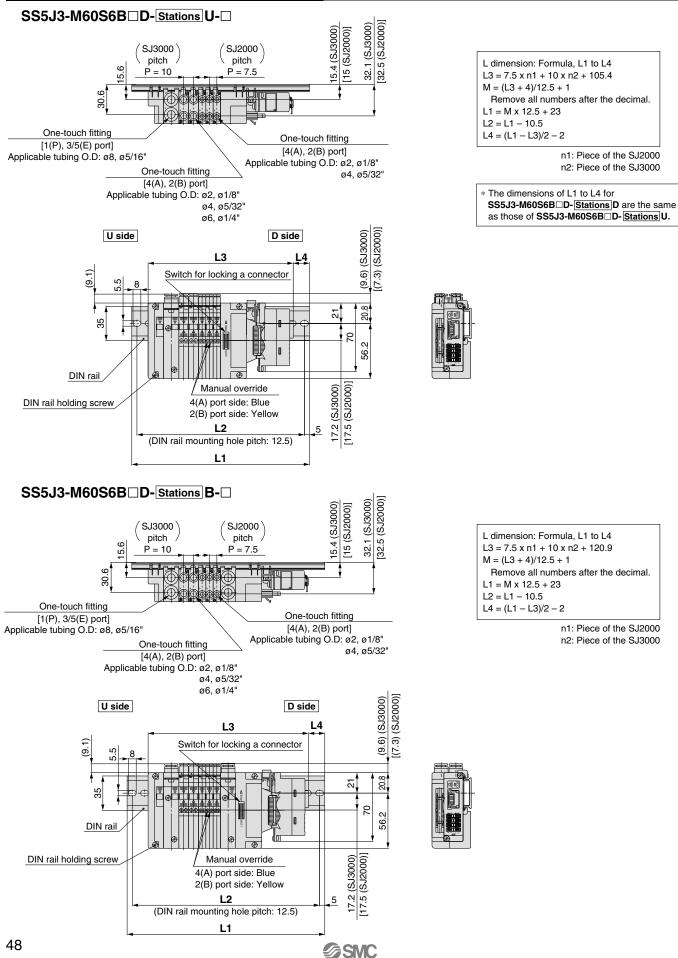


Note) Refer to page 39 for external pilot spec. and page 24 for elbow fitting manifold dimensions.	
Please contact SMC regarding the SI unit.	

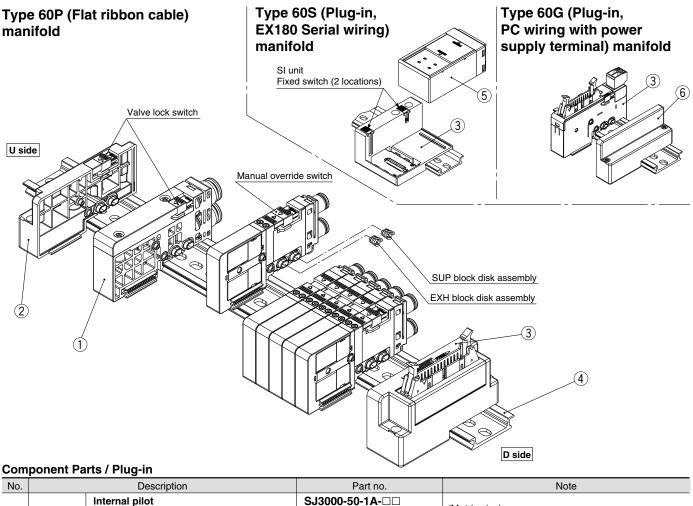
L: Dim	L: Dimensions n: Station:														Stations
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
L1	173	185.5	185.5	198	210.5	223	235.5	248	248	260.5	273	285.5	298	298	310.5
L2	162.5	175	175	187.5	200	212.5	225	237.5	237.5	250	262.5	275	287.5	287.5	300
L3	140.9	150.9	160.9	170.9	180.9	190.9	200.9	210.9	220.9	230.9	240.9	250.9	260.9	260.9	280.9
L4	16	17.5	12.5	13.5	15	16	17.5	18.5	13.5	15	16	17.5	18.5	18.5	15



Dimensions: SJ2000/3000 Mixed Manifold



Manifold Exploded View



		Internal pilot	SJ3000-50-1A-□□				
		Internal pilot / Built-in silencer	SJ3000-50-1AS-□□	(Metric size) C6: With ø6 one-touch fitting (straight)			
	SUP/EXH	External pilot	SJ3000-50-1AR- □□ (X, PE port: Metric size ø4 Inch size ø5/32")	C8: With ø8 one-touch fitting (straight) L6: With ø6 one-touch fitting (elbow upward entry) L8: With ø8 one-touch fitting (elbow upward entry)			
1	block assembly	External pilot / Built-in silencer	SJ3000-50-1ARS-□□ (X port: Metric size ø4 Inch size ø5/32")	B6: With ø6 one-touch fitting (elbow downward entry) B8: With ø8 one-touch fitting (elbow downward entry) B8: With ø8 one-touch fitting (elbow downward entry)			
		For different pressures, internal pilot Note 1)	SJ3000-50-3A-□□	(Inch size)			
		For different pressures Note 1) Internal pilot / Built-in silencer	SJ3000-50-3AS-□□	 N7: With 1/4" one-touch fitting (straight) N9: With 5/16" one-touch fitting (straight) 			
2	End block	assembly	SJ3000-53-1A	For U side			
3	Connector	block assembly	SJ3000-42-□A-□ SJ3000-76-2A-□	Refer to the connector block assembly part no. shown below.			
4	DIN rail		VZ1000-11-1-□	Refer to page 61.			
5	SI unit		EX180-□□	Refer to the SI unit part numbers on page 34.			
6	End block	assembly	SJ3000-53-2A	For D side			

Note 1) The valves cannot be operated only with the SUP/EXH block assembly for different pressure, select them in combination with the SUP/EXH block assembly for internal/ external pilot.

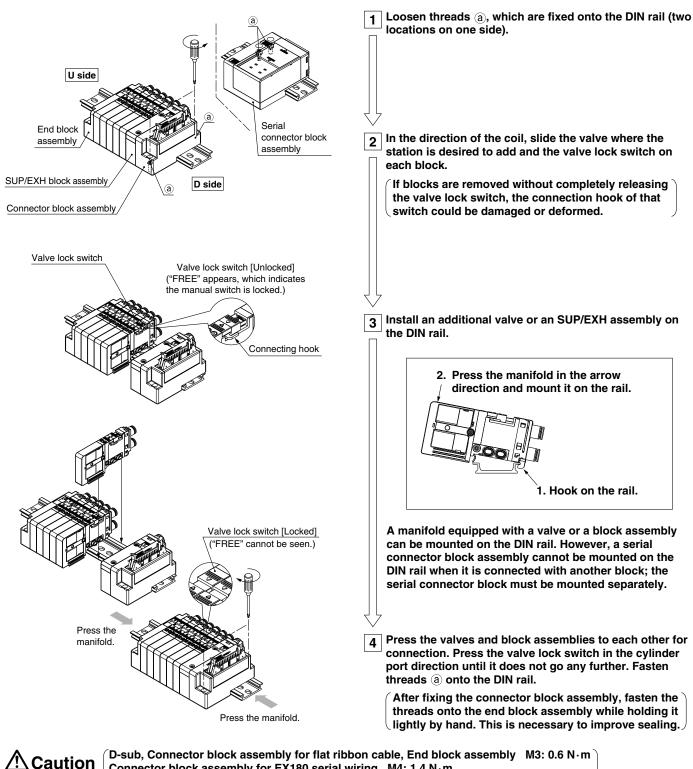
Note 2) Refer to page 60 about the SUP/EXH block disk assembly and method of handling of parts at different pressures.

Connector Block Assembly Part No.

Connector specifications	Mounting position	Part no.	Note
For D-sub connector		SJ3000-42-1A-□	
For flat ribbon cable 26 pins		SJ3000-42-2A-□	
For flat ribbon cable 20 pins		SJ3000-42-3A-□	
For flat ribbon cable 10 pins	D side	SJ3000-42-4A-□	□: 1 (Connector upward)
For PC wiring 20 pins	D Side	SJ3000-42-6A-□	□: 2 (Connector lateral)
For EX180 serial wiring Note)		SJ3000-42-5A	
For PC wiring 20 pins with power supply terminal		SJ3000-76-2A-05	

Note) SI unit is not included.

How to Add Manifold Stations



Connector block assembly for EX180 serial wiring M4: 1.4 N·m Mounting bracket for EX510 serial wiring M4: 0.6 N·m

ACaution

- 1. When increasing the number of stations from 10 or below to 11 or above, increase the number of SUP/EXH assemblies as well.
- 2. Be sure to turn off the power and stop the supply of air before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before performing any work.
- 3. After assembly and disassembly, air leakage could occur if blocks are not well connected or a thread is not tightly fastened onto the end block assembly. Before supplying air, make sure that no gaps exist in between blocks and that the valve and block are tightly fastened onto the DIN rail. Also, make sure that air is not leaking before use.
- 4. For the SJ3A6 series manifold with vacuum release valve with restrictor, there is no valve lock switch for connecting, so when mounting, tighten the screws after checking that there are no gaps between valves.



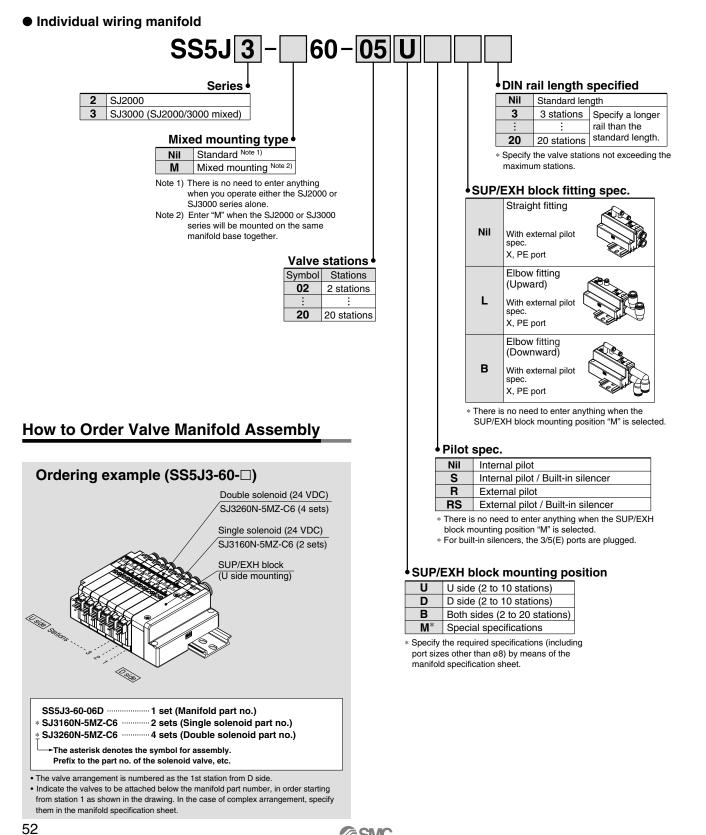
Non-plug-in Individual Wiring Manifold

Series **SJ2000/3000**



Non-plug-in Individual Wiring Series SJ2000/3000

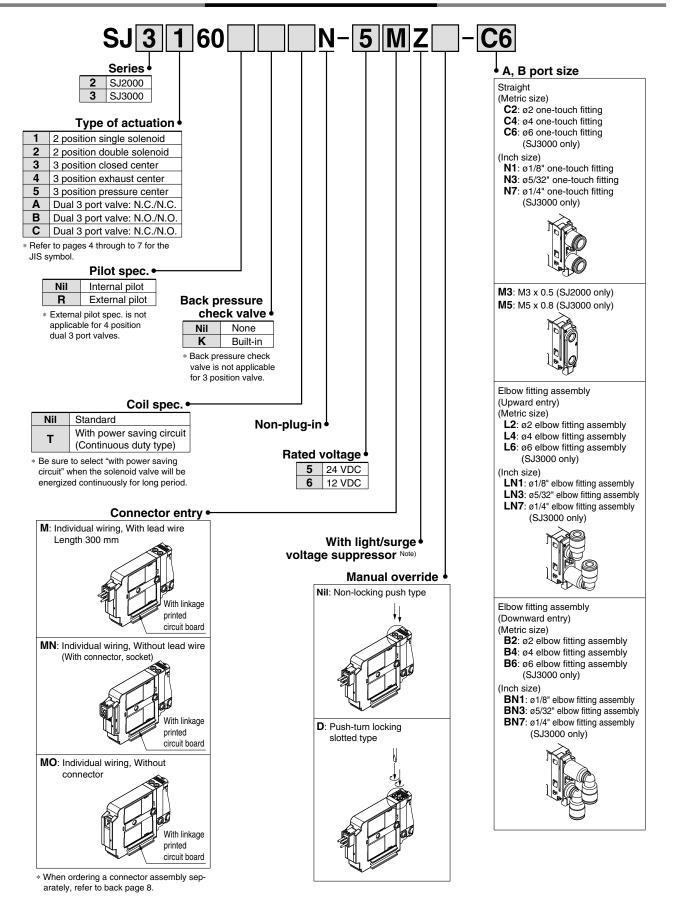
How to Order



@SMC

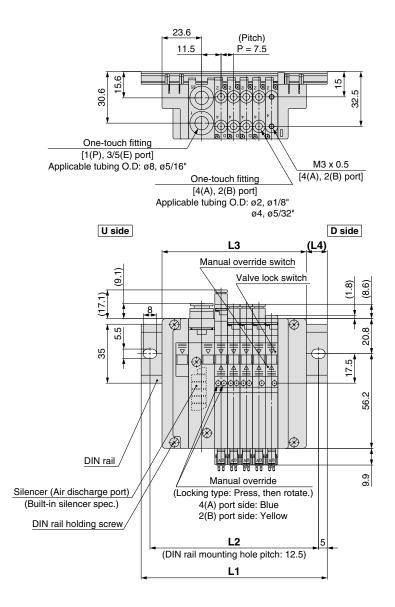
Non-plug-in Individual Wiring Series SJ2000/3000

How to Order Solenoid Valves

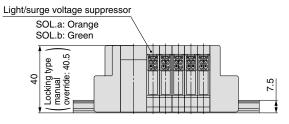


Dimensions

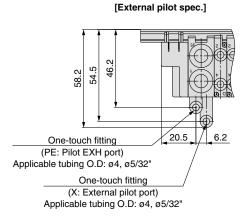
SS5J2-60-Stations U (S, R, RS)

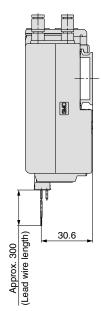


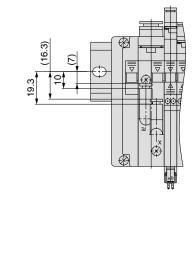
(Station n) --- (Station 1)



L: Dim	L: Dimensions n: Stations											
L n	2	3	4	5	6	7	8	9	10			
L1	98	98	110.5	110.5	123	135.5	135.5	148	148			
L2	87.5	87.5	100	100	112.5	125	125	137.5	137.5			
L3	63.2	70.7	78.2	85.7	93.2	100.7	108.2	115.7	123.2			
L4	17.5	13.5	16	12.5	15	17.5	13.5	16	12.5			



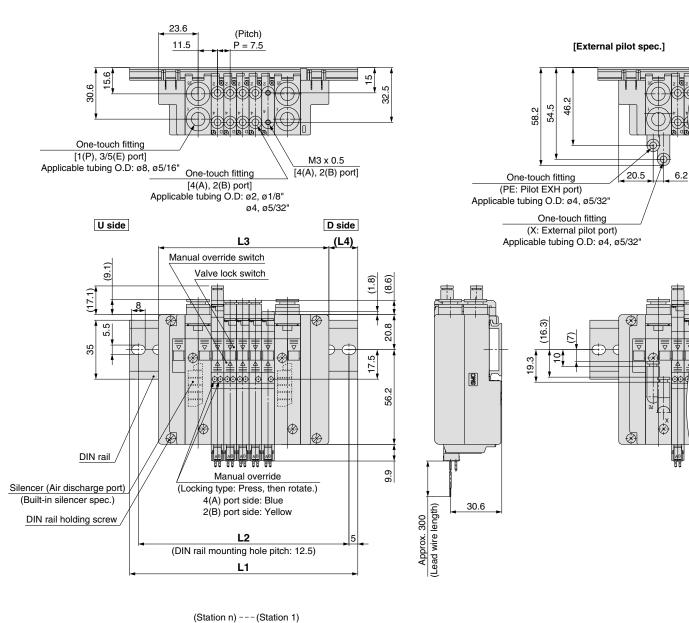


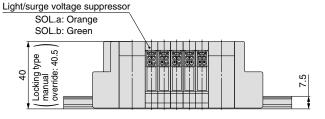


Note) For manifold dimensions including elbow fitting, refer to page 23.

Dimensions

SS5J2-60-Stations B (S, R, RS)





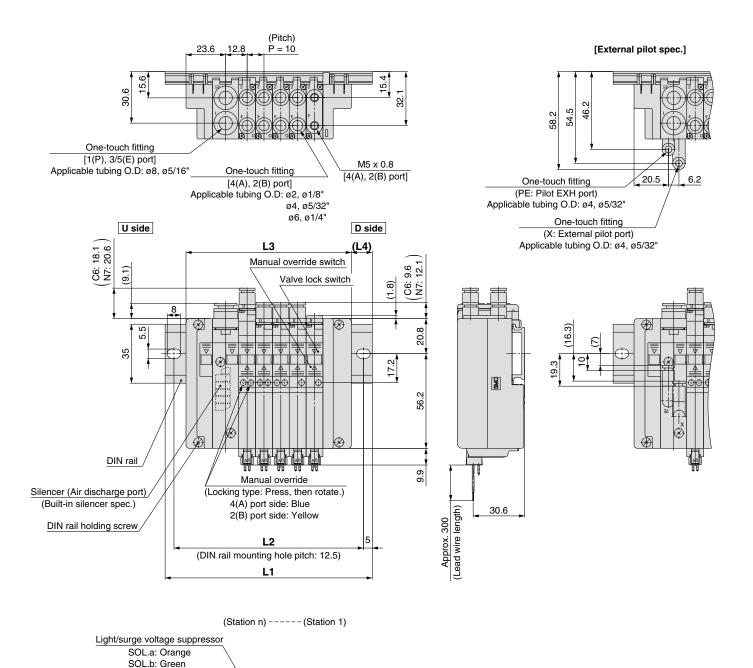
Note) For manifold dimensions including elbow fitting, refer to page 23.

L: Dim	L: Dimensions n: Station														Stations				
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	110.5	110.5	123	135.5	135.5	148	148	160.5	173	173	185.5	185.5	198	210.5	210.5	223	223	235.5	248
L2	100	100	112.5	125	125	137.5	137.5	150	162.5	162.5	175	175	187.5	200	200	212.5	212.5	225	237.5
L3	78.7	86.2	93.7	101.2	108.7	116.2	123.7	131.2	138.7	146.2	153.7	161.2	168.7	176.2	183.7	191.2	198.7	206.2	213.7
L4	16	12	14.5	17	13.5	16	12	14.5	17	13.5	16	12	14.5	17	13.5	16	12	14.5	17



Dimensions

SS5J3-60-Stations U (S, R, RS)



Note) For manifold dimensions including elbow fitting, refer to page 24.

	D:		
L:	DIM	ensions	

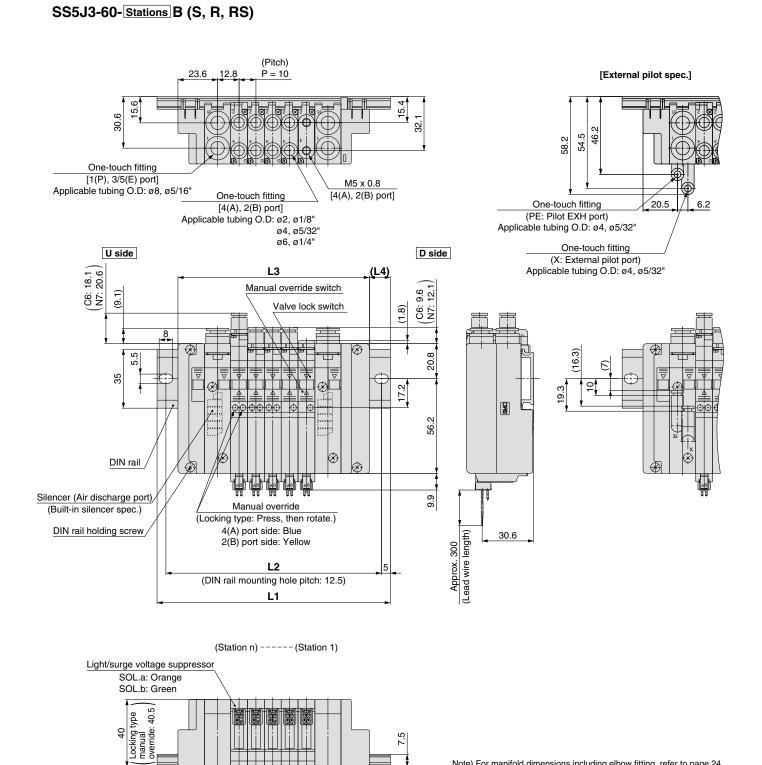
L: Dii	L: Dimensions n: Stations											
L	n 2	3	4	5	6	7	8	9	10			
L1	98	110.5	123	123	135.5	148	160.5	173	185.5			
L2	87.5	100	112.5	112.5	125	137.5	150	162.5	175			
L3	68.2	78.2	88.2	98.2	108.2	118.2	128.2	138.2	148.2			
L4	14.5	16	17	12	13	14	15.5	16.5	17.5			

: 40.5 40 Locking type manual override: 40.5

SMC

7.5

Dimensions

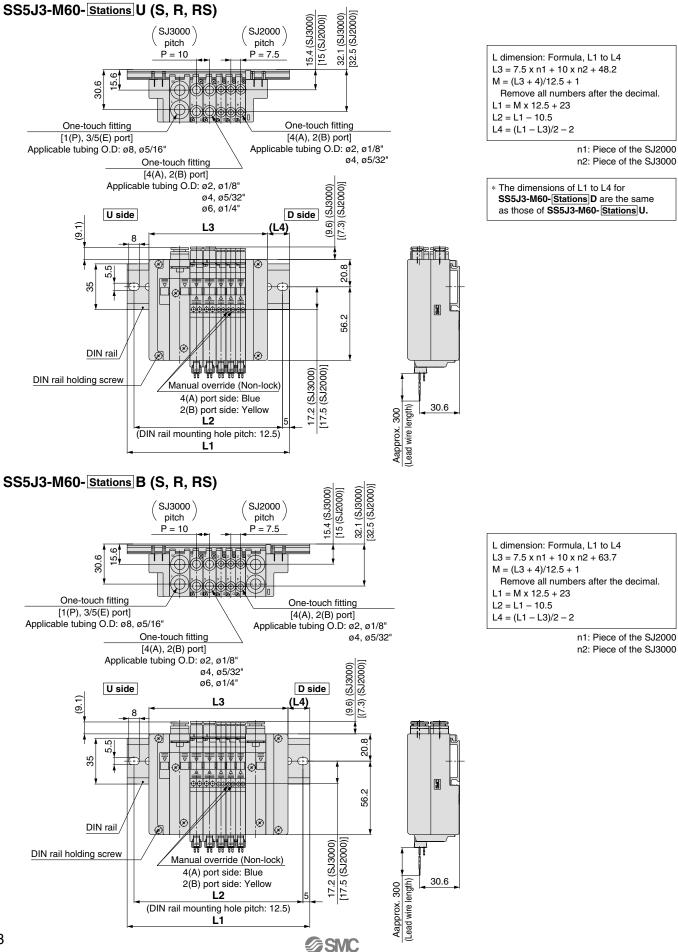


Note) For manifold dimensions including elbow fitting, refer to page 24.

L: Dim	ensior	าร																n:	Stations
L	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20
L1	110.5	123	135.5	148	148	160.5	173	185.5	198	210.5	210.5	223	235.5	248	260.5	260.5	273	285.5	298
L2	100	112.5	125	137.5	137.5	150	162.5	175	187.5	200	200	212.5	225	237.5	250	250	262.5	275	287.5
L3	83.7	93.7	103.7	113.7	123.7	133.7	143.7	153.7	163.7	173.7	183.7	193.7	203.7	213.7	223.7	233.7	243.7	253.7	263.7
L4	13	14.5	15.5	16.5	11.5	12.5	14	15	16	17.5	12	13.5	14.5	15.5	17	11.5	13	14	15

7.5

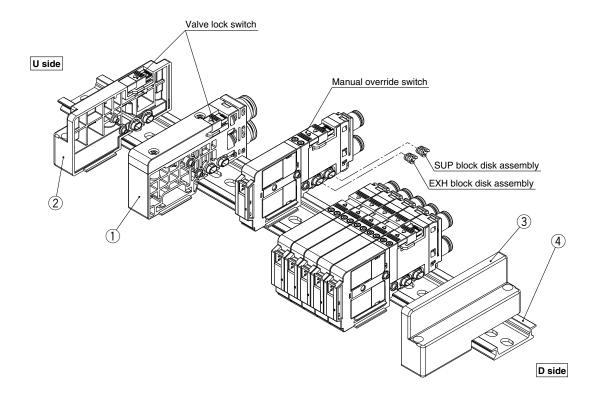
Dimensions: SJ2000/3000 Mixed Manifold



Non-plug-in Individual Wiring Series SJ2000/3000

Manifold Exploded View





Component Parts / Non-plug-in

No.		Description	Part no.	Note			
		Internal pilot	SJ3000-50-5A-□□				
		Internal pilot / Built-in silencer	SJ3000-50-5AS-□□	(Metric size) C6: With ø6 one-touch fitting (straight)			
		External pilot	SJ3000-50-5AR- □□ (X, PE port: Metric size ø4 Inch size ø5/32")	C8: With ø8 one-touch fitting (straight) L6: With ø6 one-touch fitting (elbow upward entry) L8: With ø8 one-touch fitting (elbow upward entry)			
1	SUP/EXH block assembly	External pilot / Built-in silencer	SJ3000-50-5ARS-□□ (X port: Metric size ø4 Inch size ø5/32")	B6: With ø6 one-touch fitting (elow downward en B8: With ø8 one-touch fitting (elow downward en B8: With ø8 one-touch fitting (elow downward en			
		For different pressures, internal pilot Note 1)	SJ3000-50-6A-□□	(Inch size)			
		For different pressures Note 1) Internal pilot / Built-in silencer	SJ3000-50-6AS-□□	N7: With 1/4" one-touch fitting (straight) N9: With 5/16" one-touch fitting (straight)			
2	End block	assembly	SJ3000-53-1A	For U side			
3	End block	assembly	SJ3000-53-2A	For D side			
4	DIN rail		VZ1000-11-1-□	Refer to page 61.			

Note 1) The valves cannot be operated only with the SUP/EXH block assembly for different pressure, select them in combination with the SUP/EXH block assembly for internal/ external pilot.

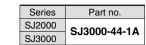
Note 2) Refer to page 60 about the SUP/EXH block disk assembly and method of handling of parts at different pressure.

Series SJ2000/3000 Manifold Options

SUP block disk assembly

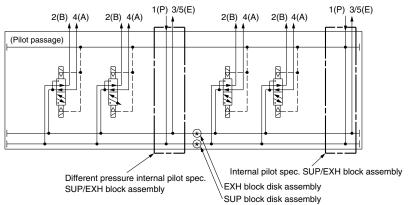
By placing a SUP block disk in a manifold valve's pressure supply passage, two different high and low pressures can be supplied to one manifold. When supplying different pressures using the manifold of the internal pilot, fill out a manifold specification sheet to place an order for an SUP/EXH assembly for the internal pilot specifications and another SUP/EXH assembly for the different-pressure internal pilot specifications (Refer to Circuit Diagram 1).



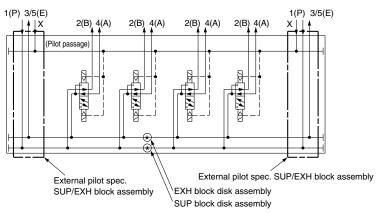


[Different pressure pneumatic circuit diagram]

- The SJ series supplies air to the pilot port of each valve using a 1(P) port of the SUP/EXH block assembly. When using in situations such as where there are different pressures, combine SUP/EXH block assemblies for internal pilot, external pilot and different-pressure by referring to the circuit below.
- 1. Different-pressure spec. using the internal pilot

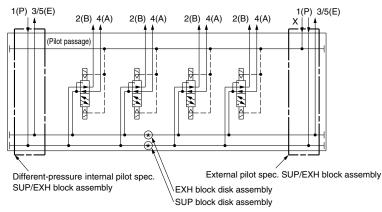


2. Different-pressure spec. using the external pilot (For using the SUP/EXH block assembly for external pilot)



3. Different-pressure spec. using the external pilot

(For using the SUP/EXH block assembly for different-pressure internal pilot spec.)



Note 1) When operating under the different-pressure spec., supply the higher pressure to the pilot passage

Note 2) If there is a need to partition the pilot passage, consult SMC.



EXH block disk assembly

By installing an EXH block disk in a manifold valve's exhaust passage, the valve's exhaust can be separated so that it will not affect other valves.

	Series	Part no.
$S(\mathbb{Z})$	SJ2000	SJ3000-44-1A
	SJ3000	5J3000-44-1A
<u> </u>		

Label for block disk

These labels are attached to manifolds in which SUP and EXH block disks have been installed, in order to identify the installed locations. (Three sheets each included.)



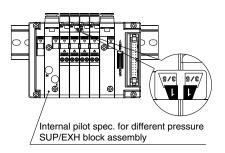




Label for EXH block disk

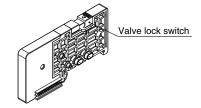


* When a block disk is concurrently ordered by specifying on the manifold specification sheet, etc., a label will be stuck on the position where block disk is mounted.



Blanking block assembly

These are mounted when later addition of valves is planned, etc.

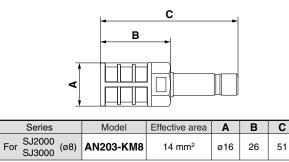


Series	Part no.	Note	Width
SJ2000	SJ3000-49-1A	Single wiring	
SJ3000	SJ3000-49-2A	Double wiring	7.5 mm
SJ3A6	SJ3000-49-2A-N	Double wiring Note)	

Note) Valve lock switch is not available for the SJ3A6.

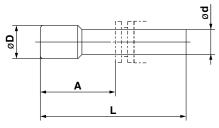
■ Silencer with one-touch fitting

This silencer can be mounted on the manifolds' port 3/5 (E: Exhaust) with a single touch.



Plug

These are inserted in unused cylinder ports and P, E ports.



Dimensions

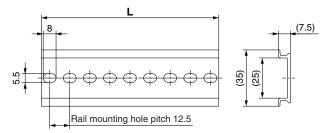
Applicable fitting size ød	Model	Α	L	D
2	KJP-02	8.2	17	3
4	KQ2P-04	16	32	6
6	KQ2P-06	18	35	8
8	KQ2P-08	20.5	39	10
1/8"	KQ2P-01	16	31.5	5
5/32"	KQ2P-03	16	32	6
1/4"	KQ2P-07	18	35	8.5
5/16"	KQ2P-09	20.5	39	10

DIN rail

VZ1000-11-1-

L dimension

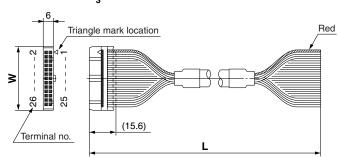
* Enter a number from the DIN rail dimension table shown below.



No.	0	1	2	3	4	5	6	7	8	9
\boldsymbol{L} dimension	98	110.5	123	135.5	148	160.5	173	185.5	198	210.5
Weight (g)	17.6	19.9	22.1	24.4	26.6	28.9	31.1	33.4	35.6	37.9
No.	10	11	12	13	14	15	16	17	18	19
L dimension	223	235.5	248	260.5	273	285.5	298	310.5	323	335.5
Weight (g)	40.1	42.4	44.6	46.9	49.1	51.4	53.6	55.9	58.1	60.4
No.	20	21	22	23	24	25	26	27	28	29
L dimension	348	360.5	373	385.5	398	410.5	423	435.5	448	460.5
Weight (g)	62.6	64.9	67.1	69.4	71.6	73.9	76.1	78.4	80.6	82.9



Flat ribbon cable assembly $AXT100 - FC \square - \frac{1}{2}$



Flat Ribbon Cable Assembly

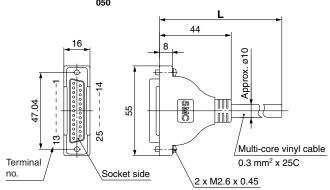
Cable length (L)	10 pins	20 pins	26 pins
1.5 m	AXT100-FC10-1	AXT100-FC20-1	AXT100-FC26-1
3 m	AXT100-FC10-2	AXT100-FC20-2	AXT100-FC26-2
5 m	AXT100-FC10-3	AXT100-FC20-3	AXT100-FC26-3
Connector width (W)	17.2	30	37.5

 For other commercial connectors, use a type with strain relief that conforms to MIL-C-83503.

Connector manufacturers:

- Hirose Electric Co., Ltd.
- Sumitomo 3M Limited
- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.

■ D-sub connector (25 pins)/Cable assembly AXT100-DS25-030 050



D-sub Connector Cable Assembly Cable Color List of Each Terminal No.

Terminal no.	Lead wire color	Dot marking			
1	Black	None			
2	Brown	None			
3	Red	None			
4	Orange	None			
5	Yellow	None			
6	Pink	None			
7	Blue	None			
8	Purple	White			
9	Gray	Black			
10	White	Black			
11	White	Red			
12	Yellow	Red			
13	Orange	Red			
14	Yellow	Black			
15	Pink	Black			
16	Blue	White			
17	Purple	None			
18	Gray	None			
19	Orange	Black			
20	Red	White			
21	Brown	White			
22	Pink	Red			
23	Gray	Red			
24	Black	White			
25	White	None			

D-sub Connector Cable Assembly

Cable length (L)	Assembly part no.	Note
1.5 m	AXT100-DS25-015	Cable 25
3 m	AXT100-DS25-030	cores x
5 m	AXT100-DS25-050	24AWG

* For other commercial connectors, use a 25 pins type with female connector conforming to MIL-C-24308.

Connector manufacturers:

- Hirose Electric Co., Ltd.
- Fujitsu Limited
- Japan Aviation Electronics Industry, Ltd.
- J.S.T. Mfg. Co., Ltd.

Electric Characteristics

Item	Charac- teristics			
Conductor resistance Ω/km, 20°C	65 or less			
Withstand pressure V, 1 min, AC	1000			
Insulation resistance MΩkm, 20°C	5 or less			

Note) The minimum bending radius for D-sub connector cables is 20 mm.

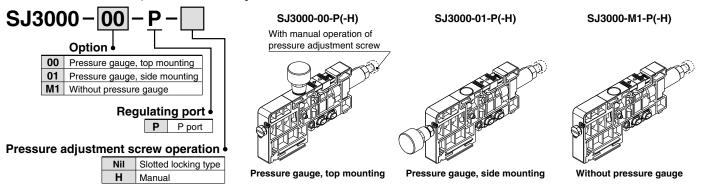


4 Port Solenoid Valve Series SJ2000/3000

Regulator block

How to Order Regulator Block

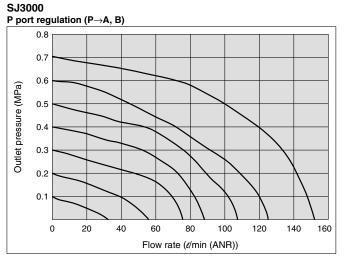
This is used to reduce the pressure supplied from the D side inside the manifold. All valves on the U side are depressurized from the regulator block.

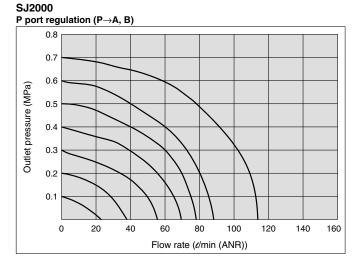


SMC

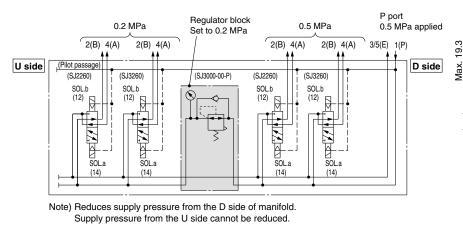
Note) When ordering with a regulator block installed in the manifold, please order using the manifold specification sheet.

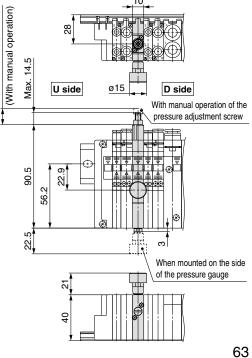
Flow Characteristics (Conditions: Inlet pressure 0.7 MPa 2 position solenoid valve mounting)





Pneumatic circuit (Regulator block mounting example)

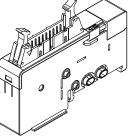




Intermediate connector block assembly

This connector block can be used by inserting it into the middle of the manifold.

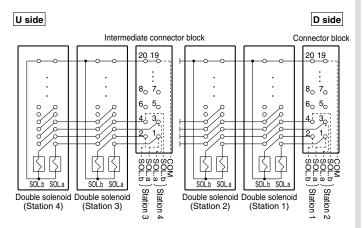
This can be used, for example, when you wish to separate electrical control of valves in the same manifold, or when the number of control points is insufficient.



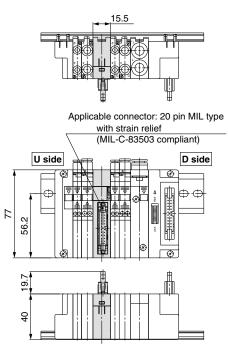
Series	Part no.	Note
SJ2000	SJ3000-76-1A	
SJ3000	SJ3000-76-2A-05	With power supply terminal (for PC wiring)

Note) When ordering with an intermediate connector block assembly installed in the manifold, please order using the manifold specification sheet.

Intermediate connector block assembly wiring example



* Enables control of U side solenoid valves from the position where the intermediate connector block assembly is installed.



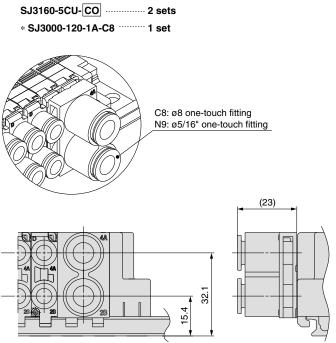
■ Dual flow fitting (Set for SJ3000 series) SJ3000-120-1A-C8

Port size					
C8	ø8				
N9	ø5/16"				

This is a fitting for cylinder ports which enables simultaneous actuation and increase in flow rate of valves for 2 stations. This is a one-touch fitting with port sizes of ø8 and ø5/16.

* When arranging mounted to the valve, arrange the valve part no. using the part no. without the one-touch fitting, and then add the part no. for the dual flow fitting. If the arrangement is complicated, please specify them by means of the manifold specification sheet.

Example) Valve type (without one-touch fitting)



Series SJ2000/3000 Made to Order

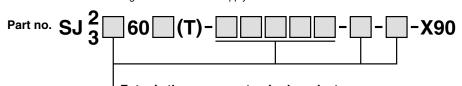
For detailed specifications, delivery and pricing, please contact SMC.





Fluoro rubber is used for rubber parts of the main valve to allow use in applications such as the following.

- 1. When using a lubricant other than the recommended turbine oil, and there is a possibility of malfunction due to swelling of the spool valve seals.
- When ozone enters or is generated in the air supply.



Entry is the same as standard products.

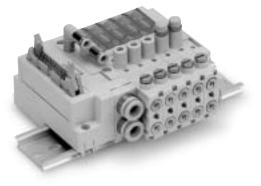
Note) Because in series -X90 fluoro rubber is used for only main valve, the rubber parts of the application/usage in conditions requiring heat resistance should be avoided. Vacuum Release Valve with Restrictor

Series SJ3A6

Plug-in Type Connector Connection

P.70

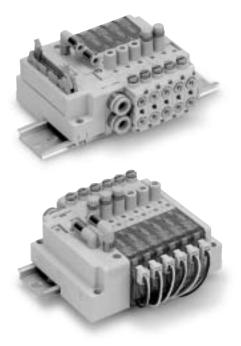
D-sub Connector Flat Ribbon Cable PC Wiring Serial Wiring: EX180 Serial Wiring: EX510



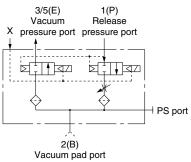
Non-plug-in Type Individual Wiring



Vacuum Release Valve with Restrictor Common Specifications Series SJ3A6 ()



JIS symbol



Response Time

Valve model	Response time ms (at 0.5 MPa)
SJ3A6-□□-□	19 or less

Weight

Valve model	Weight (g)
SJ3A6-□□-P	79

Manifold Valve Specifications

Valve construction		3 position 3 port valve with restrictor	
Fluid		Air	
Operating	Release pressure port 1(P)	0.25 to 0.7	
pressure	Vacuum pressure port 3/5(E)	-100 kPa to 0.7 Note 1)	
range (MPa)	Pilot X port	0.25 to 0.7 Note 2)	
Ambient and flu	id temperature (°C)	-10 to 50 (No freezing)	
Max. operating frequency (Hz)		3	
Manual override (Manual operation)		Non-locking push type	
Mariual Override		Push-turn locking slotted type	
De staister en sastier		Manual	
Restrictor opera		Slotted locking type	
Pilot method		External pilot/Pilot valve individual exhaust	
Lubrication		Not required	
Mounting orientation		Unrestricted	
Impact/Vibratio	n resistance (m/s²) Note 3)	150/30	
Enclosure		Dustproof	

Note 1) Can be used with positive pressure to suit the application.

Note 2) Please use with pilot X port pressure equal to or higher than the release port 1(P) pressure.

Note 3) Impact resistance: No malfunction occurred when it is tested in the axial direction and at the right angles to the main valve and armature in both energized and de-energized states every once for each condition. (Values at the initial period)

Vibration resistance: No malfunction occurred in a one-sweep test between 45 and 2000 Hz. Test was performed at both energized and de-energized states in the axial direction and at the right angles to the main valve and armature. (Values at the initial period)

Solenoid Specifications

Coil rated voltage		24 VDC, 12 VDC	
Allowable voltage	fluctuation	$\pm 10\%$ of rated voltage*	
Power	Standard	0.4	
consumption (W)	With power saving circuit (Continuous duty type)	0.15	
Surge voltage sup	pressor	Diode	
Indicator type		LED	

* For the allowable voltage fluctuation for Z/T type (with power saving circuit), please observe the following range because they have voltage drop due to internal circuit.

Z type 24 VDC: -7% to +10%

12 VDC: -4% to +10%

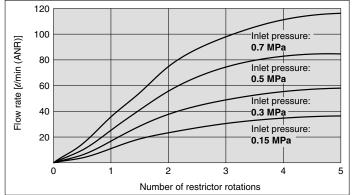
T type 24 VDC: -5% to +10% 12 VDC: -6% to +10%

Flow Characteristics

Flow Characteristics (When restrictor is fully open)

Valve model		Fluid passage	1(P)→2(B)			2(B)→3/5(E)		
		2(B) Port size	C [dm ³ /(s·bar)]	b	Cv	C [dm3/(s·bar)]	b	Cv
SJ3A6-D]-[]	M5	0.24	0.19	0.05	0.40	0.18	0.10

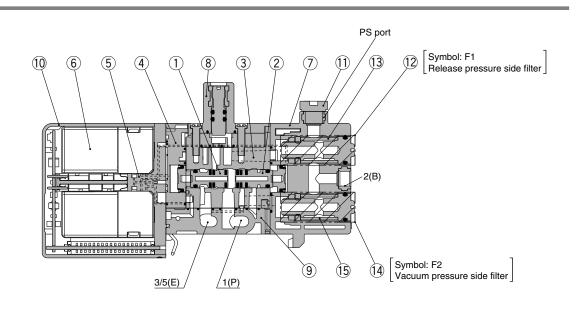
Restrictor Flow Characteristics [Fluid passage: 1(P)→2(B)]





Vacuum Release Valve with Restrictor Series SJ3A6

Construction



Component Parts

No.	Description	Material	Note
1	Spool valve assembly	Resin/H-NBR	A side (for release pressure switching)
2	Spool valve assembly	Resin/H-NBR	B side (for vacuum pressure switching)
3	Body	Zinc die-cast	—
4	Adaptor plate	Resin	White
5	Pilot adaptor	Resin	White
6	Pilot valve assembly	_	—
7	Body cover	Resin	White
8	Restrictor block assembly Note)	Resin	White
9	Bottom cover	Resin	White
10	Light cover	Resin	Light blue

Note) Set the operating torque of the restrictor of the restrictor block assembly to 0.3 N \cdot m or less.

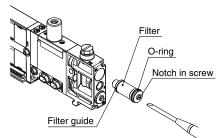
Component Parts

No.	Description	Part no.	Note
11	Plug	M-5P	PS port with plug
12	Filter assembly	SJ3000-110-1A	1 μm White <release pressure="" side=""></release>
13	Filter	SJ3000-107-1A	1 μm White <release pressure="" side="">, 5 pcs. included</release>
14	Filter assembly	SJ3000-110-2A	30 µm Light purple <vacuum pressure="" side=""></vacuum>
15	Filter	SJ3000-107-2A	30 μm Light purple <vacuum pressure="" side="">, 5 pcs. included</vacuum>

<Filter replacement instructions>

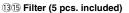
If there are situations such as filter clogging, a drop in suction force, or slow response time, stop operation and replace the filter.

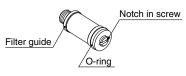
- 1. Using a precision driver, remove the filter assembly (1 or 1) from the main unit.
- 2. Turn the filter guide by hand and remove.
- 3. Replace the filter (13 or 15) and gently hand tighten the filter guide. At this
- time, check that there is no foreign matter on the O-ring of the filter assembly. 4. Return the filter assembly to the main unit.
 - (Tightening torque: 0.12 N·m)



After tightening the plug (M-5P) with a tightening torque of 1 N \cdot m, or manually tightening, use the tightening tool and tighten it by 1/4 turn.

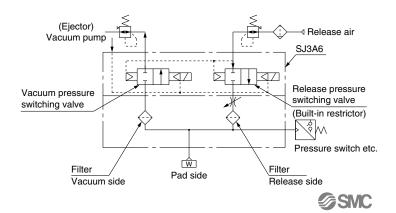
1214 Filter assembly (with filter)





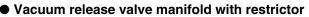


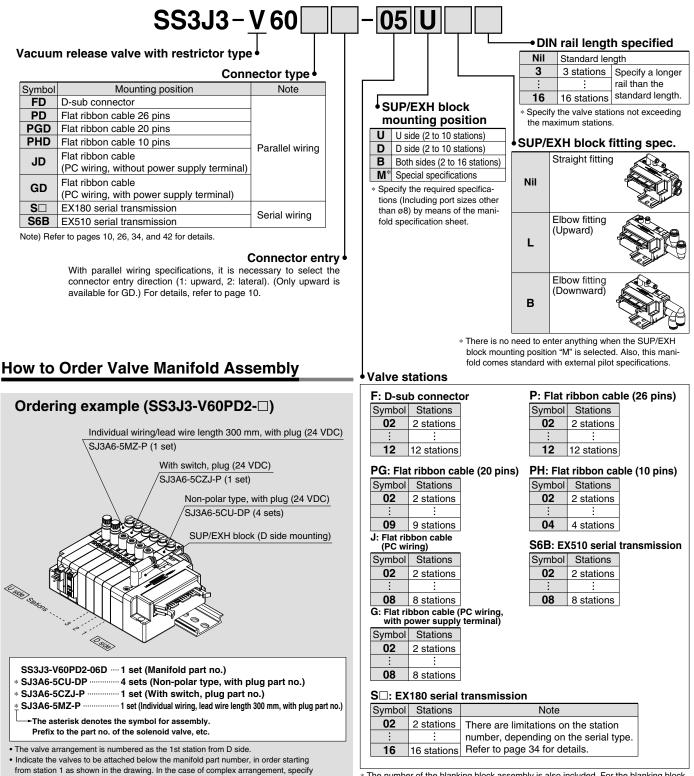
Adsorbing and Transferring System Circuit Example



Plug-in Connector Type Vacuum Release Valve with Restrictor Series SJ3A6

How to Order



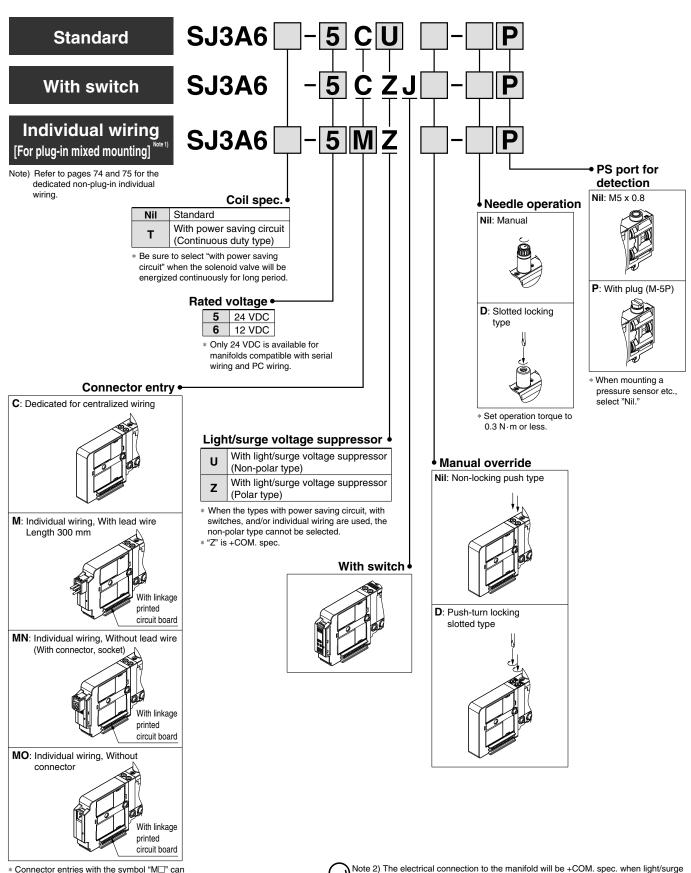


@SMC

* The number of the blanking block assembly is also included. For the blanking block assembly, please select double wiring specifications.

them in the manifold specification sheet.





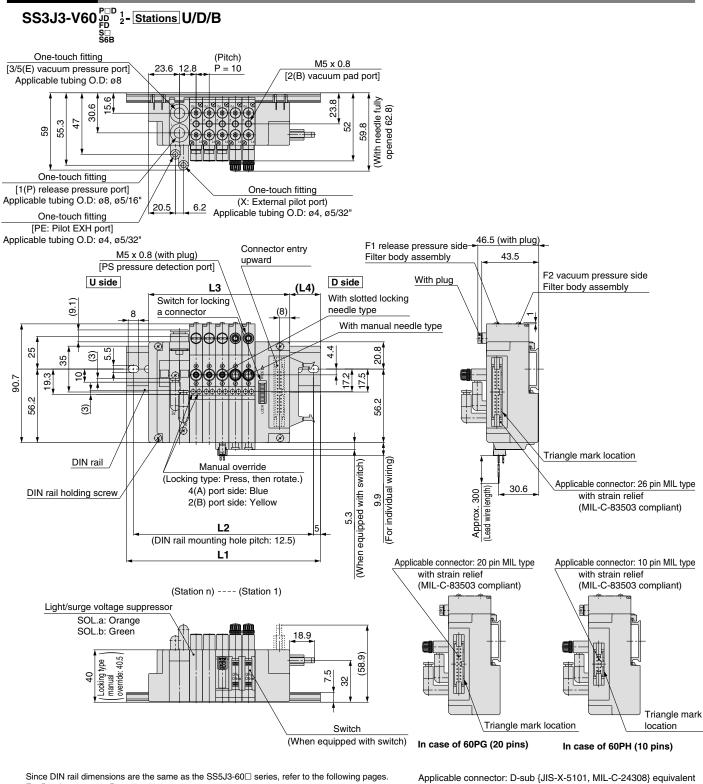
- not use the switch signal from the common wiring on the manifold.
- When ordering a connector assembly separately, refer to back page 8.

2) The electrical connection to the manifold will be +COM. spec. when light/surge voltage suppressor is "Z" (Polar type).

Note 3) There is no valve block switch for linking the neighboring valve, etc. to the 3 position 3 port solenoid valve with restrictor. Consult SMC if you wish to use the SJ2000/3000 valve with a valve block switch, or an end block or SUP/EXH block assembly.

Series SJ3A6

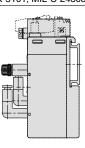
Dimensions



Since DIN rail dimensions are the same as the SS5J3-60 series, refer to the following pages. For D-sub connector: Page 15, 16

- For flat ribbon cable: Page 20, 21
- For EX180 serial wiring: Page 38, 39 For EX510 serial wiring: Page 46, 47

No. 1 terminal



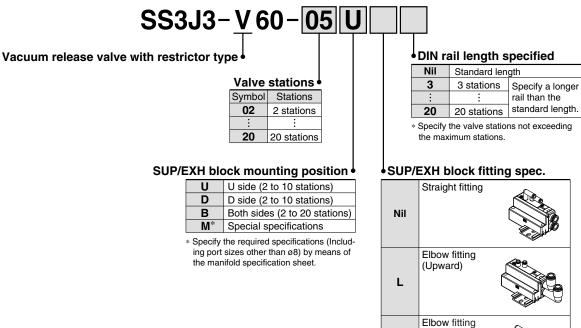
In case of 60FD



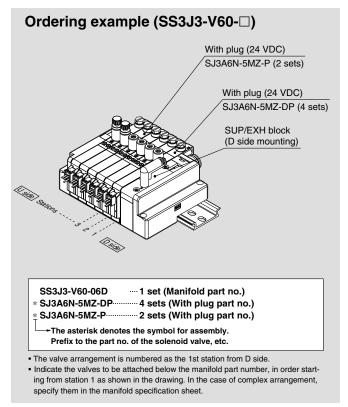
Non-plug-in Individual Wiring Vacuum Release Valve with Restrictor Series SJ3A6 (E

How to Order

Individual wiring manifold



How to Order Valve Manifold Assembly

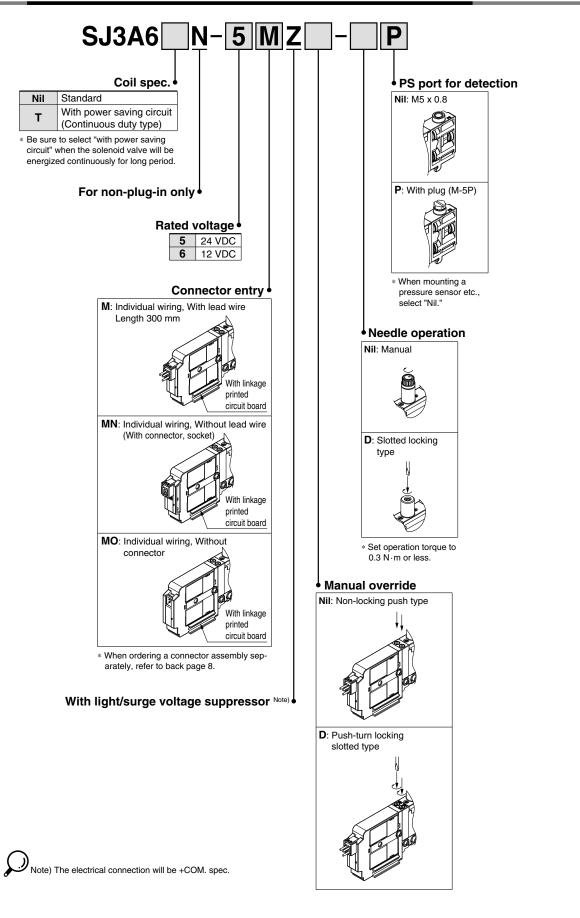


* There is no need to enter anything when the SUP/EXH block mounting position "M" is selected. Also, this manifold comes standard with external pilot specifications.

(Downward)

в

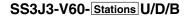


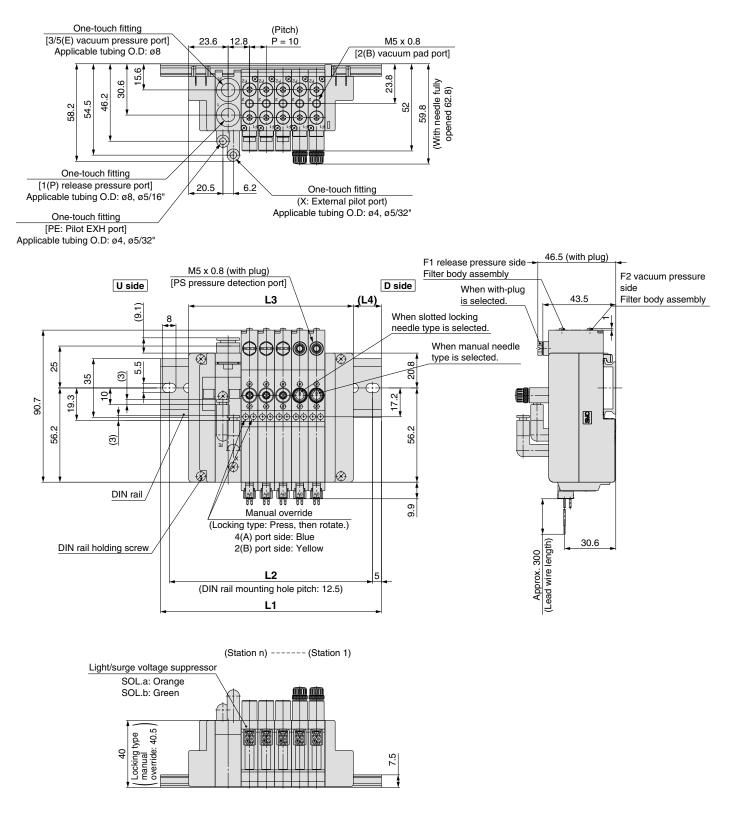


How to Order Solenoid Valves (3 Position 3 Port with Restrictor)

Series SJ3A6

Dimensions

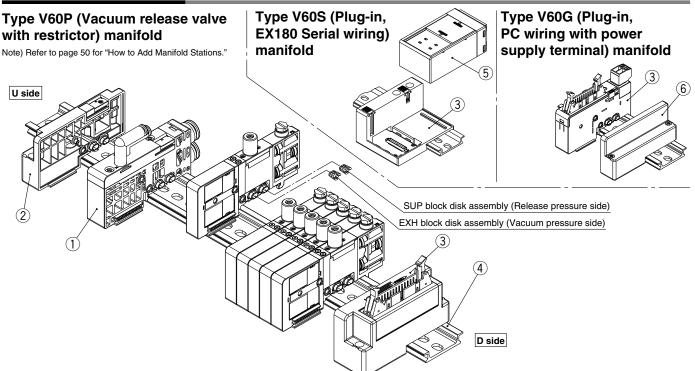




Since DIN rail dimensions are the same as the SS5J3-60- \square series, refer to pages 56 and 57.



Manifold Exploded View



Component Parts / Plug-in

No.	Description		Part no.	Note	
1 Note 1)	SUP/EXH block assembly	External pilot specification	SJ3000-50-1AR-□□-N (X, PE port: Metric size ø4 Inch size ø5/32")	(Metric size) C6: With ø6 one-touch fitting (straight) C8: With ø8 one-touch fitting (straight) L6: With ø6 one-touch fitting (elbow upward entry) L8: With ø8 one-touch fitting (elbow upward entry)	
		For different pressures Note 2)	SJ3000-50-3A-□□-N	B6: With ø6 one-touch fitting (elbow downward entry) B8: With ø8 one-touch fitting (elbow downward entry) (Inch size) N7: With 1/4" one-touch fitting (straight) N9: With 5/16" one-touch fitting (straight)	
2 Note 1)	End block assembly		SJ3000-53-1A-N	For U side	
3	Connector block assembly		SJ3000-42-□A-□ SJ3000-76-2A-05	Refer to the connector block assembly part no. shown below.	
4	DIN rail		VZ1000-11-1-□	Refer to page 61.	
5	SI unit		EX180-□□	Refer to the SI unit part numbers on page 34.	
6	End block assembly		SJ3000-53-2A	For D side	

Connector Block Assembly Part No.

Connector specifications	Mounting position	Part no.	Note
For D-sub connector		SJ3000-42-1A-□	
For flat ribbon cable 26 pins		SJ3000-42-2A-□	
For flat ribbon cable 20 pins		SJ3000-42-3A-□	
For flat ribbon cable 10 pins	Distate	SJ3000-42-4A-□	□: 1 (Connector upward)
For PC wiring 20 pins	D side	SJ3000-42-6A-	\Box : 2 (Connector lateral)
For EX180 serial wiring Note)		SJ3000-42-5A	
For PC wiring 20 pins with		0 10000 70 04 05	
power supply terminal		SJ3000-76-2A-05	

Note) SI unit is not included.

Component Parts / Non-plug-in

No.		Description	Part no.	Note	
d Note 1)	SUP/EXH block	External pilot specification	SJ3000-50-5AR-□□-N (X, PE port: Metric size ø4 Inch size ø5/32")	(Metric size) C6: With ø6 one-touch fitting (straight) C8: With ø8 one-touch fitting (straight) L6: With ø6 one-touch fitting (elbow upward ent L8: With ø8 one-touch fitting (elbow upward ent	
1 Note 1)	assembly	For different pressures Note 2)	SJ3000-50-6A-□□-N	B6: With ø6 one-touch fitting (elbow downward entry) B8: With ø8 one-touch fitting (elbow downward entry) (Inch size) N7: With 1/4" one-touch fitting (straight) N9: With 5/16" one-touch fitting (straight)	
2 Note 1)	End block assembly		SJ3000-53-1A-N	For U side	
4	DIN rail		VZ1000-11-1-□	Refer to page 61.	
6	End block assembly		SJ3000-53-2A	For D side	

Note 1) For the SJ3A6 series, valve block and manual switches are not available.

Note 2) The valves cannot be operated only with the SUP/EXH block assembly for different pressure, select in combination with the SUP/EXH block assembly for internal/external pilot. Note 3) Refer to page 60 about the SUP/EXH block disk assembly and method of handling of parts at different pressure.



Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "**Caution**," "**Warning**" or "**Danger**." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC), Japan Industrial Standards (JIS)^{*1} and other safety regulations^{*2}.

* 1) ISO 4414: Pneumatic fluid power – General rules relating to systems. ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements) ISO 10218-1992: Manipulating industrial robots -Safety. JIS B 8370: General rules for pneumatic equipment. JIS B 9360-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements) JIS B 9960-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements) JIS B 9933-1993: Manipulating industrial robots - Safety. etc.
* 2) Labor Safety and Sanitation Law, etc.

* 2 Labor Safety and Sanitation Law, etc.
* 4 Marning: Operator error could result in injury or equipment damage.
Marning: Operator error could result in serious injury or loss of life.
M Danger: In extreme conditions, there is a possibility of serious injury or loss of life.

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Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

- 2. Only personnel with appropriate training should operate machinery and equipment. The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.
- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

SMC

Safety Instructions

ACaution

The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary. If anything is unclear, contact your nearest sales branch.

Limited Warranty and Disclaimer/Compliance Requirements

The product used is subject to the following "Limited Warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

Limited Warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered. $^{*3)}$

Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.

2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided.

This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.

- * 3) Vacuum pads are excluded from this 1 year warranty.
 - A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

When the product is exported, strictly follow the laws required by the Ministry of Economy, Trade and Industry (Foreign Exchange and Foreign Trade Control Law).



Be sure to read this before handling. Please refer to "Precautions for Handling Pneumatic Devices" (M-03-E3A) for Safety Instructions and 3/4/5 Port Solenoid Valves Precautions.

Manual Override Switch Operation

MWarning

For manual override operation, move the manual override switch to a position where letters A and B can be seen. [Manual override switch release status (refer to the figure below)] Operation with the manual override switch in a locked status can cause damage to the manual override and air leakage, so be sure to release the manual override switch before use. After manual override operation, lock the manual switch for use (when the manual override of the push-turn locking slotted type is locked, a manual override switch cannot be locked).





Manual override switch locked status

Manual override switch unlocked status

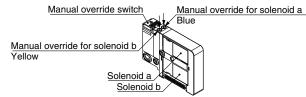
Manual Override Operation

Warning

When the manual override is operated, connected equipment will be actuated. Confirm safety before operating.

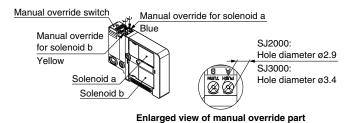
Non-locking push type

Press in the direction of the arrow.



Push-turn locking slotted type

While pressing, turn in the direction of the arrow (90° clockwise). If it is not turned, it can be used in the same way as the nonlocking push type.



ACaution

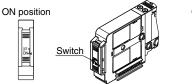
When you operate the D type with a screwdriver, turn it gently using a watchmaker's screwdriver. [Torque: under $0.05 \text{ N} \cdot \text{m}$] When you lock the manual override of the D type, be sure to push it before turning. [Load: 10 N or less] Turning without pushing can cause damage to the manual override and trouble such as air leakage, etc.

Valve with Switch

Warning

When turning off the valve using the switch, move it to the position where the valve is locked. If the switch is at an improper position and is energized, equipment connected to the valve could be actuated.

Also, if the switch is turned OFF on the valve in the energized state, be careful because any actuators connected to a single solenoid, a dual 3 port valve or a 3 position valve will actuate.

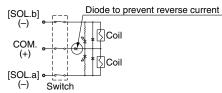




Normal operation: The valve is switched according to electric signals from the connector on the manifold side.

The valve coil is kept in a deenergized state even when there is an electric signal from the connector on the manifold side.

Electric circuit diagram (with positive common and light/ surge voltage suppressor)



Built-in Back Pressure Check Valve Type

Valves with built-in back pressure check valve is to protect the back pressure inside a valve. For this reason, use caution the valves with external pilot specification cannot be pressurized from exhaust port [3/5(E)].

As compared with the types which do not integrate the back pressure check valve, C value of the flow characteristics goes down. For details, please contact SMC.

Exhaust Restriction

≜Caution

Since the SJ series is a type in which the pilot valve exhaust joins the main valve exhaust inside the valve, use caution, so that the piping from the exhaust port is not restricted.



Be sure to read this before handling. Please refer to "Precautions for Handling Pneumatic Devices" (M-03-E3A) for Safety Instructions and 3/4/5 Port Solenoid Valves Precautions.

When Using a 4 Port Valve as a 3 Port Valve

When using a 4 port valve as a 3 port valve

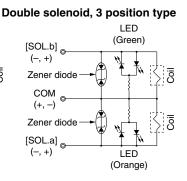
The SJ2000/3000 series can be used as normally closed (N.C.) or normally open (N.O.) 3 port valves by plugging one of the cylinder ports 4(A) or 2(B). However, exhaust ports should be left open. It is convenient when a double solenoid 3 port valve is required.

F	Plug position	2(B) port	4(A) port	
Ту	pe of actuation	N.C.	N.O.	
solenoids	Single	(A) (B) 42 22 513 (EA)(P) (EB)	(A)(B) 42 513 (EA)(P)(EB)	
Number of	Double	(A) (B) 42 ∠⊳ 513 (EA)(P)(EB)	(A)(B) 42 513 (EA)(P)(EB)	

Light/surge Voltage Suppressor

Non-polar type

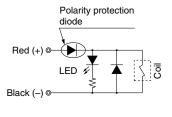
Single solenoid D COM (+, -)Zener diode (-, +)(Orange)

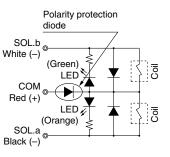


Polar type

Single solenoid

Double solenoid, 3 position type





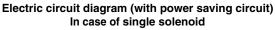
Continuous Duty

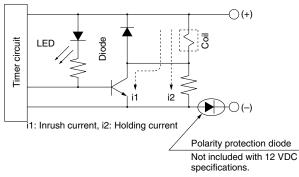
▲Caution

If a valve is energized continuously for a long time, the rise in temperature due to heat-up of the coil may cause a decline in solenoid valve performance, reduce service life, or have adverse effects on peripheral equipment. If a valve will be energized continuously, please be sure to use the "Continuous duty type" with a power saving circuit. In particular, there will be a large increase in temperature if 3 or more neighboring stations are simultaneously continuously energized for a long time, or if the A and B sides are simultaneously continuously energized for a long time in a dual 3 port valve. Please be very careful in such cases.

■ With power saving circuit

Compared to the standard products, power consumption is reduced down to approx. 1/3 (in case of SJ3□60T) by cutting the unnecessary wattage required to hold the valve in an energized state. (Effective energizing time is over 67 ms at 24 VDC.)





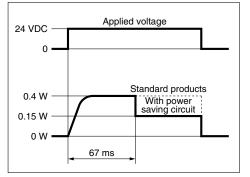


Be sure to read this before handling. Please refer to "Precautions for Handling Pneumatic Devices" (M-03-E3A) for Safety Instructions and 3/4/5 Port Solenoid Valves Precautions.

Working Principle

With the circuit of back page 4, the current consumption, when holding, is reduced to save energy. Please refer to the electric wave data below.

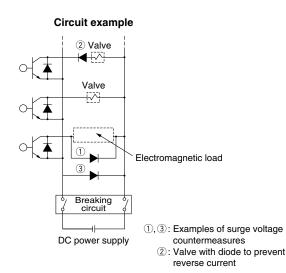




- When a power saving circuit is installed, a diode to prevent reverse current is not available for 12 V DC spec. Therefore, use caution not to connect in reverse.
- Be careful about the allowable voltage fluctuation since a voltage drop of about 0.5 V occurs due to a transistor. (Refer to the solenoid specifications of each valve for details.)

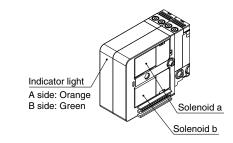
Measures to prevent detours of surge voltage

When the DC power supply is shut off, by the emergency breaking circuit for example, valve misoperation may occur due to surge voltage produced by other electrical parts (such as electromagnetic coils). Please take measures to prevent surges from detouring to the valve (surge protection diode etc.), or use a valve with diode to prevent reverse current (polar: Z type). However, surge countermeasures are provided on the serial unit side of the serial type.



Light Indication

When equipped with light/surge voltage suppressor, the light window turns orange when solenoid A is energized, and it turns green when solenoid B is energized.

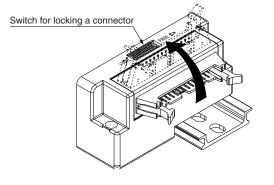


Changing the Connector Entry Direction

A Caution

To change the connector's entry direction, set the switch on the top of the connector block to the FREE position, before turning the connector. Make sure to set the switch back to the LOCK position before connecting the connector. (When the switch is difficult to slide, move the connector a little so that it will slide easier.)

If an excessive force is applied on the connector in the LOCK position, the connector block may be damaged. Also, using in such a way that the connector floats in the FREE position, it may cause the lead wire, etc. to break. Thus, refrain from using in these ways.



Manifold Mounting

When attaching a manifold to a mounting surface, etc., with bolts, if the entire bottom surface of the DIN rail contacts the mounting surface in a horizontal mounting, it can be used by simply securing both ends of the DIN rail. However, for any other mounting method or for side facing and rear facing, etc., secure the DIN rail with bolts at uniform intervals using the following as a guide: 2 to 5 stations at 2 locations, 6 to 10 stations at 3 locations, 11 to 15 stations at 4 locations, 16 to 20 stations at 5 locations, 21 to 25 stations at 6 locations, 26 to 30 stations at 7 locations and more than 30 stations at 8 locations.

In addition, even in the case of a horizontal mounting, if the mounting surface is subject to vibration, etc., take the same measures indicated above. If secured at fewer than the specified number of locations, warping or twisting may occur in the DIN rail and manifold, causing trouble such as air leakage.

∕∂SMC

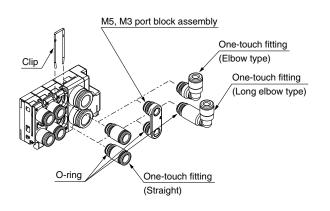


Be sure to read this before handling. Please refer to "Precautions for Handling Pneumatic Devices" (M-03-E3A) for Safety Instructions and 3/4/5 Port Solenoid Valves Precautions.

Fitting Assembly Replacement

Inch Size

By replacing a valve's fitting assembly, it is possible to change the port size of the 4(A), 2(B), 1(P), and 3/5(E) ports. When replacing it, pull out the fitting assembly after removing the clip with a flat head screwdriver, etc. To mount a new fitting assembly, insert it into place and then fully reinsert the clip.



Fitting Assembly Part No.

Metric Size

Port	Port size	Part no.
	ø2 one-touch fitting assembly (Straight)	KJH02-C1
	ø4 one-touch fitting assembly (Straight)	KJH04-C1
SJ2000	ø2 one-touch fitting assembly (Elbow type)	KJL02-C1
4(A)	ø4 one-touch fitting assembly (Elbow type)	KJL04-C1-N
2(B)	ø2 one-touch fitting assembly (Long elbow type)	KJW02-C1
	ø4 one-touch fitting assembly (Long elbow type)	KJW04-C1-N
	M3 port block assembly	SJ2000-56-1A
	ø2 one-touch fitting assembly (Straight)	KJH02-C2
	ø4 one-touch fitting assembly (Straight)	KJH04-C2
	ø6 one-touch fitting assembly (Straight)	KJH06-C2
	ø2 one-touch fitting assembly (Elbow type)	KJL02-C2
SJ3000	ø4 one-touch fitting assembly (Elbow type)	KJL04-C2
4(A) 2(B)	ø6 one-touch fitting assembly (Elbow type)	KJL06-C2-N
-(-)	ø2 one-touch fitting assembly (Long elbow type)	KJW02-C2
	ø4 one-touch fitting assembly (Long elbow type)	KJW04-C2
	ø6 one-touch fitting assembly (Long elbow type)	KJW06-C2-N
	M5 port block assembly	SJ3000-56-1A
	ø6 one-touch fitting assembly (Straight)	VVQ1000-51A-C6
	ø6 one-touch fitting assembly (Elbow type)	SZ3000-74-1A-L6
1(P)	ø6 one-touch fitting assembly (Long elbow type)	SZ3000-74-2A-L6
3/5(É)	ø8 one-touch fitting assembly (Straight)	VVQ1000-51A-C8
	ø8 one-touch fitting assembly (Elbow type)	SZ3000-74-1A-L8
	ø8 one-touch fitting assembly (Long elbow type)	SZ3000-74-2A-L8

Port	Port size	Part no.
	ø1/8" one-touch fitting assembly (Straight)	KJH01-C1
	ø5/32" one-touch fitting assembly (Straight)	KJH03-C1
SJ2000	ø1/8" one-touch fitting assembly (Elbow type)	KJL01-C1
4(A) 2(B)	ø5/32" one-touch fitting assembly (Elbow type)	KJL03-C1
	ø1/8" one-touch fitting assembly (Long elbow type)	KJW01-C1
	ø5/32" one-touch fitting assembly (Long elbow type)	KJW03-C1
	ø1/8" one-touch fitting assembly (Straight)	KJH01-C2
	ø5/32" one-touch fitting assembly (Straight)	KJH03-C2
	ø1/4" one-touch fitting assembly (Straight)	KJH07-C2
SJ3000	ø1/8" one-touch fitting assembly (Elbow type)	KJL01-C2
4(A)	ø5/32" one-touch fitting assembly (Elbow type)	KJL03-C2
2(B)	ø1/4" one-touch fitting assembly (Elbow type)	KJL07-C2
	ø1/8" one-touch fitting assembly (Long elbow type)	KJW01-C2
	ø5/32" one-touch fitting assembly (Long elbow type)	KJW03-C2
	ø1/4" one-touch fitting assembly (Long elbow type)	KJW07-C2
1(P)	ø1/4" one-touch fitting assembly (Straight)	VVQ1000-51A-N7
3/5(E)	ø5/16" one-touch fitting assembly (Straight)	VVQ1000-51A-N9

Note 1) To change the port size of the 1(P), 3/5(E) ports into the port sizes other than ø8 (straight), specify the change by means of the manifold specification sheet.

Note 2) Be careful to avoid damage or contamination to the O-rings, as this can cause air leakage.

Note 3) When removing a straight-type fitting assembly from a valve, after removing the clip, attach tubing or a plug (KJP-02, KQ2P-III) to the one-touch fitting, and pull it out while holding the tubing or plug. If it is pulled out while holding the release button of the fitting assembly (resin part), the release button may be damaged.

Note 4) Be sure to turn off the power and stop the supply of air before disassembly. Furthermore, since air may remain inside the actuator, piping and manifold, confirm that the air is completely exhausted before starting any work.

Note 5) While inserting a tubing into an elbow-type fitting assembly, hold the main body of the assembly by hand. Failure to do so will exert an undue force on the valve or the fitting assembly, resulting in air leakage or damage.



Be sure to read this before handling. Please refer to "Precautions for Handling Pneumatic Devices" (M-03-E3A) for Safety Instructions and 3/4/5 Port Solenoid Valves Precautions.

One-touch Fittings

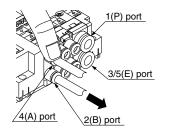
ACaution

The pitch of the SJ series piping ports (A, B etc.) has been set assuming the use of KJ series one-touch fittings. Therefore, when using fittings with an M3 or M5 port block assembly, there may be some interference between fittings, depending on the type and size, so please use after checking dimensions in the catalog for the pipe fitting being used.

1. Tube attachment/detachment for one-touch fittings

1) Attaching of tubing

- (1) Take a tube having no flaws on its periphery and cut it off at a right angle. When cutting the tube, use tube cutters TK-1, 2 or 3. Do not use pinchers, nippers or scissors, etc. If cutting is done with tools other than tube cutters, there is the danger that the tube may be cut diagonally or become flattened, etc., making a secure installation impossible, and causing problems such as the tube pulling out after installation or air leakage. Also allow some extra length in the tube.
- (2) Grasp the tube and push it in slowly, inserting it securely all the way into the fitting.
- (3) After inserting the tube, pull on it lightly to confirm that it will not come out. If it is not installed securely all the way into the fitting, this can cause problems such as air leakage or the tube pulling out.
- 2) Detaching of tubing
 - The 4(A) and 2(B) ports use the KJ series, so the tube can be removed by pressing on part of the release bush. However, for the 1(P) and 3/5(E) ports, please press the release bush evenly as before.



evenly as before. (2) Pull out the tube while holding down the release button Hold down part of the release bush with your finger or a similar tool, as shown in the diagram, and pull out in the direction indicated by the arrow.

so that it does not come out. If the release button is not pressed down sufficiently, there will be increased bite on the tube and it will become more difficult to pull it out.

(3) When the removed tube is to be used again, cut off the portion which has been chewed before reusing it. If the chewed portion of the tube is used as is, this can cause trouble such as air leakage or difficulty in removing the tube.

Other Tubing Brands

1. When using tube other than SMC brand, confirm the following specifications are satisfied with respect to the outside diameter tolerance of the tube.

- 1) Nylon tubing within \pm 0.1 mm
- 2) Soft nylon tubing within \pm 0.1 mm

3) Polyurethane tubing within +0.15 mm, within -0.2 mm

Do not use tubing which does not meet these outside diameter tolerances. It may not be possible to connect them, or they may cause other troubles, such as air leakage or the tube pulling out after connection.

How to Use Plug Connector

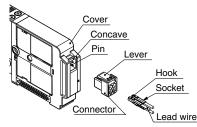
▲Caution

When attaching and detaching a connector, first shut off the electric power and the air supply.

Also, crimp the lead wires and sockets securely.

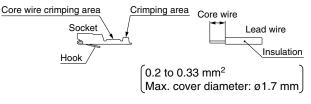
1. Attaching and detaching connectors

- To attach a connector, hold the lever and connector unit between your fingers and insert straight onto the pins of the solenoid valve so that the lever's pawl is pushed into the groove and locks.
- To detach a connector, remove the pawl from the groove by pushing the lever downward with your thumb, and pull the connector straight out.



2. Crimping of lead wires and sockets

Peel 3.2 to 3.7 mm of the tip of lead wire, enter the core wires neatly into a socket and crimp it with a special crimp tool. Be careful so that the cover of lead wire does not enter into the crimping part. (Crimping tool: Model no. DXT170-75-1)

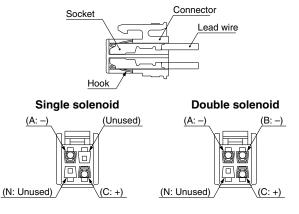


3. Attaching and detaching lead wires with sockets • Attaching

Insert the sockets into the square holes of the connector (with A, B, C, and N indication), and continue to push the sockets all the way in until the lock by hooking into the seats in the connector. (When they are pushed in, their hooks open and they are locked automatically.) Next, confirm that they are locked by pulling lightly on the lead wires.

• Detaching

To detach a socket from a connector, pull out the lead wire while pressing the socket's hook with a stick having a thin tip (approx. 1 mm). If the socket is used again, spread the hook outward.



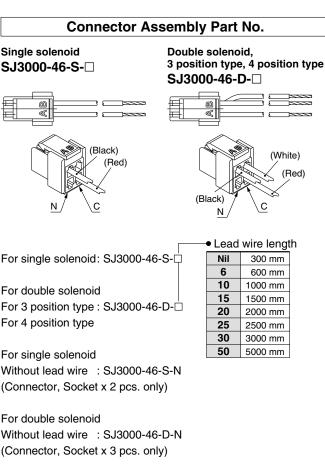




Be sure to read this before handling. Please refer to "Precautions for Handling Pneumatic Devices" (M-03-E3A) for Safety Instructions and 3/4/5 Port Solenoid Valves Precautions.

Plug Connector Lead Wire Length

Plug connector lead wires have a standard length of 300 mm, however, the following lengths are also available.



How to Order

Include the connector assembly part number together with the part number for the plug connector's solenoid valve without connector.

(Example) Lead wire length 2000 mm SJ3160-5MOZ-C6 SJ3000-46-S-20

Connector Assembly for Manifolds (for Junction Common)

ACaution

Using the connector assembly (for junction common) for solenoid valves installed in the manifold reduces the labor involved in wiring work because common wiring for all solenoid valves is integrated into a single wire.

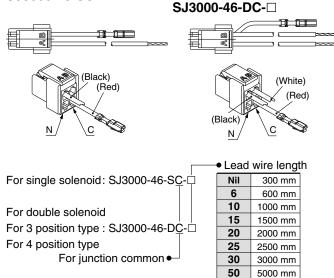
Connector Assembly Part No. (for Junction Common)

Double solenoid,

3 position type, 4 position type

Single solenoid

SJ3000-46-SC-□



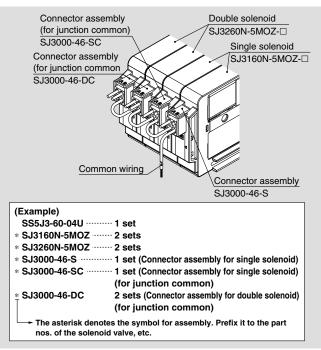
How to Order

Indicate the part no. of the connector assembly for the manifold and solenoid valve.

If the arrangement is complicated, please specify them by means of the manifold specification sheet.

Note 1) Applications like connectors not wired to a valve is not possible.

- Note 2) For the solenoid valve, please designate "No connector (MOZ)" for the connector type.
- Note 3) Connector assembly with lead wire for place where the signals are transmitted to the common wiring. (Only the valves of first station and/or last station of manifold are compatible to connector with lead wire for common.)



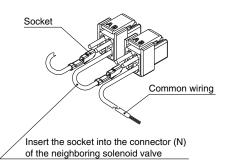


Be sure to read this before handling. Please refer to "Precautions for Handling Pneumatic Devices" (M-03-E3A) for Safety Instructions and 3/4/5 Port Solenoid Valves Precautions.

Wiring Instructions for Connector Assembly (for Junction Common)

ACaution

If only connector assembly (for junction common) is ordered, please wire according to the instructions in the diagram below. For details on socket mounting, please refer to "How to Use Plug Connector" on the back page 7.



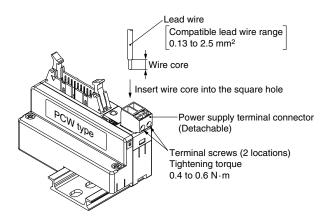
How to Wire to PC Wiring System Compliant Power Supply Terminal

Wire connection instructions

- 1. Strip 6.5 to 7.5 mm from the tip of the lead wire.
- 2. Loosen the terminal screws (slotted screws) of the power supply terminal connectors, plug the core wire of the lead wire into the square holes of the connector, tighten terminal screws at the proper torque, and fasten them securely. (Gently pull the lead wire and check that it is fastened.)

Precautions

- To remove the power supply terminal connector, pull it upward as is. When mounting, push it in until it makes a snapping noise.
- When connecting wire, be careful because using lead wire that is outside of compatible lead wire ranges, or that are tightened to anything other than the proper torque, creates a risk of defective contact and other problems.





Record of changes

B edition * Addition of non-plug-in type, individual wiring manifold

- * Addition of EX510 serial wiring type
- * Addition of PC wiring type
- * Option: Addition of regulator block, intermediate connector block
- * Addition of vacuum release valve with restrictor SJ3A6 series

LΖ

* Number of pages from 48 to 96.

Safety Instructions Be sure to read "Precautions for Handling Pneumatic Devices" (M-03-E3A) before using.

SMC Corporation

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Specifications are subject to change without prior notice and any obligation on the part of the manufacturer.

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